

# MDX-40

## SERVICE MANUAL

US Model  
Canadian Model  
AEP Model  
UK Model  
E Model



Model Name Using Similar Mechanism	MDX-400
Tape Transport Mechanism Type	KMS-151A

### SPECIFICATIONS

System	Mini disc digital audio system	Mass	Approx. 1.8kg
Frequency response	20 - 20,000 Hz	Power requirement	12V DC car battery (negative ground)
Wow and flutter	Below measurable limit	Supplied accessories	Disc magazine (1) Mounting hardware (1 set) Bus (Unilink) cable (1) RCA pin cord (1)
Signal-to-noise ratio	90 dB		
Outputs	Bus (Unilink) control output (8 PIN) Analog audio output (RCA PIN)		
Current drain	800 mA (MD playback) 800 mA (during loading or ejecting a disc)		
Dimensions	Approx. 190 x 63.5 x 180 mm (w/h/d) not incl. projecting parts and controls		

- Design and specifications subject to change without notice.

US and foreign patents licensed from Dolby  
Laboratories Licensing Corporation.



MINIDISC CHANGER  
**SONY**®

# Features

- Sony Bus (Unilink) system compatible mobile MD changer.
- Compact and space-saving design for horizontal installation.
- 8 fs digital filter for high quality sound.
- 1 bit D/A converter.

## CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

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## SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK OR DOTTED LINE WITH MARK ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

## ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

## SECTION 1 GENERAL

### Listening to MiniDisc Play

Check the type of the currently used main unit.

### Main Unit with MiniDisc Button (except MDX-U1, MDX- 100, MDX-400RDS)

Press the MD button on the main unit.  
MD play starts.

*Even if the main unit has the custom file function, you cannot put titles onto MDs.*

### Main Unit without MiniDisc Button or unit MDX-U1, MDX- 100, MDX-400RDS

Press the CD button on the main unit.  
"CD" is displayed by the main unit, and MD play starts.

Since the unit is operated in the same way as when playing CDs, refer to "Listening to CD Play" in the Operating Instructions manual of the main unit for details.

The MiniDisc players MDX-U1 and MDX-100 have an MD button, but the MDX-40 is operated with the CD button.

**When using a main unit with custom file function, or the unit MDX-U1 or MDX-100 together with a CD changer which has the custom file function**

In this case, putting titles onto MDs is possible. After entering the name edit mode, the first eight characters of the disc title stored on the MD will be displayed, and you can change them as desired. Having registered the new disc title, it is also possible to change the settings of the bank function and the DSP custom file function.

**Notes**

- If the disc title is stored in the memory of the CD changer with custom file function, the title registered on the MD will not change.
- If the contents of the MD is changed by adding tracks etc., the customized title will become invalid.

### Playing in Other Modes

The MDs can be played in all modes available on the currently used main unit, such as intro scan function, repeat function, shuffle function etc. For details, refer to "Playing in Other Modes" in the Operating Instructions manual of the main unit.

*Even when using the MDX-U1, MDX-100, or MDX-400RDS, or a main unit with custom file function but without MD button, all functions can be operated the same way as if a CD changer were connected.*

## Notes on MiniDiscs

Check the type of the currently used main unit.

### Main Unit with MiniDisc Button (except MDX-U1, MDX- 100, MDX-400RDS)

Press the MD button on the main unit.  
MD play starts.

*Even if the main unit has the custom file function, you cannot put titles onto MDs.*

### Main Unit without MiniDisc Button or unit MDX-U1, MDX- 100, MDX-400RDS

Press the CD button on the main unit.  
"CD" is displayed by the main unit, and MD play starts.

Since the unit is operated in the same way as when playing CDs, refer to "Listening to CD Play" in the Operating Instructions manual of the main unit for details.

The MiniDisc players MDX-U1 and MDX-100 have an MD button, but the MDX-40 is operated with the CD button.

**When using a main unit with custom file function, or the unit MDX-U1 or MDX-100 together with a CD changer which has the custom file function**

In this case, putting titles onto MDs is possible. After entering the name edit mode, the first eight characters of the disc title stored on the MD will be displayed, and you can change them as desired. Having registered the new disc title, it is also possible to change the settings of the bank function and the DSP custom file function.

**Notes**

- If the disc title is stored in the memory of the CD changer with custom file function, the title registered on the MD will not change.
- If the contents of the MD is changed by adding tracks etc., the customized title will become invalid.

### Playing in Other Modes

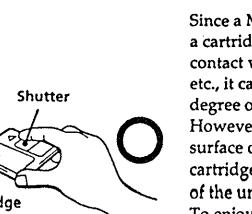
The MDs can be played in all modes available on the currently used main unit, such as intro scan function, repeat function, shuffle function etc. For details, refer to "Playing in Other Modes" in the Operating Instructions manual of the main unit.

*Even when using the MDX-U1, MDX-100, or MDX-400RDS, or a main unit with custom file function but without MD button, all functions can be operated the same way as if a CD changer were connected.*

## SECTION 1 GENERAL

This section is extracted from instruction manual.

## Preparations



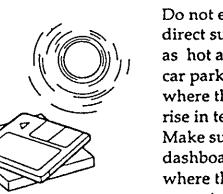
\* The discs will be played in the order shown.

To remove the discs

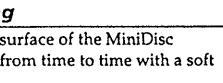
Pull into the reverse direction.



Never touch the surface of the MiniDisc itself by deliberately opening the shutter on the cartridge.



Do not expose the MiniDisc to direct sunlight or heat sources such as air-ducts. Do not leave it in a car parked in the direct sunlight where there can be a considerable rise in temperature. Make sure that it is not left on a dashboard or a rear tray of a car etc. where the temperature can also be excessive.



Cleaning

Wipe the surface of the MiniDisc cartridge from time to time with a soft dry cloth.

Moisture condensation

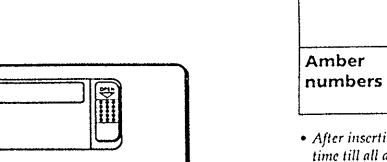
On a rainy day or in a very damp area, moisture may condense on the lenses inside the unit. Should this occur, the unit will not operate properly. In this case, remove the MiniDisc and wait for about an hour until the moisture evaporates.

**Notes**

- If the disc title is stored in the memory of the CD changer with custom file function, the title registered on the MD will not change.
- If the contents of the MD is changed by adding tracks etc., the customized title will become invalid.

## Disc Indicators

By displaying numbers in two different colors, the disc indicator shows the state of the MDs.



Disc indicator State of discs

Green number

The MD in the indicated magazine compartment is being played.

Amber numbers

The indicated magazine compartments contain MDs.

\* After inserting the disc magazine, it takes some time till all discs are loaded and the indicator lights up correctly.

\* If a number does not light up, there is no MD in the corresponding magazine compartment.

## Precautions

- Avoid installing the unit in a place :
  - subject to temperatures exceeding 55 °C (such as in a car parked in direct sunlight).
  - subject to direct sunlight.
  - near heat sources (such as heaters).
  - exposed to rain or moisture.
  - exposed to excessive dust or dirt.
  - subject to excessive vibration.

• Choose the mounting location carefully, observing the following :

- The tank should not be damaged by the tapping screws.
- There should be no wire harnesses or pipes under the place where you are going to install the unit.
- The spare tire, tools or other equipment in or under the trunk should not be interfered with or damaged by the screws or the unit itself.

• To be able to easily insert and eject the magazine, there must be a distance of at least 15 cm between the magazine slot of the unit and the shift lever. Choose the installation location so that the unit does not interfere with gear shifting or other driving operations.

• Use only the supplied mounting hardware for a safe and secure installation.

**Mounting angle adjustment**

Install the main unit at an angle between - 20° and 30°.

**Setting the MDX-U1/OTHERS Switch**

When using the MDX-U1/400RDS models as main unit :

Make sure to set the MDX-U1/OTHERS switch on the bottom of the changer to the MDX-U1 position.

Failure to do so will result in changer malfunction.

When using other models than MDX-U1/400RDS as main unit :

Make sure to set the MDX-U1/OTHERS switch on the bottom of the changer to the OTHERS position.

## Installation

### Mounting the Indash Unit in a Japanese Car

You may not be able to install this unit in some Japanese car models. In such a case, consult your nearest Sony dealer.

Before installing the unit, remove its cover.

1 Remove the rear cover.

Rear cover

MDX-U1

OTHERS

Magazine

Notes

To avoid malfunction, do not apply excessive force onto the disc magazine, and do not touch its interior.

Do not insert MiniDiscs with the label facing downwards.

Before inserting MiniDiscs into the magazine, make sure their shutters are closed.

2 Remove the cover from the unit.

Cover

④ ØK5x8mm

⑤ Ø2.6x6mm

Shift lever

more than 15 cm

3 Remove the brackets from the unit.

Bracket

④ ØK5x8mm

⑤ ØK5x8mm

Existing parts supplied to your car

NISSAN

MDX-40

Bracket

to dashboard/center console

Existing parts supplied to your car

4 TOYOTA

Bracket

to dashboard/center console

Existing parts supplied to your car

## Installation

### Supplied Mounting Hardware

The numbers in the list are keyed to those in the instructions.

①

x2

②

x2

③

x2

④

x4

⑤

x2

⑥

x2

How to Install the  
Unit under the Seat

**When using the  
double-sided adhesive  
tapes**

**Connections**

The MD changer is connected in the same way as a CD changer. For details, refer to the respective Installation/Connections manuals.

**UNLINK IN CONTROL**

Bus (Unlink) cable RC-87 (supplied)

Sony Bus (Unlink) compatible car audio

RCA pin cord (supplied)

MDX-40

Note

When you connect this MD changer to a main unit without MD button but with custom file function, or to MDX-100, or MDX-400RDS, and to another MD changer, putting titles onto MDs is possible if at least one of the CD changers has the custom file function.

**Connection Diagram**

Example 1

Main unit

Front speakers

Rear speakers

UNLINK IN CONTROL

MDX-40

UNLINK IN AUDIO

Source selector (XA-U20 or XA-U40)

CD changer

CD changer

Note

Connecting to several CD changers requires the separately available source selector XA-U20 or XA-U40.

Example 2

Main unit

Front speakers

Rear speakers

UNLINK IN CONTROL

MDX-40

UNLINK IN AUDIO

Source selector (XA-U20 or XA-U40)

CD changer

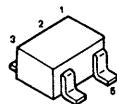
CD changer

Note

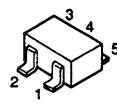
## SECTION 2 DIAGRAMS

### • SEMICONDUCTOR LEAD LAYOUTS

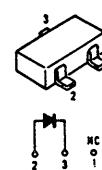
TC4S66F



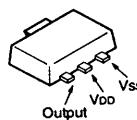
XN1A312-TX



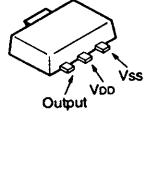
RB411D



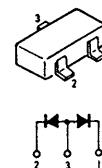
S-8054HN-C8



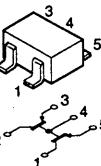
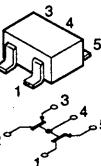
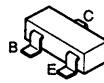
2SB1203FAS



DAP202K

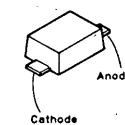
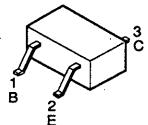


DTC144EK  
DTC314TKH04  
DTD113EK  
2SC1623-L5L6

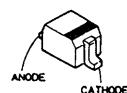


FMY1

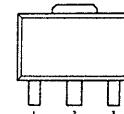
MA8091-M  
MA8110-L-TX

UN5113  
UN5211

DTZ5.6B  
MA8062-M  
1SS352



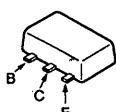
RB110C



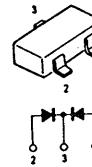
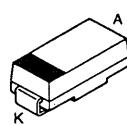
2SB1115A  
2SD1622-S  
2SD1760F5-R



DAN202K



EC10DS2

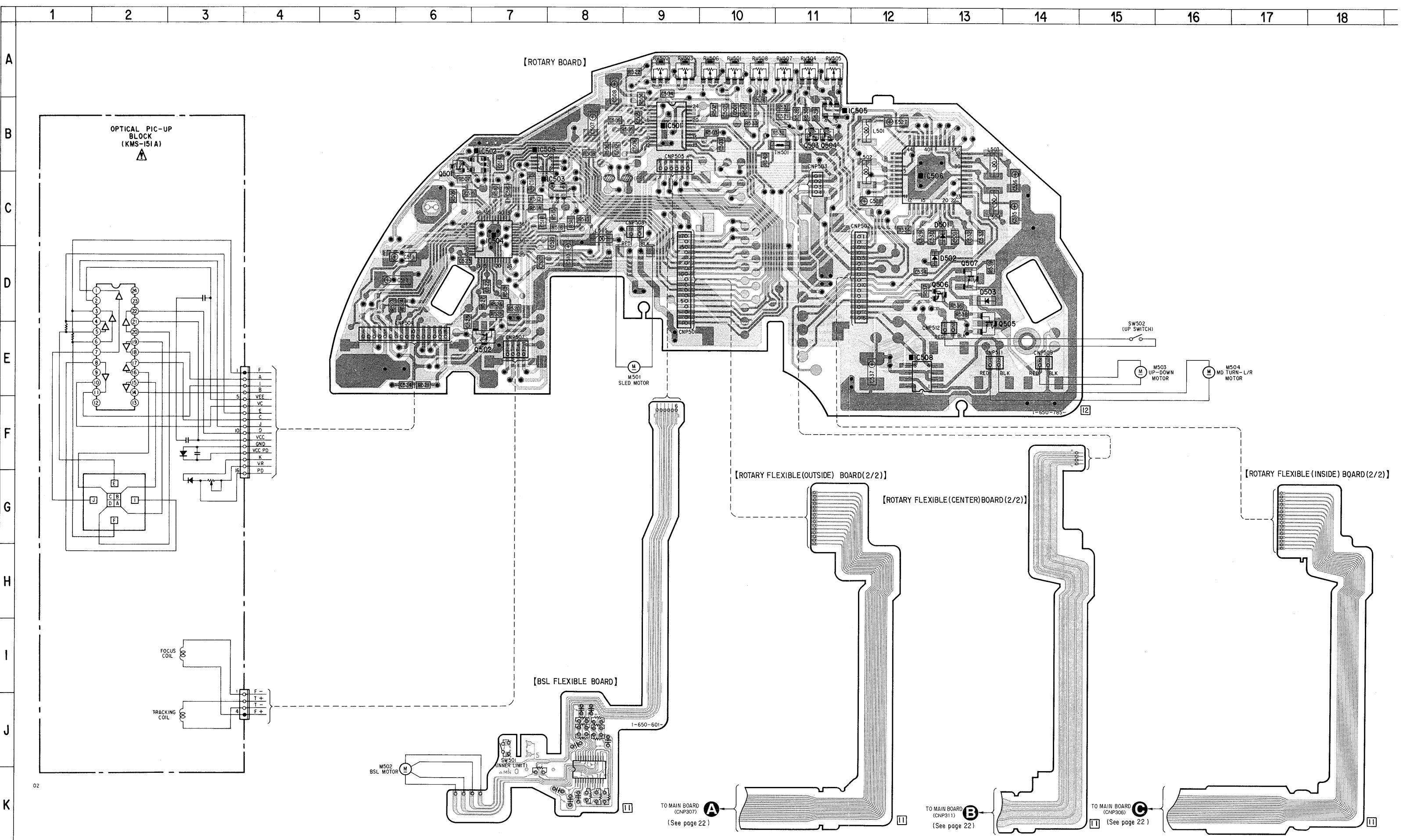


**2-1. PRINTED WIRING BOARDS – ROTARY SECTION –**

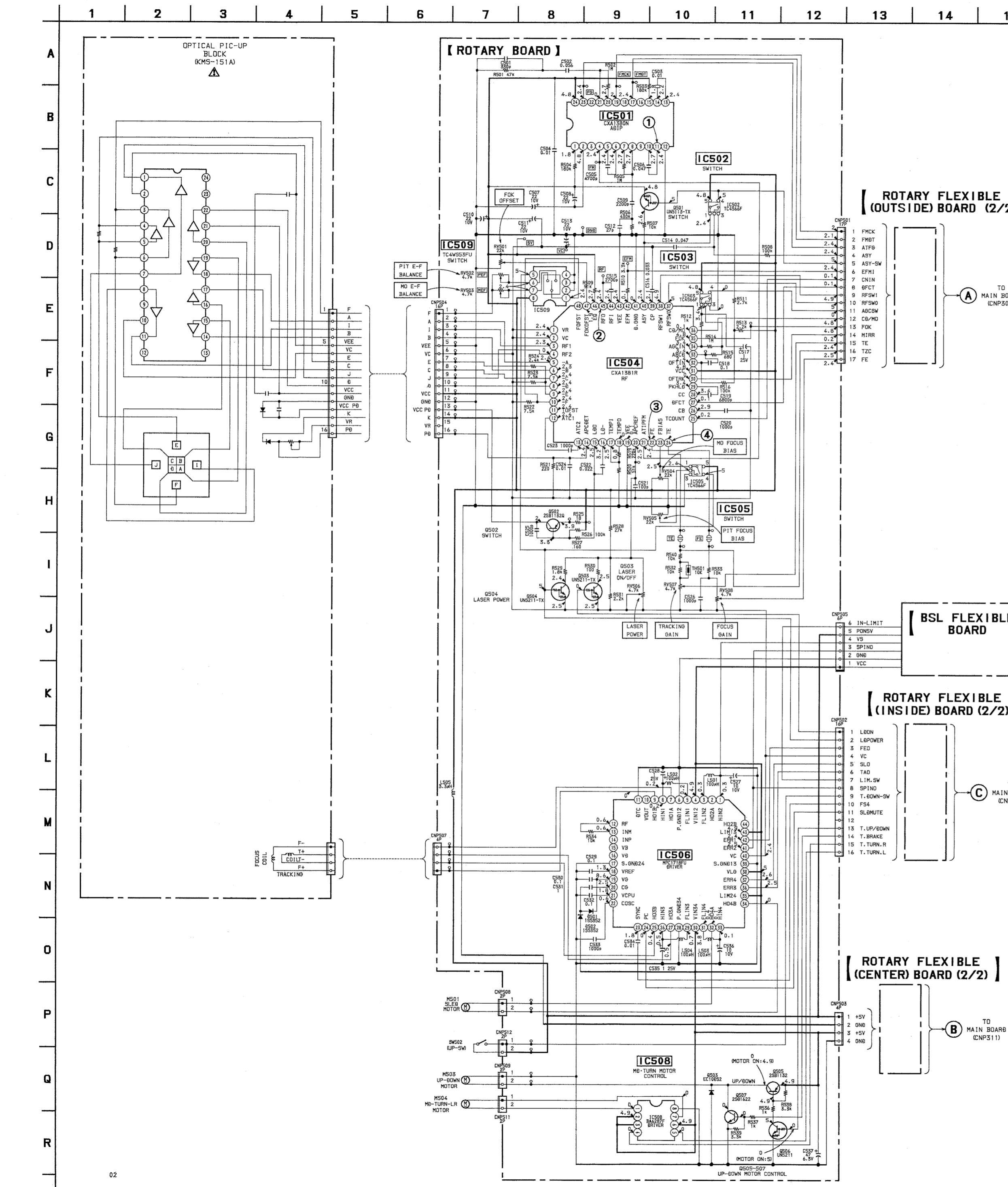
<b>• SEMICONDUCTOR LOCATION</b>	
Ref. No.	Location
D501	C - 13
D502	D - 13
D503	D - 13
IC501	B - 9
IC502	B - 7
IC503	C - 8
IC504	C - 7
IC505	B - 11
IC506	C - 13
IC508	E - 12
IC509	B - 7
Q501	B - 6
Q502	E - 7
Q503	B - 11
Q504	B - 11
Q505	D - 13
Q506	D - 13
Q507	D - 13

**Note:**

- ○ : parts extracted from the component side.
- ■ : parts mounted on the conductor side.
- ● : Through hole.
- ▨ : Pattern on the side which is seen.
- ▨ : Pattern of the rear side.
- □ : Chip components extracted from the rear side.



## 2-2. SCHEMATIC DIAGRAM - ROTARY SECTION -



## Note :

- All capacitors are in  $\mu$  F unless otherwise noted. pF:  $\mu$  F 50V or less are not indicated except for electrolytics and tantalums.
- All resistors are in  $\Omega$  and  $1/2W$  or less unless otherwise specified.
- % : indicates tolerance.
- $\Delta$  : internal component.

## Note :

The components identified by mark  $\Delta$  or dotted line with mark  $\Delta$  are critical for safety. Replace only with part number specified.

## ■ : B+ Line

■ : adjustment for repair.

- Power voltage is dc14.4V and fed with regulated dc power supply master unit is power voltage jack.
- Voltage and waveforms are dc with respect to ground under no-signal (detuned) conditions.

mark : MD (PLAY)

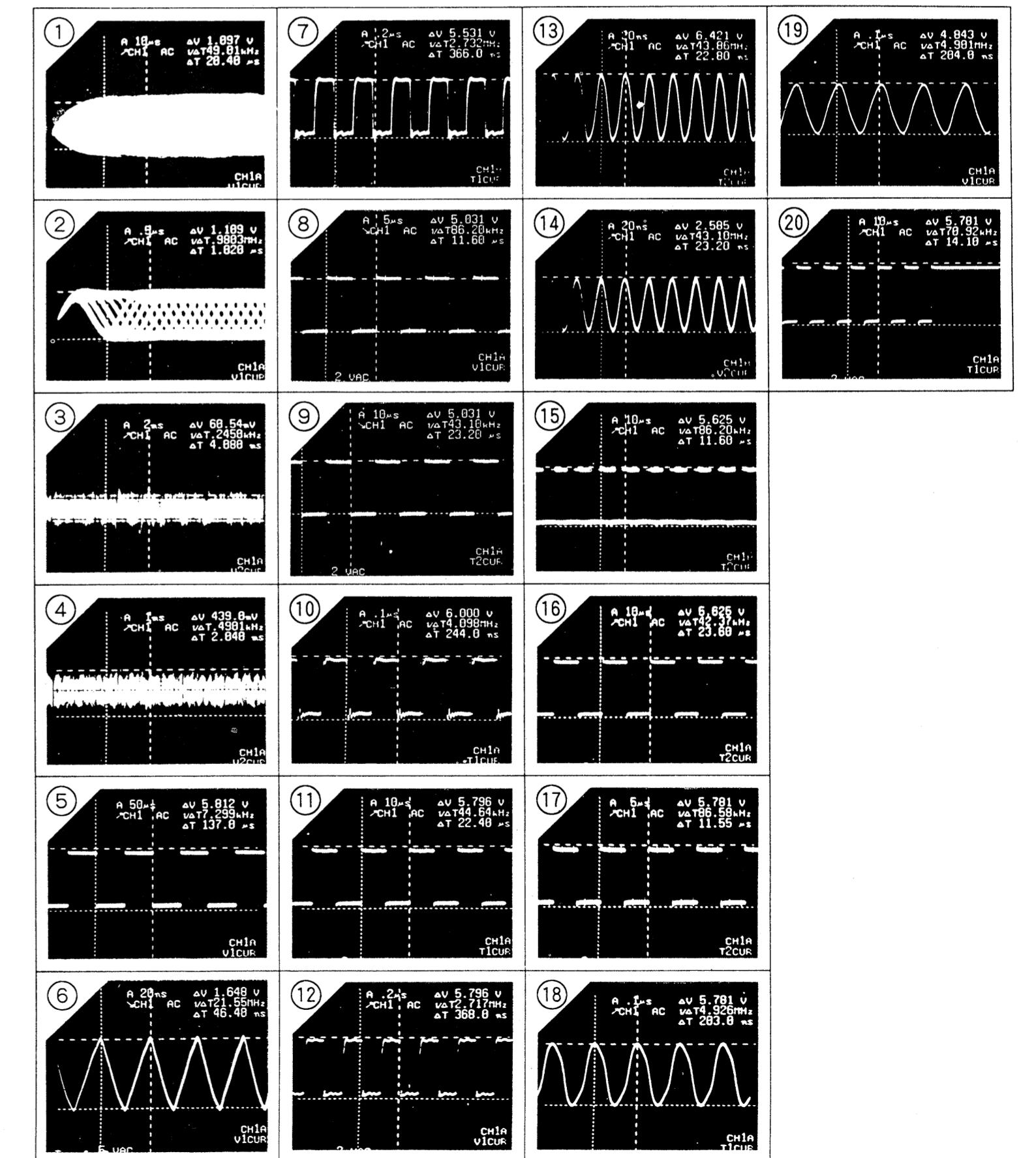
- Voltages are taken with a VOM (Input impedance 10M  $\Omega$ ). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.

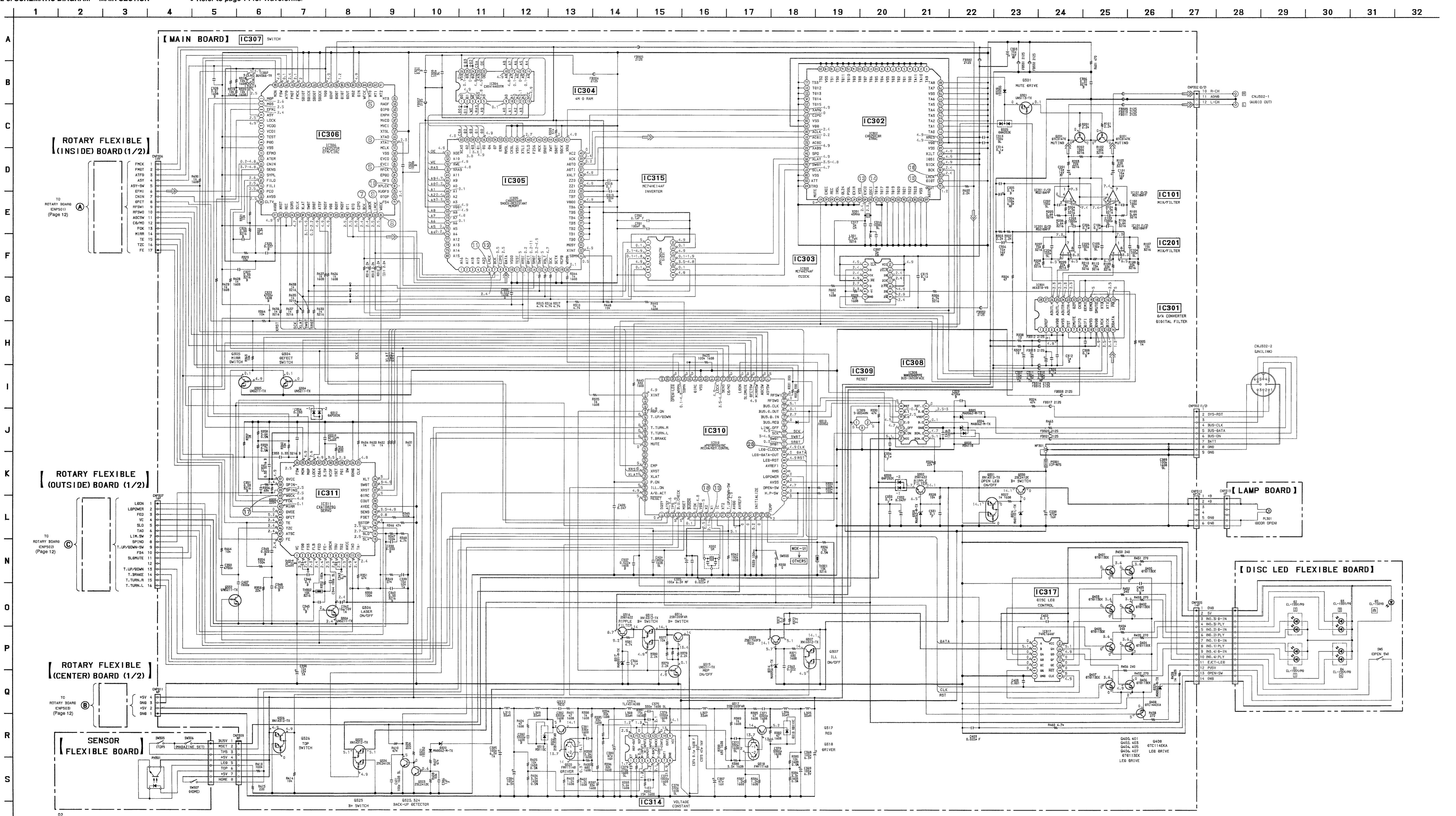
Circled numbers refer to waveforms.

Signal path.

⇒ : MINI DISC

## • WAVEFORMS - ROTARY/MAIN SECTION -



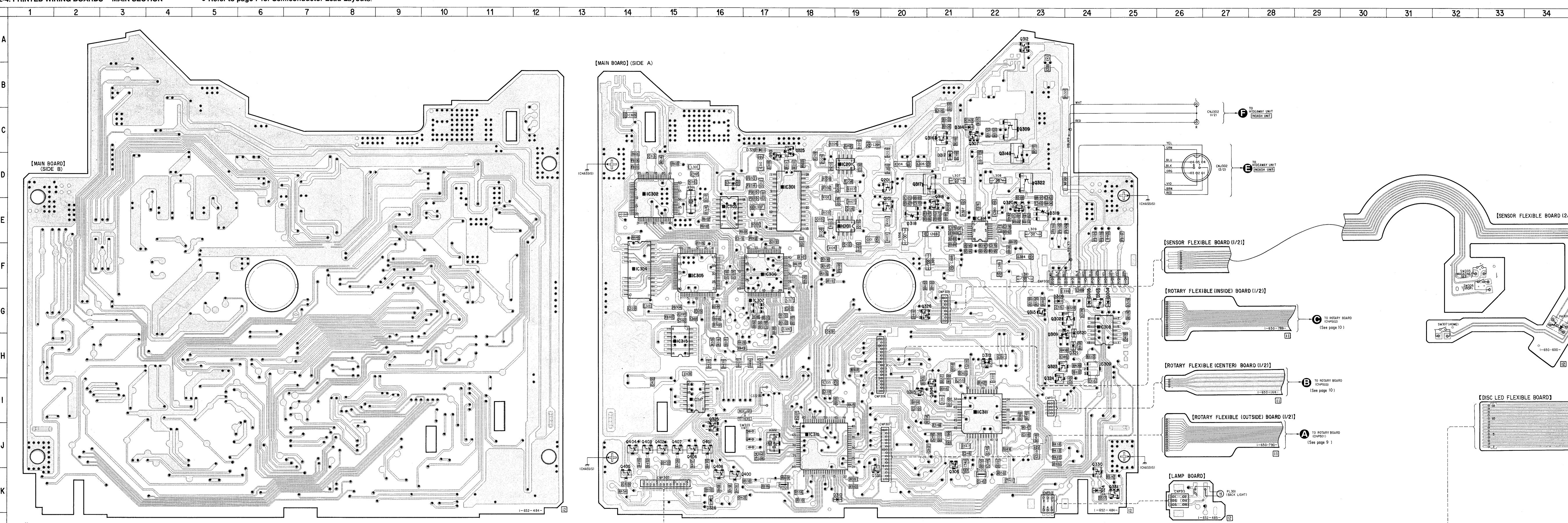


## Note :

- All capacitors are in  $\mu$  F unless otherwise noted. pF:  $\mu\mu$  F 50V or less are not indicated except for electrolytics and tantalums.
- All resistors are in  $\Omega$  and  $1/4W$  or less unless otherwise specified.
- % : indicates tolerance.
- $\Delta$  : internal component.
- $\square$  : B+ Line
- $\boxed{\quad}$  : adjustment for rspair.
- Power voltage is dc14.4V and fed with regulated dc power supply master unit is power voltage jack.
- Voltage and waveforms are dc with respect to ground under no-signal (detuned) conditions.
- No mark : MD (PLAY)
- Voltages are taken with a VOM (Input impedance 10M  $\Omega$ ). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
- $\Rightarrow$  : MINI DISC

## 2-4. PRINTED WIRING BOARDS - MAIN SECTION -

● Refer to page 7 for Semiconductor Lead Layouts.



● SEMICONDUCTOR LOCATION			
Ref. No.	Location	Ref. No.	Location
D1	I - 36	IC317	I - 15
D2	I - 36		
D3	H - 36	PH301	G - 34
D4	H - 36		
D5	B - 36		
D303	G - 24	Q101	E - 20
D304	G - 24	Q201	D - 20
D305	G - 24	Q301	D - 17
D308	G - 23	Q302	G - 24
D309	H - 23	Q304	I - 21
D310	K - 19	Q305	I - 20
D312	H - 22	Q306	J - 21
D314	C - 21	Q307	C - 22
D317	D - 21	Q309	C - 22
D318	E - 20	Q312	A - 23
D319	E - 23	Q314	D - 22
D320	G - 24	Q315	G - 23
D321	H - 24	Q316	C - 21
D324	K - 24	Q317	D - 21
D325	C - 18	Q318	E - 21
D326	K - 16	Q320	E - 23
D327	H - 25	Q322	D - 23
		Q323	H - 23
		Q324	H - 23
IC101	E - 19	Q325	J - 16
IC201	D - 19		
IC301	E - 17	Q326	G - 20
IC302	E - 15	Q330	K - 24
IC303	E - 16	Q331	K - 25
IC304	F - 14	Q332	K - 19
IC305	F - 15	Q400	K - 16
IC306	F - 17		
IC307	G - 17	Q401	J - 16
IC308	G - 24	Q402	J - 15
IC309	H - 24	Q403	J - 14
IC310	J - 18	Q404	K - 14
IC311	I - 22	Q405	
IC314	E - 22	Q406	J - 15
IC315	H - 15	Q407	J - 15
		Q408	K - 16

## Note:

- : parts extracted from the component side.
- : parts mounted on the conductor side.
- : Through hole.
- : Pattern of the rear side.
- : Pattern from the side which enables seeing.  
(The other layers' patterns are not indicated)

## Caution :

- Pattern face side : Parts on the pattern face side seen from (Conductor Side) the pattern face are indicated.  
Parts face side : Parts on the parts face side seen from the (Component side) parts face are indicated.

## SECTION 3 EXPLODED VIEWS

NOTE :

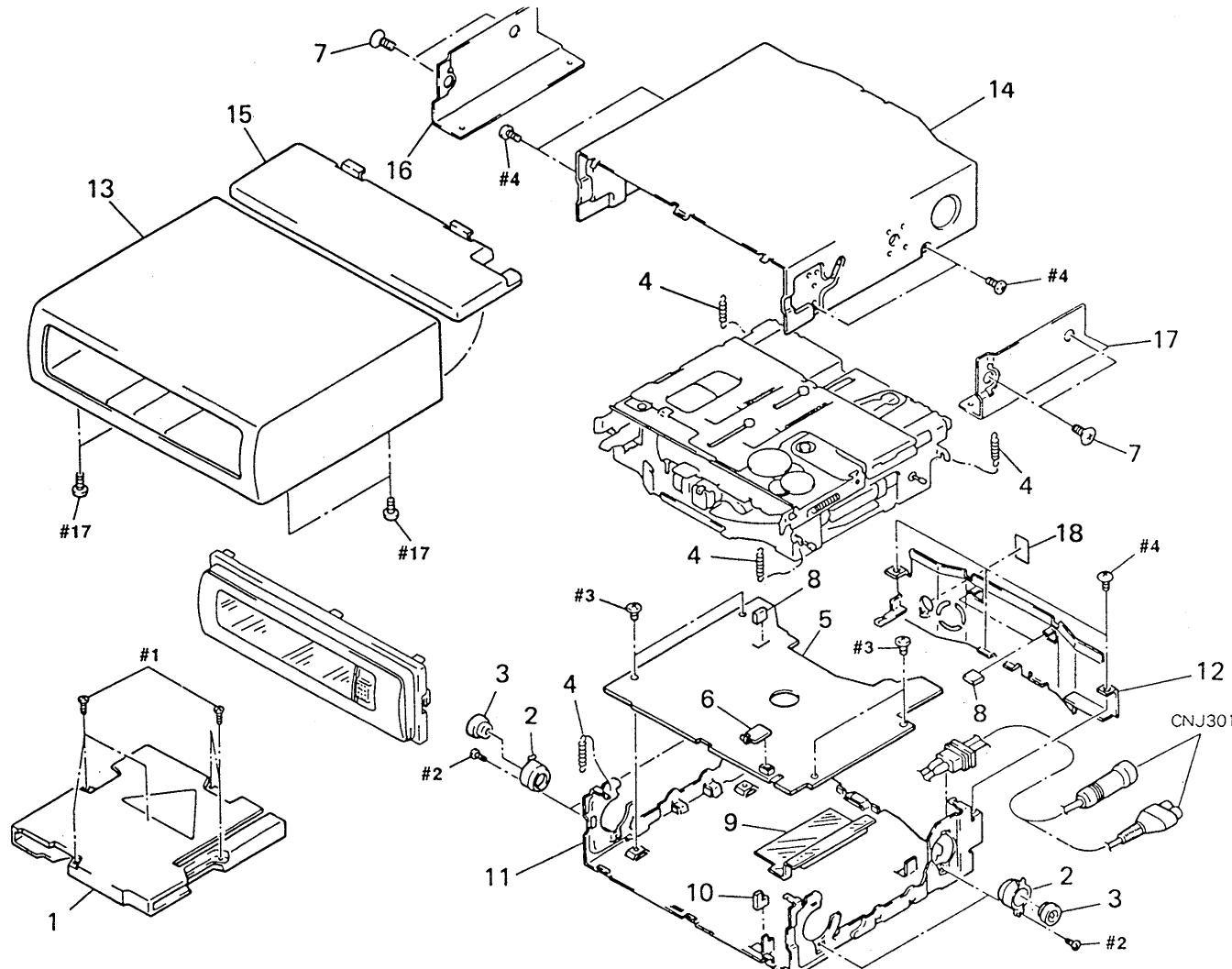
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- The construction parts of an assembled part are indicated with a collation number in the remark column.

- Items marked “ \* ” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.

The components identified by mark or dotted line with mark are critical for safety. Replace only with part number specified.

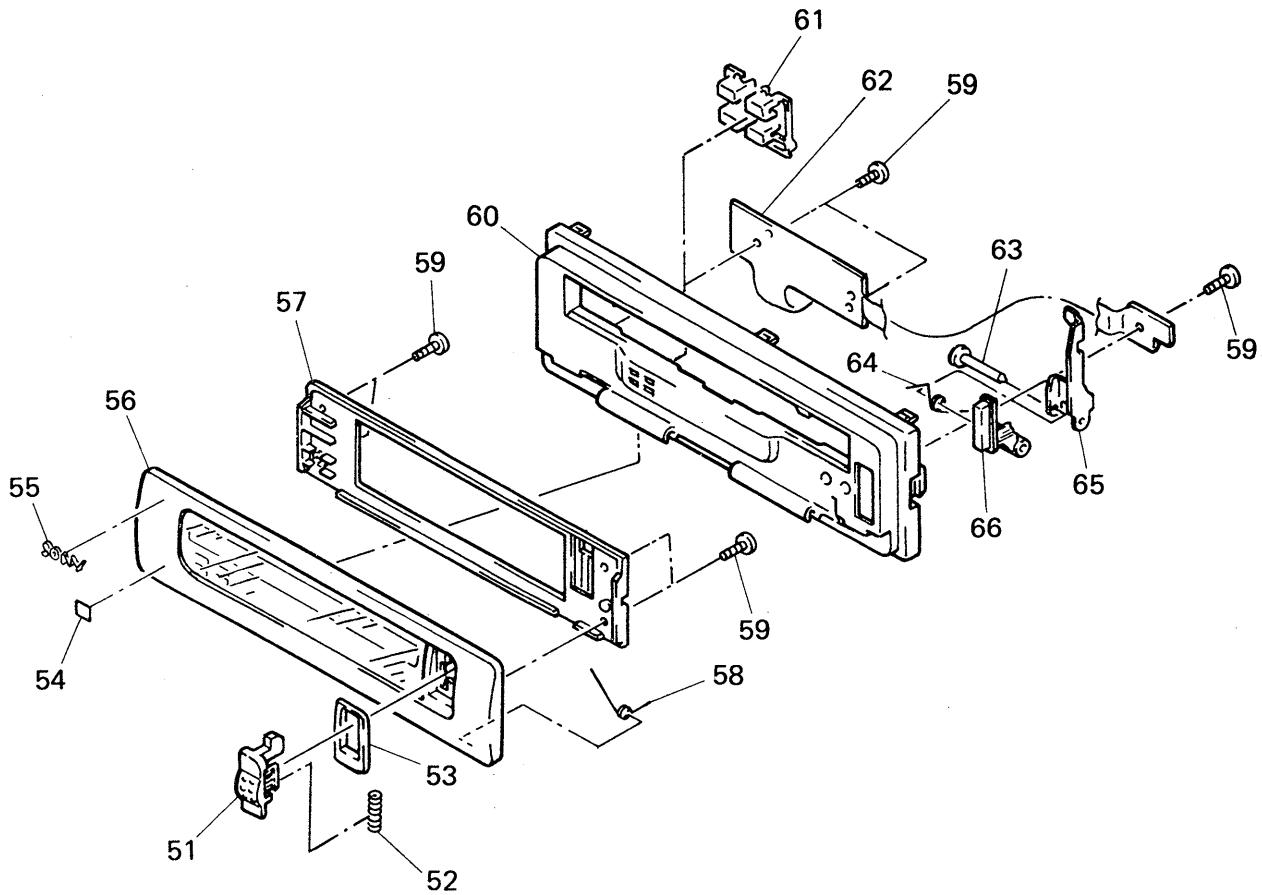
Les composants identifiés par une marque sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

### 3-1. HIDEAWAY SECTION



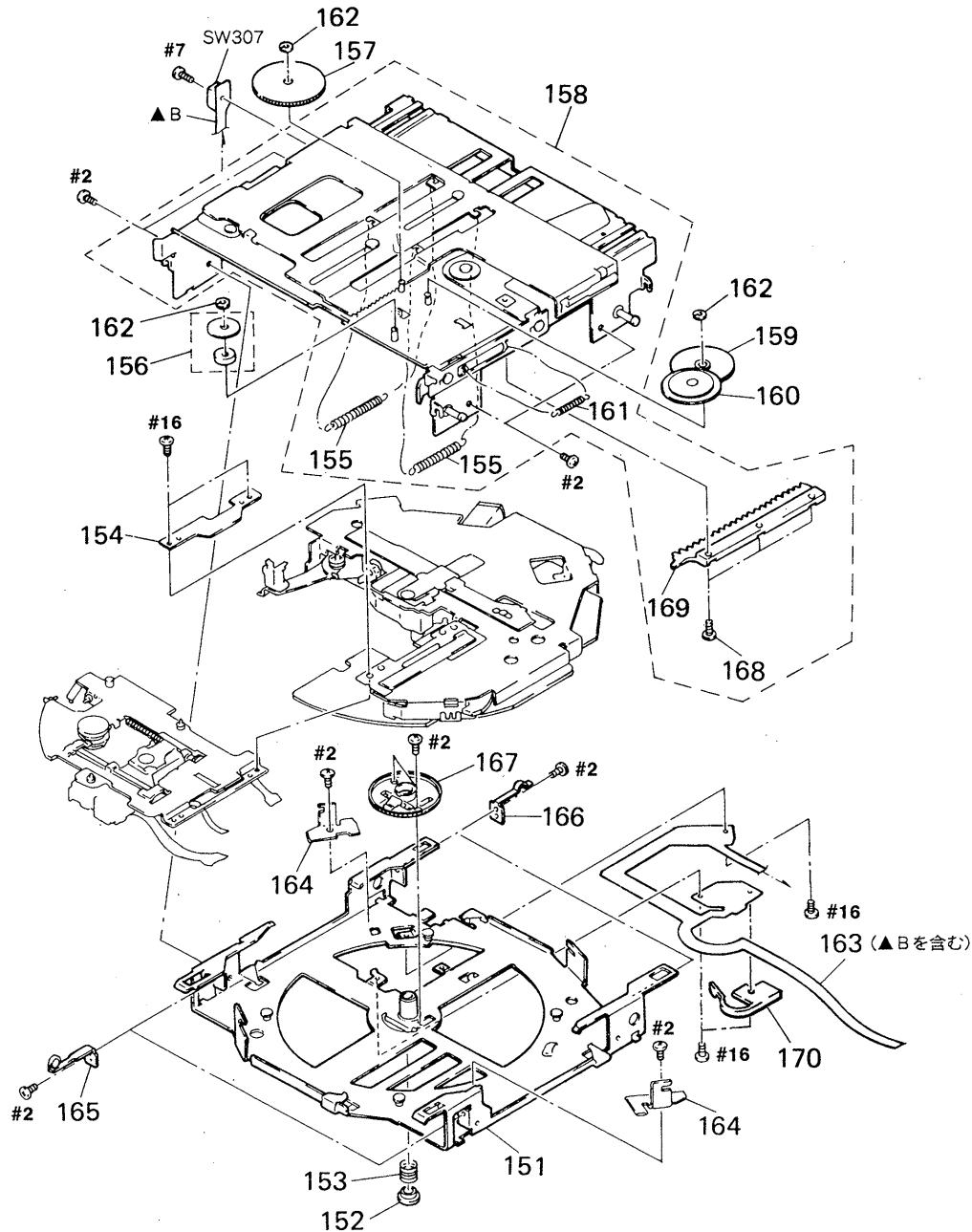
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	X-3367-581-1	MAGAZINE ASSY		* 11	3-907-888-11	CHASSIS (MAIN)	
2	3-907-892-03	HOLDER (DAMPER)		* 12	3-907-891-11	CHASSIS (REAR)	
3	3-907-915-01	DAMPER (MC)		13	3-913-794-11	COVER (MAIN)	
4	3-907-914-01	SPRING (FL), TENSION		14	3-913-795-11	COVER (REAR)	
* 5	A-3222-775-A	MAIN BOARD, COMPLETE		* 15	X-3368-774-1	COVER (ZN) ASSY	
* 6	1-652-485-11	LAMP BOARD		* 16	3-913-807-01	BRACKET (L)	
7	3-367-968-01	SCREW (M5×8)		* 17	3-913-808-01	BRACKET (R)	
8	3-907-918-01	CUSHION (STOPPER B)		* 18	3-915-667-01	SHEET (ZN)	
* 9	3-909-606-01	SHEET (FLEXIBLE)		CNJ301	1-765-422-11	CORD (WITH CONNECTOR) (UNI LINK/AUDIO)	
10	3-907-917-01	CUSHION (STOPPER A)					

### 3-2. FRONT PANEL SECTION



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	3-913-804-01	BUTTON (OPEN)		59	4-908-792-31	SCREW (B2) (M2X4), TAPPING	
52	3-913-805-01	SPRING (OPEN), COMPRESSION		60	3-913-810-11	PANEL (SUB)	
53	3-913-809-01	PANEL (OPEN BUTTON)		61	3-913-799-01	PLATE, LIGHT GUIDE	
54	3-908-254-01	EMBLEM, MD		62	1-652-649-11	PC BOARD, DISC-LED FLEXIBLE	
55	3-904-194-01	EMBLEM (NO. 2.5), SONY		* 63	3-913-802-01	SHAFT (EJ)	
56	X-3368-415-1	PANEL (FRONT) ASSY (EXP)		64	3-913-803-01	SPRING (EJ)	
57	3-913-796-01	PANEL (REAR)		* 65	3-913-800-01	LEVER (EJ)	
58	3-913-806-01	SPRING (PANEL)		66	3-913-801-01	BUTTON (EJ)	

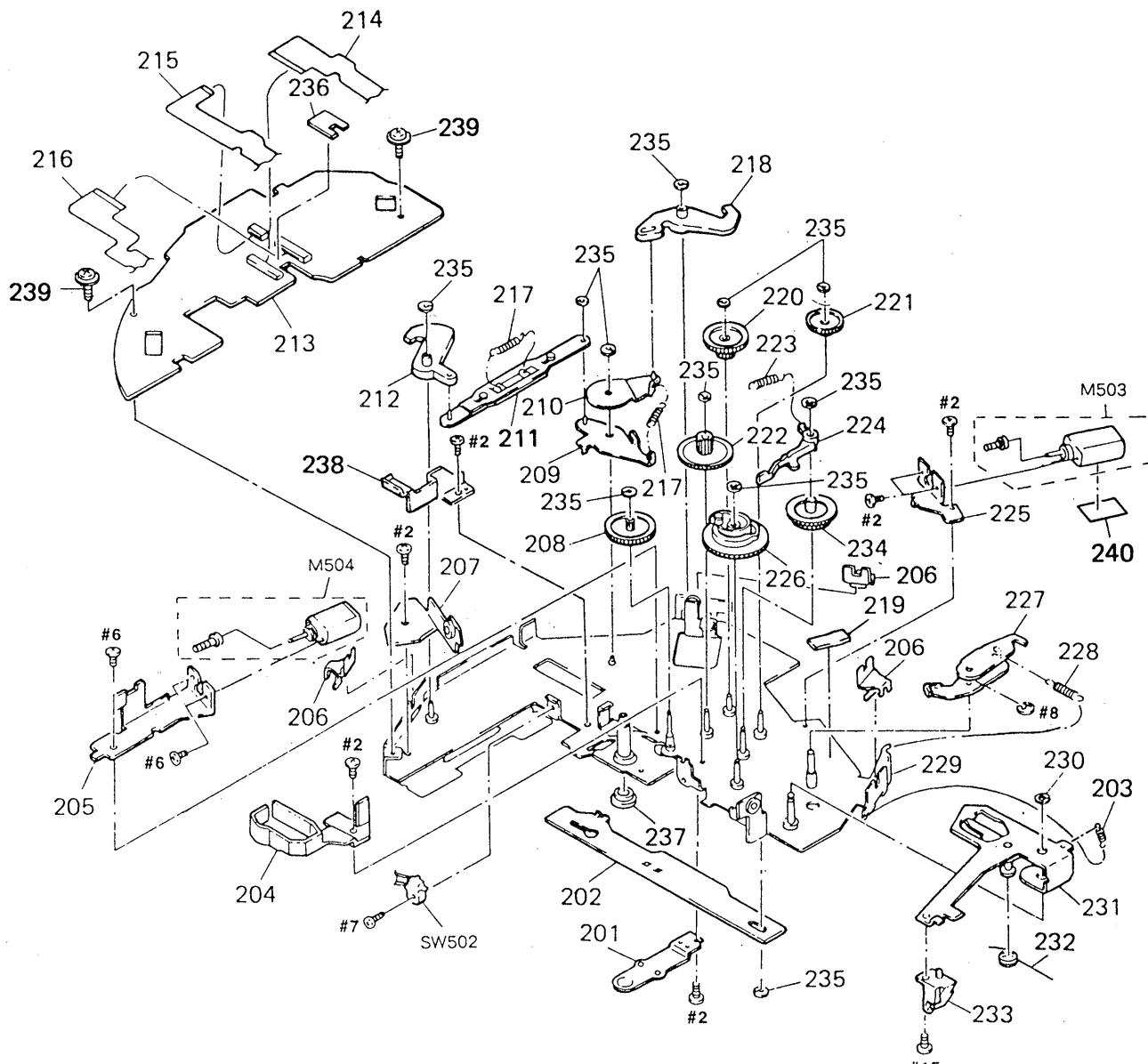
3-3. MD SECTION-1



Ref. No.	Part No.	Description	Remark
* 151	X-3367-576-1	CHASSIS (BASE) COMPLETE ASSY	
152	3-909-430-01	CAP (CENTER)	
153	3-908-680-01	SPRING (CENTER), COMPRESSION	
* 154	3-909-435-01	RETAINER (HINGE)	
155	3-908-491-01	SPRING (HM), TENSION	
156	X-3367-709-1	ROLLER (F) ASSY	
157	3-909-207-01	GEAR (F1)	
* 158	X-3367-579-1	CHASSIS (UPPER) ASSY	
159	3-909-208-01	GEAR (F2)	
160	X-3367-708-1	ARM (F) ASSY	
161	3-908-492-01	SPRING (EJU), TENSION	

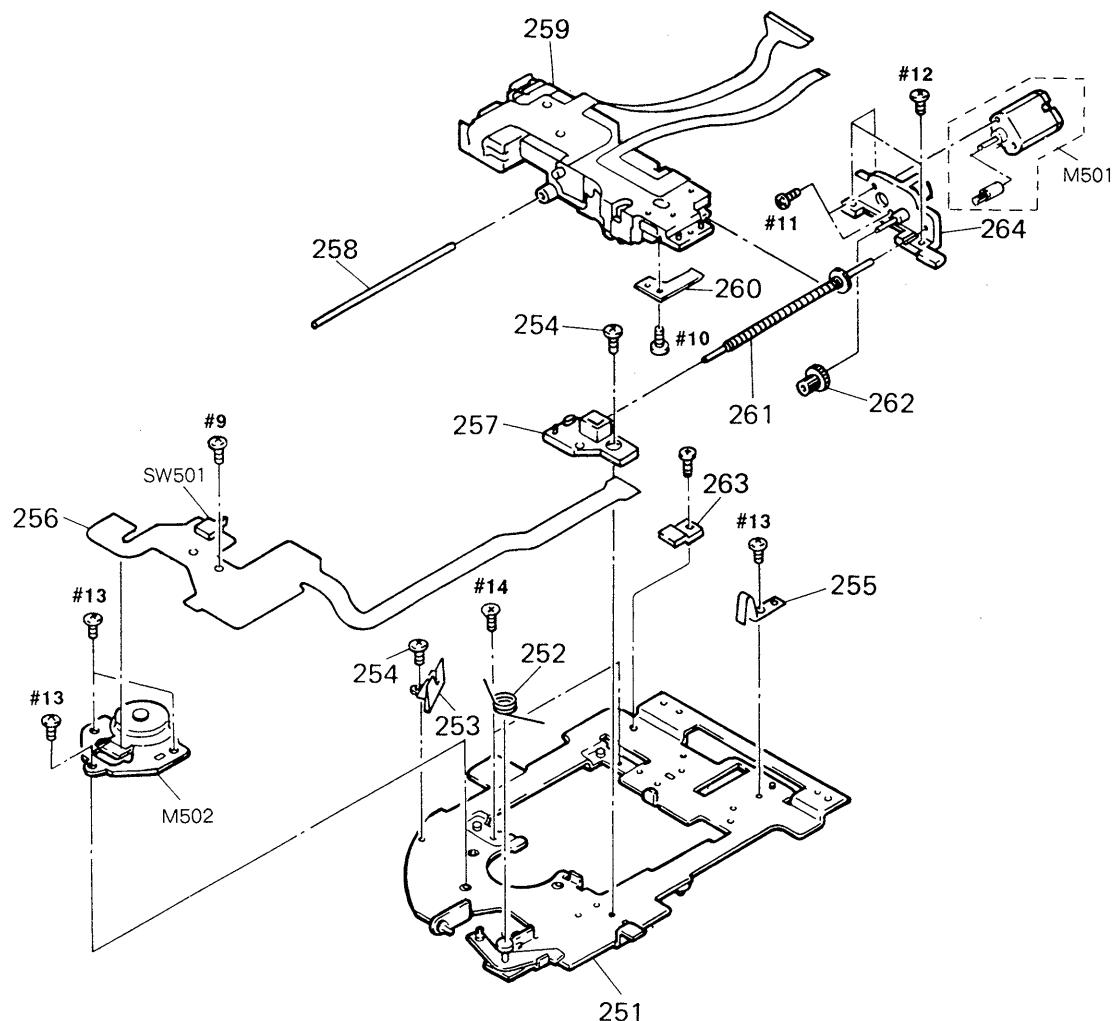
Ref. No.	Part No.	Description	Remark
162	3-321-483-11	RING, RETAINING	
163	1-650-600-11	PC BOARD, SENSOR FLEXIBLE	
* 164	3-908-683-01	HOLDER (KC STOPPER)	
165	X-3367-578-1	SPRING (BF) ASSY	
166	3-908-684-01	SPRING (BR)	
167	3-908-681-01	GEAR (FIXED)	
168	3-719-381-31	SCREW (M2X3)	
169	3-908-490-01	RACK	
170	3-912-230-01	SPRING (HOME SW)	
SW307	1-570-771-11	SWITCH (HOME)	

## 3-4. MD SECTION-2



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
201	3-908-352-01	SPRING (CENTER)		223	3-539-226-11	SPRING, TENSION	
202	X-3367-570-1	JOINT (KC-A) ASSY		224	3-908-339-01	LEVER (SW)	
203	3-500-129-01	SPRING, TENSION		* 225.	3-908-348-01	HOLDER (MOTOR B)	
204	3-908-340-01	COVER (FLEXIBLE)		226	X-3367-573-1	GEAR ASSY, CAM	
* 205	3-908-346-01	HOLDER (MOTOR A)		* 227	3-908-344-01	LEVER (STOPPER)	
206	3-908-360-01	PLATE (PHOTO A)		228	3-483-117-01	SPRING, TENSION	
207	X-3367-569-1	HOLDER (ROLLER) ASSY		* 229	X-3367-568-1	CHASSIS (ROTARY) ASSY	
208	3-908-342-01	GEAR (KA2)		230	3-385-409-01	WASHER, POLYETHYLENE	
209	X-3367-571-1	JOINT (KC-B) ASSY		* 231	X-3367-575-1	LEVER (UD-A) ASSY	
210	X-3367-688-1	JOINT (KC-D) ASSY		232	3-908-357-01	SPRING (UD-B)	
211	X-3367-572-1	JOINT (KC-C) ASSY		233	3-908-358-01	LEVER (UD-C)	
212	3-908-335-01	LEVER (KC-H-A)		234	3-908-337-01	GEAR (KB)	
* 213	A-3298-179-A	MONTE PCB, ROTARY BOARD, COMPLETE		235	3-377-719-11	WASHER, POLYETHYLENE	
214	1-650-789-11	PC BOARD, ROTARY FLEXIBLE		236	3-911-213-01	SHEET (FLEXIBLE A)	
215	1-651-144-11	PC BOARD, ROTARY FLEXIBLE		237	3-909-431-01	COLLAR (CENTER)	
216	1-650-790-11	PC BOARD, ROTARY FLEXIBLE		238	3-914-238-01	HOLDER (FLEXIBLE)	
217	3-909-437-01	SPRING, TENSION		239	3-701-468-01	SCREW (+ 2×4), LOCK	
218	3-908-336-01	LEVER (KC-H-B)		240	3-915-601-01	SHEET (MOTOR)	
219	3-911-215-02	SHEET (LEAD RETAINER)		M503	X-3367-748-1	U/D MOTOR ASSY (UP/DW)	
220	3-908-343-01	WHEEL (A), WORM		M504	X-3367-747-1	ROTARY MOTOR ASSY (MD TURN L/R)	
221	3-908-338-01	WHEEL (B), WORM		SW502	1-570-771-21	SWITCH (UP/DW)	
222	3-908-341-01	GEAR (KA1)					

3-5. MD SECTION-3



The components identified by mark or dotted line with mark are critical for safety.  
Replace only with part number specified.

Les composants identifiés par une marque sont critiques pour la sécurité.  
Ne les remplacer que par une pièce portant le numéro spécifié.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 251	X-3367-536-1	CHASSIS (OP) ASSY		260	3-384-475-01	SPRING (RACK 3)	
252	3-908-495-01	SPRING (OP-UD)		261	X-3367-539-1	SHAFT (SL) ASSY	
253	3-908-370-01	PLATE (PHOTO B)		262	3-908-373-01	GEAR (SLB)	
254	3-909-412-01	SCREW (+P) (1.7X2) (TYPE 3)		* 263	3-909-825-01	HOLDER (KJ)	
255	3-384-465-01	SPRING (FEED SHAFT)		264	X-3367-538-1	HOLDER (SL MOTOR) ASSY	
256	1-650-601-11	PC BOARD, BSL FLEXIBLE		M501	X-3365-845-1	MOTOR ASSY, SL (SLED)	
257	3-908-371-01	HOLDER (SL SHAFT)		M502	1-698-304-11	MOTOR, BSL	
258	3-908-376-01	SHAFT (KJ)		SW501	1-572-467-61	PUSH SWITCH(1KEY) (INNER LIMIT)	
△259	8-583-007-11	DEVICE, MINIATURE DISK KMS-151A					

## SECTION 4

### ELECTRICAL PARTS LIST

**LAMP**

**MAIN**

NOTE :

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS  
All resistors are in ohms  
METAL : Metal-film resistor  
METAL OXIDE : Metal oxide-film resistor  
F : nonflammable

● Items marked “ \* ” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

● SEMICONDUCTORS

In each case, u :  $\mu$ , for example:  
uA.... :  $\mu$  A.... , uPA.... :  $\mu$  PA....  
uPB.... :  $\mu$  PB.... , uPC.... :  $\mu$  PC....  
uPD.... :  $\mu$  PD....

● CAPACITORS

uF :  $\mu$  F

● COILS

uH :  $\mu$  H

The components identified by mark  $\Delta$  or dotted line with mark  $\Delta$  are critical for safety.  
Replace only with part number specified.

Les composants identifiés par une marque  $\Delta$  sont critiques pour la sécurité.

Ne les remplacer que par une pièce portant le numéro spécifié.

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
*	1-652-485-11	LAMP BOARD	*****	C311	1-135-227-11	TANTAL. CHIP	100uF 20% 6.3V
			< CONNECTOR >	C312	1-164-346-11	CERAMIC CHIP	1uF 10% 25V
				C313	1-163-117-00	CERAMIC CHIP	100PF 5% 50V
				C314	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V
				C315	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V
				C316	1-163-141-00	CERAMIC CHIP	0.001uF 5% 50V
			< PILOT LAMP >	C317	1-163-222-11	CERAMIC CHIP	5PF 0.25PF 50V
				C318	1-163-038-00	CERAMIC CHIP	0.1uF 25V
				C319	1-163-117-00	CERAMIC CHIP	100PF 5% 50V
			PL301 1-517-181-31 LAMP, PILOT(OPEN LED)	C320	1-163-117-00	CERAMIC CHIP	100PF 5% 50V
*	A-3222-775-A	MAIN BOARD, COMPLETE	*****	C321	1-164-232-11	CERAMIC CHIP	0.01uF 50V
			< CAPACITOR >	C322	1-163-009-11	CERAMIC CHIP	0.001uF 10% 50V
C101	1-104-518-11	ELECT CHIP	10uF 20% 16V	C323	1-162-968-11	CERAMIC CHIP	0.0047uF 10% 50V
C102	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C325	1-163-986-00	CERAMIC CHIP	0.027uF 10% 25V
C103	1-163-141-00	CERAMIC CHIP	0.001uF 5% 50V	C326	1-162-568-11	CERAMIC CHIP	0.33uF 10% 16V
C104	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C327	1-162-568-11	CERAMIC CHIP	0.33uF 10% 16V
C105	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C328	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
C106	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C329	1-163-017-00	CERAMIC CHIP	0.0047uF 5% 50V
C201	1-104-518-11	ELECT CHIP	10uF 20% 16V	C330	1-107-778-21	ELECT CHIP	470uF 20% 16V
C202	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C331	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C203	1-163-141-00	CERAMIC CHIP	0.001uF 5% 50V	C332	1-125-701-11	CAP, DOUBLE LAYER	0.047F
C204	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C333	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C205	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C334	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C206	1-163-038-00	CERAMIC CHIP	0.1uF 25V	C335	1-107-767-21	ELECT CHIP	100uF 0 6.3V
C303	1-104-518-11	ELECT CHIP	10uF 20% 16V	C336	1-163-033-00	CERAMIC CHIP	0.022uF 50V
C304	1-107-767-21	ELECT CHIP	100uF 0 6.3V	C337	1-164-227-11	CERAMIC CHIP	0.022uF 10% 25V
C305	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V	C338	1-163-989-11	CERAMIC CHIP	0.033uF 10% 25V
C306	1-104-518-11	ELECT CHIP	10uF 20% 16V	C339	1-135-216-11	TANTALUM CHIP	10uF 20% 10V
C307	1-135-216-11	TANTALUM CHIP	10uF 20% 10V	C340	1-162-568-11	CERAMIC CHIP	0.33uF 10% 16V
C308	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V	C342	1-135-216-11	TANTALUM CHIP	10uF 20% 10V
C309	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V	C343	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V
C310	1-107-767-21	ELECT CHIP	100uF 0 6.3V	C344	1-163-117-00	CERAMIC CHIP	100PF 5% 50V
				C345	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V
				C346	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V

Ref. No.	Part No.	Description	Remark			Ref. No.	Part No.	Description	Remark		
C347	1-162-568-11	CERAMIC CHIP	0.33uF	10%	16V	CNP306	1-566-533-11	CONNECTOR, FPC (ZIF) 17P			
C348	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V	CNP307	1-568-238-11	CONNECTOR, FPC (1.0MM)(ZIF)16P			
C349	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V	CNP309	1-566-524-11	CONNECTOR, FPC (ZIF) 8P			
C350	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V	CNP311	1-580-438-21	CONNECTOR, FPC 4P			
C351	1-162-568-11	CERAMIC CHIP	0.33uF	10%	16V	CNP312	1-764-376-31	CONNECTOR, BOARD TO BOARD 6P			
C352	1-162-568-11	CERAMIC CHIP	0.33uF	10%	16V	< DIODE >					
C353	1-162-568-11	CERAMIC CHIP	0.33uF	10%	16V	D303	8-719-975-40	DIODE	RB411D		
C354	1-163-989-11	CERAMIC CHIP	0.033uF	10%	25V	D304	8-719-422-64	DIODE	MA8062-M		
C355	1-162-568-11	CERAMIC CHIP	0.33uF	10%	16V	D305	8-719-422-64	DIODE	MA8062-M		
C363	1-163-033-00	CERAMIC CHIP	0.022uF		50V	D308	8-719-422-64	DIODE	MA8062-M		
C366	1-163-038-00	CERAMIC CHIP	0.1uF		25V	D309	8-719-914-44	DIODE	DAP202K		
C368	1-128-590-21	ELECT CHIP	100uF	20%	6.3V	D310	8-719-016-74	DIODE	ISS352		
C369	1-128-590-21	ELECT CHIP	100uF	20%	6.3V	D312	8-719-914-44	DIODE	DAP202K		
C370	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V	D314	8-719-977-03	DIODE	DTZ5.6B		
C371	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V	D317	8-719-422-97	DIODE	MA8091-M		
C372	1-162-959-11	CERAMIC CHIP	330PF	5%	50V	D318	8-719-975-33	DIODE	RB110C		
C373	1-104-607-11	ELECT CHIP	47uF	20%	16V	D319	8-719-975-33	DIODE	RB110C		
C374	1-164-156-11	CERAMIC CHIP	0.1uF		25V	D320	8-719-422-64	DIODE	MA8062-M		
C375	1-162-959-11	CERAMIC CHIP	330PF	5%	50V	D321	8-719-016-74	DIODE	ISS352		
C376	1-164-357-11	CERAMIC CHIP	1000PF	5%	50V	D324	8-719-423-21	DIODE	MA8110-L-TX		
C377	1-164-357-11	CERAMIC CHIP	1000PF	5%	50V	D325	8-719-914-43	DIODE	DAN202K		
C378	1-162-959-11	CERAMIC CHIP	330PF	5%	50V	D326	8-719-422-64	DIODE	MA8062-M		
C379	1-162-958-11	CERAMIC CHIP	270PF	5%	50V	# D327	8-719-016-74	DIODE	ISS352		
C380	1-104-607-11	ELECT CHIP	47uF	20%	16V	D328	8-719-988-62	DIODE	ISS355		
C381	1-162-959-11	CERAMIC CHIP	330PF	5%	50V	< FERRITE BEAD >					
C382	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V	FB302	1-414-235-11	INDUCTOR, FERRITE BEAD			
C383	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V	FB304	1-414-235-11	INDUCTOR, FERRITE BEAD			
C384	1-128-590-21	ELECT CHIP	100uF	20%	6.3V	FB305	1-414-235-11	INDUCTOR, FERRITE BEAD			
C385	1-135-227-11	TANTAL CHIP	100uF	20%	6.3V	FB307	1-414-235-11	INDUCTOR, FERRITE BEAD			
C386	1-164-346-11	CERAMIC CHIP	1uF		16V	FB309	1-414-235-11	INDUCTOR, FERRITE BEAD			
C387	1-104-607-11	ELECT CHIP	47uF	20%	16V	FB310	1-414-235-11	INDUCTOR, FERRITE BEAD			
C388	1-164-227-11	CERAMIC CHIP	0.022uF	10%	25V	FB311	1-414-235-11	INDUCTOR, FERRITE BEAD			
C389	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	FB312	1-414-235-11	INDUCTOR, FERRITE BEAD			
C390	1-135-216-11	TANTALUM CHIP	10uF	20%	10V	FB313	1-414-235-11	INDUCTOR, FERRITE BEAD			
C391	1-163-117-00	CERAMIC CHIP	100PF	5%	50V	FB314	1-414-235-11	INDUCTOR, FERRITE BEAD			
C392	1-163-038-00	CERAMIC CHIP	0.1uF		25V	FB315	1-414-235-11	INDUCTOR, FERRITE BEAD			
C396	1-164-299-11	CERAMIC CHIP	0.22uF	10%	25V	FB317	1-414-235-11	INDUCTOR, FERRITE BEAD			
C397	1-163-222-11	CERAMIC CHIP	5PF	0.25PF	50V	FB320	1-414-235-11	INDUCTOR, FERRITE BEAD			
C401	1-162-953-11	CERAMIC CHIP	100PF	5%	50V	FB321	1-414-235-11	INDUCTOR, FERRITE BEAD			
C402	1-163-038-00	CERAMIC CHIP	0.1uF		25V	FB330	1-414-235-11	INDUCTOR, FERRITE BEAD			
C403	1-163-033-00	CERAMIC CHIP	0.022uF		50V	FB331	1-414-235-11	INDUCTOR, FERRITE BEAD			
C404	1-164-357-11	CERAMIC CHIP	1000PF	5%	50V	FB332	1-414-235-11	INDUCTOR, FERRITE BEAD			
C405	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V	FB333	1-414-235-11	INDUCTOR, FERRITE BEAD			
C406	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	< RESISTOR >					
C407	1-164-357-11	CERAMIC CHIP	0.001uF	5%	50V	FB319	1-216-295-00	METAL GLAZE	0	5%	1/10W
C408	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	< IC >					
C409	1-163-809-11	CERAMIC CHIP	0.047uF	10%	25V	IC101	8-759-636-55	IC	M5218AFP		
	< CONNECTOR >						IC201	8-759-636-55	IC	M5218AFP	
CN305	1-566-530-11 CONNECTOR, FPC (ZIF) 14P										
CNP302	1-764-585-11 PIN, CONNECTOR (PC BOARD) 12P										

Note : # D327 is canceled only when IC308 uses MM1284XFFX.

# MAIN

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark				
IC301	8-759-197-12	IC AK4318-VS-E1		Q323	8-729-120-28	TRANSISTOR	2SC1623-L5L6				
IC302	8-752-365-90	IC CXD2531BR		Q324	8-729-120-28	TRANSISTOR	2SC1623-L5L6				
IC303	8-759-925-90	IC SN74HC74ANS		Q325	8-729-020-67	TRANSISTOR	XN1A312-TX				
IC304	8-752-354-52	IC CXK414400TM-12		Q326	8-729-020-67	TRANSISTOR	XN1A312-TX				
IC305	8-752-363-57	IC CXD2526AR		Q330	8-729-120-28	TRANSISTOR	2SC1623-L5L6				
IC306	8-752-352-18	IC CXD2525R		Q331	8-729-020-67	TRANSISTOR	XN1A312-TX				
IC307	8-759-234-77	IC TC4S66F		Q332	8-729-015-76	TRANSISTOR	UN5211				
IC308	8-759-096-18	IC MM1176XFF		Q400	8-729-904-66	TRANSISTOR	DTD113EK				
IC309	8-759-940-45	IC S-8054HN-CB		Q401	8-729-904-66	TRANSISTOR	DTD113EK				
IC310	8-759-284-89	IC uPD78056YGC-W15-3B9		Q402	8-729-904-66	TRANSISTOR	DTD113EK				
IC311	8-752-062-98	IC CXA1082BQ-T6		Q403	8-729-904-66	TRANSISTOR	DTD113EK				
IC314	8-759-990-43	IC TL1451ACDB		Q404	8-729-904-66	TRANSISTOR	DTD113EK				
IC315	8-759-925-80	IC SN74HC14ANS		Q405	8-729-904-66	TRANSISTOR	DTD113EK				
IC317	8-759-926-24	IC SN74HC164ANS		Q406	8-729-904-66	TRANSISTOR	DTD113EK				
< COIL >											
L301	1-410-197-11	INDUCTOR CHIP	2.7uH	Q407	8-729-904-66	TRANSISTOR	DTD113EK				
L305	1-403-584-11	COIL, CHIP CHOKE		Q408	8-729-901-01	TRANSISTOR	DTC144EK				
L306	1-403-584-11	COIL, CHIP CHOKE	33uH	< RESISTOR >							
L307	1-403-584-11	COIL, CHIP CHOKE	33uH	R101	1-216-057-00	METAL CHIP	2.2K	5%	1/10W		
L308	1-403-584-11	COIL, CHIP CHOKE	33uH	R102	1-216-699-11	METAL CHIP	100K	0.5%	1/10W		
L309	1-403-584-11	COIL, CHIP CHOKE	33uH	R103	1-216-182-00	METAL GLAZE	220	2%	1/8W		
L310	1-403-584-11	COIL, CHIP CHOKE	33uH	R104	1-216-219-00	METAL GLAZE	7.5K	2%	1/8W		
< FILTER >											
NF301	1-239-466-21	FILTER, EMI		R105	1-216-216-00	METAL GLAZE	5.6K	2%	1/8W		
< IC LINK >											
PS301	1-532-686-21	LINK, IC		R106	1-216-216-00	METAL GLAZE	5.6K	2%	1/8W		
< TRANSISTOR >											
Q101	8-729-920-21	TRANSISTOR	DTC314TKH04	R107	1-216-679-11	METAL CHIP	15K	0.5%	1/10W		
Q201	8-729-920-21	TRANSISTOR	DTC314TKH04	R108	1-216-230-00	METAL GLAZE	22K	2%	1/8W		
Q301	8-729-403-35	TRANSISTOR	UN5113	R109	1-216-230-00	METAL GLAZE	22K	2%	1/8W		
Q302	8-729-808-01	TRANSISTOR	2SD1622-S	R110	1-216-679-11	METAL CHIP	15K	0.5%	1/10W		
Q304	8-729-015-76	TRANSISTOR	UN5211	< METAL CHIP >							
Q305	8-729-015-76	TRANSISTOR	UN5211	R201	1-216-057-00	METAL CHIP	2.2K	5%	1/10W		
Q306	8-729-015-76	TRANSISTOR	UN5211	R202	1-216-699-11	METAL CHIP	100K	0.5%	1/10W		
Q307	8-729-020-67	TRANSISTOR	XN1A312-TX	R203	1-216-182-00	METAL GLAZE	220	2%	1/8W		
Q309	8-729-921-49	TRANSISTOR	2SD1760F5-R	R204	1-216-219-00	METAL GLAZE	7.5K	2%	1/8W		
Q312	8-729-020-67	TRANSISTOR	XN1A312-TX	R205	1-216-216-00	METAL GLAZE	5.6K	2%	1/8W		
Q314	8-729-821-62	TRANSISTOR	2SB1203FAS	< METAL GLAZE >							
Q315	8-729-015-76	TRANSISTOR	UN5211	R206	1-216-216-00	METAL GLAZE	5.6K	2%	1/8W		
Q316	8-729-808-01	TRANSISTOR	2SD1622-S	R207	1-216-679-11	METAL CHIP	15K	0.5%	1/10W		
Q317	8-729-821-62	TRANSISTOR	2SB1203FAS	R208	1-216-230-00	METAL GLAZE	22K	2%	1/8W		
Q318	8-729-920-53	TRANSISTOR	FMY1	R209	1-216-230-00	METAL GLAZE	22K	2%	1/8W		
Q320	8-729-920-53	TRANSISTOR	FMY1	R210	1-216-679-11	METAL CHIP	15K	0.5%	1/10W		
Q322	8-729-821-62	TRANSISTOR	2SB1203FAS	< METAL CHIP >							
< METAL CHIP >											
R302	1-216-057-00	METAL CHIP	2.2K	5%	1/10W						
R303	1-216-057-00	METAL CHIP	2.2K	5%	1/10W						
R304	1-216-017-00	METAL CHIP	47	5%	1/10W						
R305	1-216-049-00	METAL CHIP	1K	5%	1/10W						
R306	1-216-214-00	METAL GLAZE	4.7K	5%	1/8W						
R307	1-216-001-00	METAL CHIP	10	5%	1/10W						
R308	1-216-001-00	METAL CHIP	10	5%	1/10W						
R309	1-216-090-00	METAL CHIP	51K	5%	1/10W						
R310	1-216-065-00	METAL CHIP	4.7K	5%	1/10W						
R311	1-216-057-00	METAL CHIP	2.2K	5%	1/10W						

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R312	1-216-057-00	METAL CHIP	2. 2K 5% 1/10W	R373	1-216-298-00	METAL CHIP	2. 2 5% 1/10W
R313	1-216-057-00	METAL CHIP	2. 2K 5% 1/10W	R377	1-216-073-00	METAL CHIP	10K 5% 1/10W
R314	1-216-057-00	METAL CHIP	2. 2K 5% 1/10W	R378	1-216-057-00	METAL CHIP	2. 2K 5% 1/10W
R315	1-216-065-00	METAL CHIP	4. 7K 5% 1/10W	R379	1-216-057-00	METAL CHIP	2. 2K 5% 1/10W
R316	1-216-065-00	METAL CHIP	4. 7K 5% 1/10W	R380	1-216-057-00	METAL CHIP	2. 2K 5% 1/10W
R317	1-216-065-00	METAL CHIP	4. 7K 5% 1/10W	R381	1-216-065-00	METAL CHIP	4. 7K 5% 1/10W
R318	1-216-833-11	METAL CHIP	10K 5% 1/16W	R382	1-216-805-11	METAL CHIP	47 5% 1/16W
R319	1-216-833-11	METAL CHIP	10K 5% 1/16W	R383	1-218-716-11	METAL CHIP	10K 0.50% 1/16W
R320	1-216-833-11	METAL CHIP	10K 5% 1/16W	R384	1-218-704-11	METAL CHIP	3. 3K 0.50% 1/16W
R321	1-216-073-00	METAL CHIP	10K 5% 1/10W	R385	1-216-805-11	METAL CHIP	47 5% 1/16W
R322	1-216-061-00	METAL CHIP	3. 3K 5% 1/10W	R386	1-216-822-11	METAL CHIP	1. 2K 5% 1/16W
R323	1-216-073-00	METAL CHIP	10K 5% 1/10W	R387	1-216-822-11	METAL CHIP	1. 2K 5% 1/16W
R324	1-216-089-91	METAL GLAZE	47K 5% 1/10W	R388	1-216-827-11	METAL CHIP	3. 3K 5% 1/16W
R326	1-216-081-00	METAL CHIP	22K 5% 1/10W	R389	1-216-821-11	METAL CHIP	1K 5% 1/16W
R327	1-216-821-11	METAL CHIP	1K 5% 1/16W	R390	1-216-819-11	METAL CHIP	680 5% 1/16W
R328	1-216-073-00	METAL CHIP	10K 5% 1/10W	R391	1-216-835-11	METAL CHIP	15K 5% 1/16W
R329	1-216-817-11	METAL CHIP	470 5% 1/16W	R392	1-216-835-11	METAL CHIP	15K 5% 1/16W
R330	1-216-089-91	METAL GLAZE	47K 5% 1/10W	R393	1-216-830-11	METAL CHIP	5. 6K 5% 1/16W
R331	1-216-037-00	METAL CHIP	330 5% 1/10W	R394	1-216-839-11	METAL CHIP	33K 5% 1/16W
R332	1-216-037-00	METAL CHIP	330 5% 1/10W	R395	1-216-839-11	METAL CHIP	33K 5% 1/16W
R333	1-216-097-00	METAL CHIP	100K 5% 1/10W	R396	1-216-839-11	METAL CHIP	33K 5% 1/16W
R334	1-216-097-00	METAL CHIP	100K 5% 1/10W	R397	1-216-839-11	METAL CHIP	33K 5% 1/16W
R335	1-216-821-11	METAL CHIP	1K 5% 1/16W	R398	1-216-821-11	METAL CHIP	1K 5% 1/16W
R336	1-218-716-11	METAL CHIP	10K 0.50% 1/16W	R399	1-216-827-11	METAL CHIP	3. 3K 5% 1/16W
R338	1-216-295-91	METAL GLAZE	0 5% 1/10W	R400	1-216-819-11	METAL CHIP	680 5% 1/16W
R339	1-216-073-00	METAL CHIP	10K 5% 1/10W	R401	1-216-805-11	METAL CHIP	47 5% 1/16W
R342	1-216-845-11	METAL CHIP	100K 5% 1/16W	R402	1-216-822-11	METAL CHIP	1. 2K 5% 1/16W
R344	1-216-821-11	METAL CHIP	1K 5% 1/16W	R403	1-216-822-11	METAL CHIP	1. 2K 5% 1/16W
R345	1-216-114-00	METAL GLAZE	510K 5% 1/10W	R404	1-216-805-11	METAL CHIP	47 5% 1/16W
R346	1-216-089-91	METAL GLAZE	47K 5% 1/10W	R405	1-218-716-11	METAL CHIP	10K 0.50% 1/16W
R347	1-216-097-00	METAL CHIP	100K 5% 1/10W	R406	1-218-704-11	METAL CHIP	3. 3K 0.50% 1/16W
R348	1-216-065-00	METAL CHIP	4. 7K 5% 1/10W	R407	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R349	1-216-083-00	METAL CHIP	27K 5% 1/10W	R408	1-216-085-00	METAL CHIP	33K 5% 1/10W
R350	1-216-097-00	METAL CHIP	100K 5% 1/10W	R409	1-216-105-00	METAL CHIP	220K 5% 1/10W
R351	1-216-089-91	METAL GLAZE	47K 5% 1/10W	R410	1-216-089-91	METAL GLAZE	47K 5% 1/10W
R352	1-216-097-00	METAL CHIP	100K 5% 1/10W	R413	1-216-097-00	METAL CHIP	100K 5% 1/10W
R353	1-216-081-00	METAL CHIP	22K 5% 1/10W	R414	1-216-073-00	METAL CHIP	10K 5% 1/10W
R354	1-216-097-00	METAL CHIP	100K 5% 1/10W	R415	1-216-033-00	METAL CHIP	220 5% 1/10W
R355	1-216-105-00	METAL CHIP	220K 5% 1/10W	R425	1-216-845-11	METAL CHIP	100K 5% 1/16W
R356	1-216-093-00	METAL CHIP	68K 5% 1/10W	R426	1-216-821-11	METAL CHIP	1K 5% 1/16W
R357	1-216-121-00	METAL CHIP	1M 5% 1/10W	R427	1-216-821-11	METAL CHIP	1K 5% 1/16W
R358	1-216-669-11	METAL CHIP	5. 6K 0.5% 1/10W	R428	1-216-821-11	METAL CHIP	1K 5% 1/16W
R359	1-216-667-11	METAL CHIP	4. 7K 0.5% 1/10W	R429	1-216-821-11	METAL CHIP	1K 5% 1/16W
R360	1-216-073-00	METAL CHIP	10K 5% 1/10W	R430	1-216-821-11	METAL CHIP	1K 5% 1/16W
R362	1-216-103-91	METAL GLAZE	180K 5% 1/10W	R431	1-216-049-00	METAL CHIP	1K 5% 1/10W
R363	1-216-073-00	METAL CHIP	10K 5% 1/10W	R432	1-216-049-00	METAL CHIP	1K 5% 1/10W
R364	1-216-073-00	METAL CHIP	10K 5% 1/10W	R433	1-216-049-00	METAL CHIP	1K 5% 1/10W
R371	1-216-819-11	METAL CHIP	680 5% 1/16W	R434	1-216-049-00	METAL CHIP	1K 5% 1/10W
R372	1-216-298-00	METAL CHIP	2. 2 5% 1/10W	R435	1-216-198-91	METAL GLAZE	1K 5% 1/8W

**MAIN**    **ROTARY**

Ref. No.	Part No.	Description	Remark			Ref. No.	Part No.	Description	Remark									
R436	1-216-198-91	METAL GLAZE	1K	5%	1/8W	C510	1-135-161-21	TANTALUM CHIP	22uF	10%	10V							
R437	1-216-198-91	METAL GLAZE	1K	5%	1/8W	C511	1-135-161-21	TANTALUM CHIP	22uF	10%	10V							
R438	1-216-198-91	METAL GLAZE	1K	5%	1/8W	C512	1-162-946-11	CERAMIC CHIP	27PF	5%	50V							
R439	1-216-198-91	METAL GLAZE	1K	5%	1/8W	C513	1-135-161-21	TANTALUM CHIP	22uF	10%	10V							
R445	1-216-815-11	METAL CHIP	330	5%	1/16W	C514	1-104-760-11	CERAMIC CHIP	0.047uF	10%	50V							
R448	1-216-073-00	METAL CHIP	10K	5%	1/10W	C515	1-162-979-11	CERAMIC CHIP	0.0027uF	10%	50V							
R449	1-216-821-11	METAL CHIP	1K	5%	1/16W	C516	1-164-677-11	CERAMIC CHIP	0.033uF	10%	16V							
R450	1-216-034-00	METAL CHIP	240	5%	1/10W	C517	1-135-177-21	TANTALUM CHIP	1uF	20%	20V							
R451	1-216-035-00	METAL CHIP	270	5%	1/10W	C518	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V							
R452	1-216-034-00	METAL CHIP	240	5%	1/10W	C519	1-162-969-11	CERAMIC CHIP	0.0068uF	10%	25V							
R453	1-216-035-00	METAL CHIP	270	5%	1/10W	C520	1-164-357-11	CERAMIC CHIP	1000PF	5%	50V							
R454	1-216-034-00	METAL CHIP	240	5%	1/10W	C521	1-162-953-11	CERAMIC CHIP	100PF	5%	50V							
R455	1-216-035-00	METAL CHIP	270	5%	1/10W	C522	1-164-227-11	CERAMIC CHIP	0.022uF	10%	25V							
R456	1-216-034-00	METAL CHIP	240	5%	1/10W	C523	1-164-357-11	CERAMIC CHIP	1000PF	5%	50V							
R457	1-216-035-00	METAL CHIP	270	5%	1/10W	C524	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V							
R458	1-216-035-00	METAL CHIP	270	5%	1/10W	C525	1-164-357-11	CERAMIC CHIP	1000PF	5%	50V							
R459	1-216-821-11	METAL CHIP	1K	5%	1/16W	C526	1-164-357-11	CERAMIC CHIP	1000PF	5%	50V							
R460	1-216-065-00	METAL CHIP	4.7K	5%	1/10W	C527	1-135-216-11	TANTALUM CHIP	10uF	20%	10V							
# R462	1-216-083-00	METAL CHIP	27K	5%	1/10W	C528	1-135-177-21	TANTALUM CHIP	1uF	20%	20V							
R463	1-216-295-00	METAL CHIP	0	5%	1/10W	C529	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V							
R464	1-216-833-11	METAL CHIP	10K	5%	1/16W	C530	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V							
R601	1-216-041-00	METAL CHIP	470	5%	1/10W	C531	1-164-346-11	CERAMIC CHIP	1uF	16V								
R602	1-216-821-11	METAL CHIP	1K	5%	1/16W	C532	1-163-038-00	CERAMIC CHIP	0.1uF	25V								
R603	1-216-057-00	METAL CHIP	2.2K	5%	1/10W	C533	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V							
R603	1-216-057-00	METAL CHIP	2.2K	5%	1/10W	C534	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V							
< SWITCH >																		
SW303	1-572-272-11	SWITCH, SLIDE(MDX-U1/OTHERS)																
< THERMISTOR >																		
TH301	1-808-656-11	THERMISTOR																
TH302	1-808-656-11	THERMISTOR																
< CRYSTAL >																		
X301	1-760-168-11	VIBRATOR, CRYSTAL(4.5MHz)																
X302	1-579-841-21	VIBRATOR, CERAMIC (CHIP TYPE) (5MHz)																
*****																		
*	A-3298-179-A	ROTARY BOARD, COMPLETE																
*****																		
< CAPACITOR >																		
C501	1-162-959-11	CERAMIC CHIP	330PF	5%	50V													
C502	1-164-343-11	CERAMIC CHIP	0.056uF	10%	25V	D501	8-719-016-74	DIODE	1SS352									
C503	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V	D502	8-719-016-74	DIODE	1SS352									
C504	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V	D503	8-719-210-33	DIODE	EC10DS2									
C505	1-162-968-11	CERAMIC CHIP	0.0047uF	10%	50V													
C506	1-104-760-11	CERAMIC CHIP	0.047uF	10%	50V	< DIODE >												
C507	1-135-161-21	TANTALUM CHIP	22uF	10%	10V	IC501	8-752-064-33	IC	CXA1380N									
C508	1-135-161-21	TANTALUM CHIP	22uF	10%	10V	IC502	8-759-234-77	IC	TC4S66F									
C509	1-164-676-11	CERAMIC CHIP	2200PF	5%	16V	< IC >												

Note : # R462 is canceled only when IC308 uses MM1284XFFX.

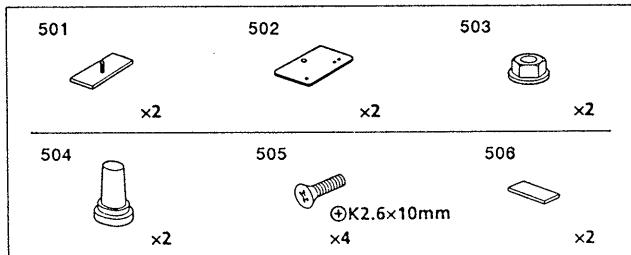
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
IC503	8-759-234-77	IC TC4S66F		R528	1-216-838-11	METAL CHIP	27K 5% 1/16W
IC504	8-752-064-34	IC CXA1381R		R529	1-216-824-11	METAL CHIP	1.8K 5% 1/16W
IC505	8-759-234-77	IC TC4S66F		R530	1-216-809-11	METAL CHIP	100 5% 1/16W
IC506	8-759-084-72	IC MPC1718FU		R531	1-216-825-11	METAL CHIP	2.2K 5% 1/16W
IC508	8-759-040-83	IC BA6287F		R532	1-216-833-11	METAL CHIP	10K 5% 1/16W
IC509	8-759-082-61	IC TC4W53FU		R533	1-216-833-11	METAL CHIP	10K 5% 1/16W
		< COIL >		R534	1-216-833-11	METAL CHIP	10K 5% 1/16W
L501	1-412-039-51	INDUCTOR CHIP	100uH	R536	1-216-821-11	METAL CHIP	1K 5% 1/16W
L502	1-412-039-51	INDUCTOR CHIP	100uH	R537	1-216-821-11	METAL CHIP	1K 5% 1/16W
L503	1-412-039-51	INDUCTOR CHIP	100uH	R538	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
L504	1-412-039-51	INDUCTOR CHIP	100uH	R539	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
L505	1-410-375-11	INDUCTOR CHIP	3.3uH	R540	1-216-833-11	METAL CHIP	10K 5% 1/16W
		< TRANSISTOR >					< VARIABLE RESISTOR >
Q501	8-729-403-35	TRANSISTOR	UN5113	RV501	1-241-225-11	RES, ADJ, METAL GRAZE	22K
Q502	8-729-106-60	TRANSISTOR	2SB1115A	RV502	1-241-223-11	RES, ADJ, METAL GRAZE	4.7K
Q503	8-729-015-76	TRANSISTOR	UN5211	RV503	1-241-223-11	RES, ADJ, METAL GRAZE	4.7K
Q504	8-729-015-76	TRANSISTOR	UN5211	RV504	1-241-225-11	RES, ADJ, METAL GRAZE	22K
Q505	8-729-106-60	TRANSISTOR	2SB1115A	RV505	1-241-225-11	RES, ADJ, METAL GRAZE	22K
Q506	8-729-015-76	TRANSISTOR	UN5211	RV506	1-241-223-11	RES, ADJ, METAL GRAZE	4.7K
Q507	8-729-808-01	TRANSISTOR	2SD1622-S	RV507	1-241-223-11	RES, ADJ, METAL GRAZE	4.7K
		< RESISTOR >		RV508	1-241-223-11	RES, ADJ, METAL GRAZE	4.7K
R501	1-216-841-11	METAL CHIP	47K 5% 1/16W				< THERMISTOR >
R502	1-216-857-11	METAL CHIP	1M 5% 1/16W	TH501	1-808-656-11	THERMISTOR	*****
R503	1-216-848-11	METAL CHIP	180K 5% 1/16W				MISCELLANEOUS
R504	1-216-848-11	METAL CHIP	180K 5% 1/16W				*****
R505	1-216-857-11	METAL CHIP	1M 5% 1/16W				
R506	1-218-448-11	METAL GLAZE	430K 5% 1/16W	62	1-652-649-11	PC BOARD, DISC-LED FLEXIBLE	
R507	1-216-833-11	METAL CHIP	10K 5% 1/16W	163	1-650-600-11	PC BOARD, SENSOR FLEXIBLE	
R508	1-216-845-11	METAL CHIP	100K 5% 1/16W	214	1-650-789-11	PC BOARD, ROTARY FLEXIBLE	
R509	1-218-347-11	METAL GLAZE	91K 5% 1/16W	215	1-651-144-11	PC BOARD, ROTARY FLEXIBLE	
R510	1-216-827-11	METAL CHIP	3.3K 5% 1/16W	216	1-650-790-11	PC BOARD, ROTARY FLEXIBLE	
R511	1-216-826-11	METAL CHIP	2.7K 5% 1/16W	256	1-650-601-11	PC BOARD, BSL FLEXIBLE	
R512	1-216-821-11	METAL CHIP	1K 5% 1/16W	A259	8-583-007-11	DEVICE, MINIATURE DISK KMS-151A	
R513	1-216-825-11	METAL CHIP	2.2K 5% 1/16W	CNJ301	1-765-422-11	CORD (WITH CONNECTOR) (UNI LINK/AUDIO)	
R514	1-216-857-11	METAL CHIP	1M 5% 1/16W	M501	X-3365-845-1	MOTOR ASSY, SL (SLED)	
R515	1-216-819-11	METAL CHIP	680 5% 1/16W	M502	1-698-304-11	MOTOR, BSL	
R516	1-216-845-11	METAL CHIP	100K 5% 1/16W				
R519	1-216-849-11	METAL CHIP	220K 5% 1/16W	M503	X-3367-748-1	U/D MOTOR ASSY(UP/DW)	
R520	1-218-331-11	METAL GLAZE	51K 5% 1/16W	M504	X-3367-747-1	ROTARY MOTOR ASSY(MD TURN L/R)	
R521	1-216-813-11	METAL CHIP	220 5% 1/16W	SW307	1-570-771-11	SWITCH(HOME)	
R522	1-218-344-11	METAL GLAZE	7.5K 5% 1/16W	SW501	1-572-467-61	PUSH SWITCH(1KEY) (INNER LIMIT)	
R523	1-218-344-11	METAL GLAZE	7.5K 5% 1/16W	SW502	1-570-771-21	SWITCH(UP/DW)	
R524	1-216-993-11	METAL GLAZE	2.4K 5% 1/16W				*****
R525	1-216-800-11	METAL GLAZE	18 5% 1/16W				
R526	1-216-845-11	METAL CHIP	100K 5% 1/16W				
R527	1-218-354-11	METAL GLAZE	160 5% 1/16W				

The components identified by mark or dotted line with mark are critical for safety.  
Replace only with part number specified.

Les composants identifiés par une marque sont critiques pour la sécurité.  
Ne les remplacer que par une pièce portant le numéro spécifié.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
***** ACCESSORIES & PACKING MATERIALS *****							
*****							
	1-696-795-12	CORD (WITH CONNECTOR)		#1	7-685-104-19	SCREW +P 2X6 TYPE2 NON-SLIT	
	1-696-918-11	CORD, CONNECTION		#2	7-627-554-07	PRECISION SCREW +P 2X2.2 TYPE3	
*	3-355-207-01	CARDBOARD (E)		#3	7-621-773-86	SCREW +B 2.6X4	
	3-758-723-11	MANUAL, INSTRUCTION (ENGLISH/FRENCH/GERMAN/SPANISH/CHINES) (AEP, E, German)		#4	7-621-770-67	SCREW +BVTT 2.6X6 (S)	
	3-758-723-21	MANUAL, INSTRUCTION (ENGLISH/FRENCH) (US, Canadian)		#6	7-627-850-07	SCREW, PRECISION +P 1.4X2	
	3-758-723-41	MANUAL, INSTRUCTION (DUTCH/SWEDISH/ITALIAN/PORTUGUESE) (AEP)		#7	7-627-853-57	PRECISION SCREW +P 2X5 TYPE3	
	3-758-724-11	MANUAL, INSTRUCTION, INSTALL (ENGLISH/FRENCH/GERMAN/SPANISH/CHINES) (AEP, E, German)		#8	7-624-118-01	RING, RETAINING E-2.5	
	3-758-724-41	MANUAL, INSTRUCTION, INSTALL (DUTCH/SWEDISH/ITALIAN/PORTUGUESE) (AEP)		#9	7-627-852-98	SCREW, PRECISION +P1.7X4.5 TYPE3	
*	3-913-870-01	CUSHION (RIGHT)		#10	7-627-551-58	SCREW, PRECISION +P 1.4X3	
*	3-913-871-01	CUSHION (LEFT)		#11	7-627-850-27	SCREW, PRECISION +P 1.4X3	
*	3-915-448-01	INDIVIDUAL CARTON		#12	7-627-852-48	PRECISION SCREW +P1.7X3.5 TYPE3	
*	X-3368-712-1	SCREW ASSY (B)		#13	7-627-552-18	SCREW, PRECISION +P 1.7X1.6	

#### MOUNTING HARDWARE



- |     |              |              |                  |
|-----|--------------|--------------|------------------|
| 501 | 3-915-870-01 | BRACKET (A)  |                  |
| *   | 502          | X-3368-710-1 | BRACKET ASSY     |
|     | 503          | 4-304-511-00 | NUT (M5), FLANGE |
|     | 504          | 3-915-871-01 | CAP              |
|     | 505          | 7-621-559-63 | SCREW +K 2.6X10  |
|     | 506          | 3-913-873-01 | CUSHION (COVER)  |

\*\*\*\*\*

### SUPPLEMENT-1

File this Supplement with the Service Manual.

**Subject :**

1. DISASSEMBLY
2. HOW TO BEND IN A ROTARY FLEXIBLE BOARD
3. TEST MODE
4. ELECTRICAL ADJUSTMENTS
5. EXPLANATION OF IC TERMINALS
6. BLOCK DIAGRAM
7. IC BLOCK DIAGRAMS

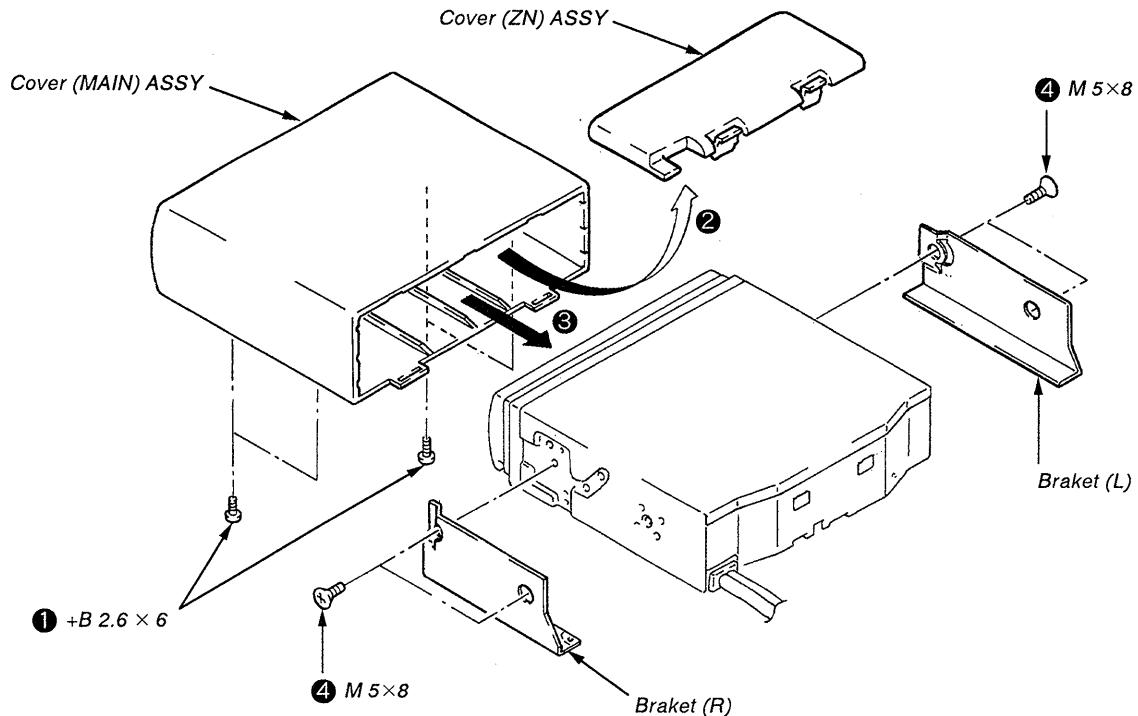
#### TABLE OF CONTENTS

<i>Title</i>	<i>Page</i>
1. DISASSEMBLY.....	2
2. HOW TO BEND IN A ROTARY FLEXIBLE BOARD .....	10
3. TEST MODE.....	11
4. ELECTRICAL ADJUSTMENTS .....	13
5. EXPLANATION OF IC TERMINALS.....	15
6. BLOCK DIAGRAM .....	19
7. IC BLOCK DIAGRAMS .....	23

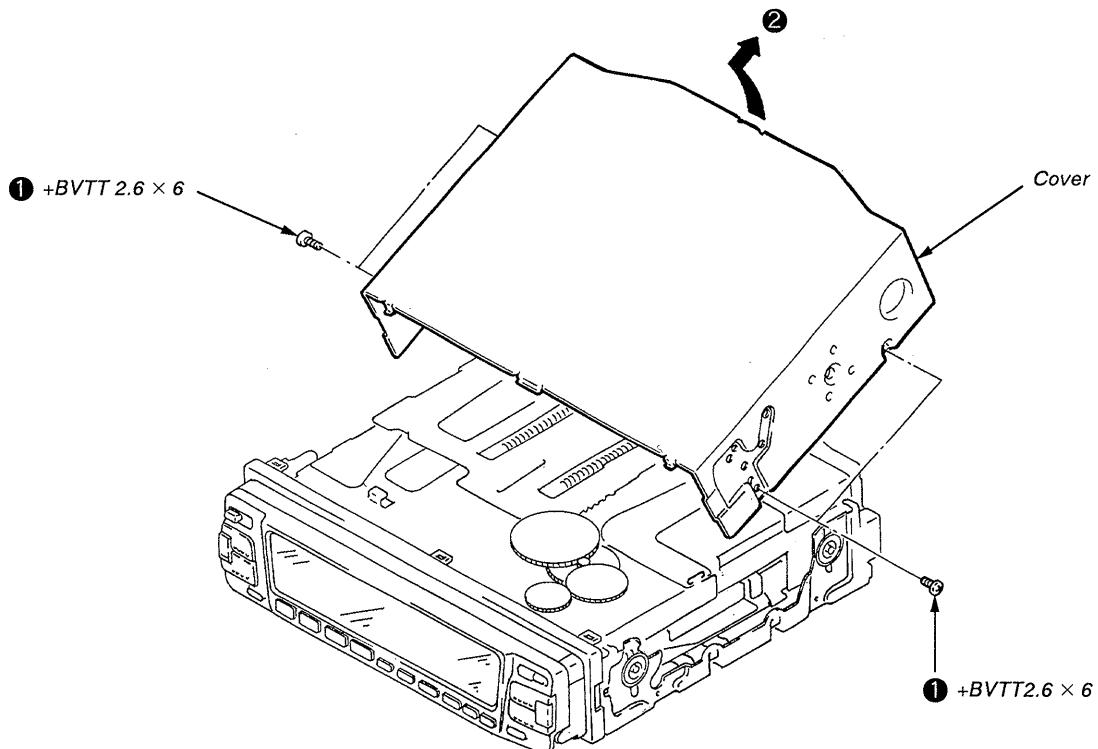
## SECTION 1 DISASSEMBLY

**Note :** Follow the disassembly procedure in the numerical order given.

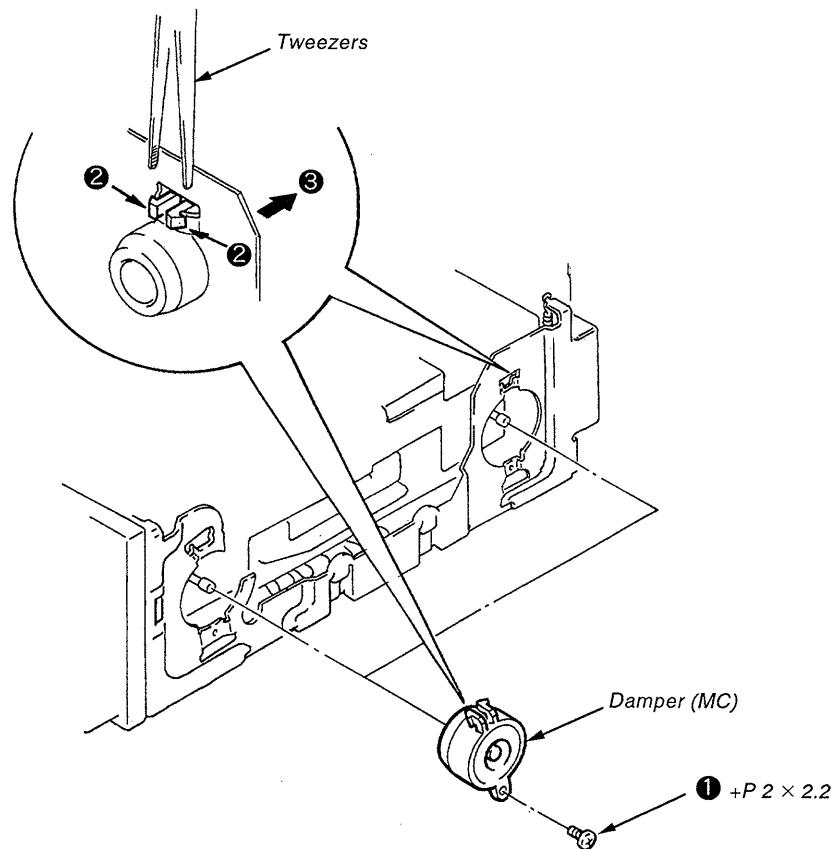
### 1-1. COVER (MAIN), BRACKET L/R



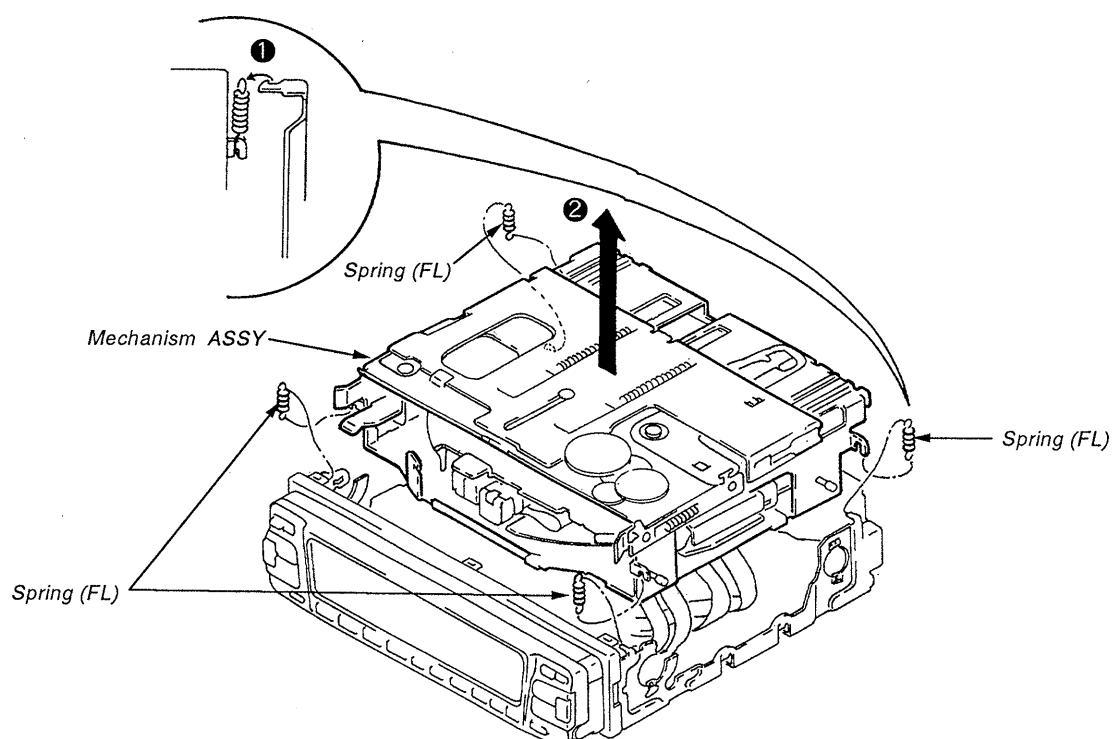
### 1-2. COVER ASSY



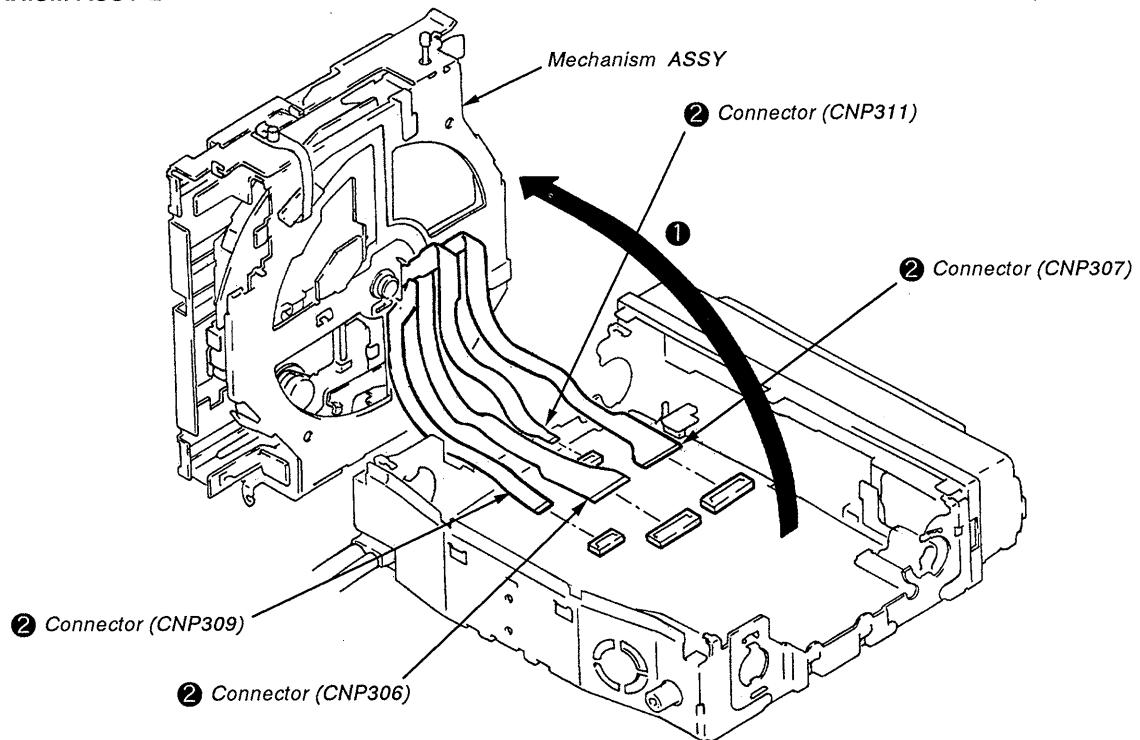
### 1-3. DAMPER (MC)



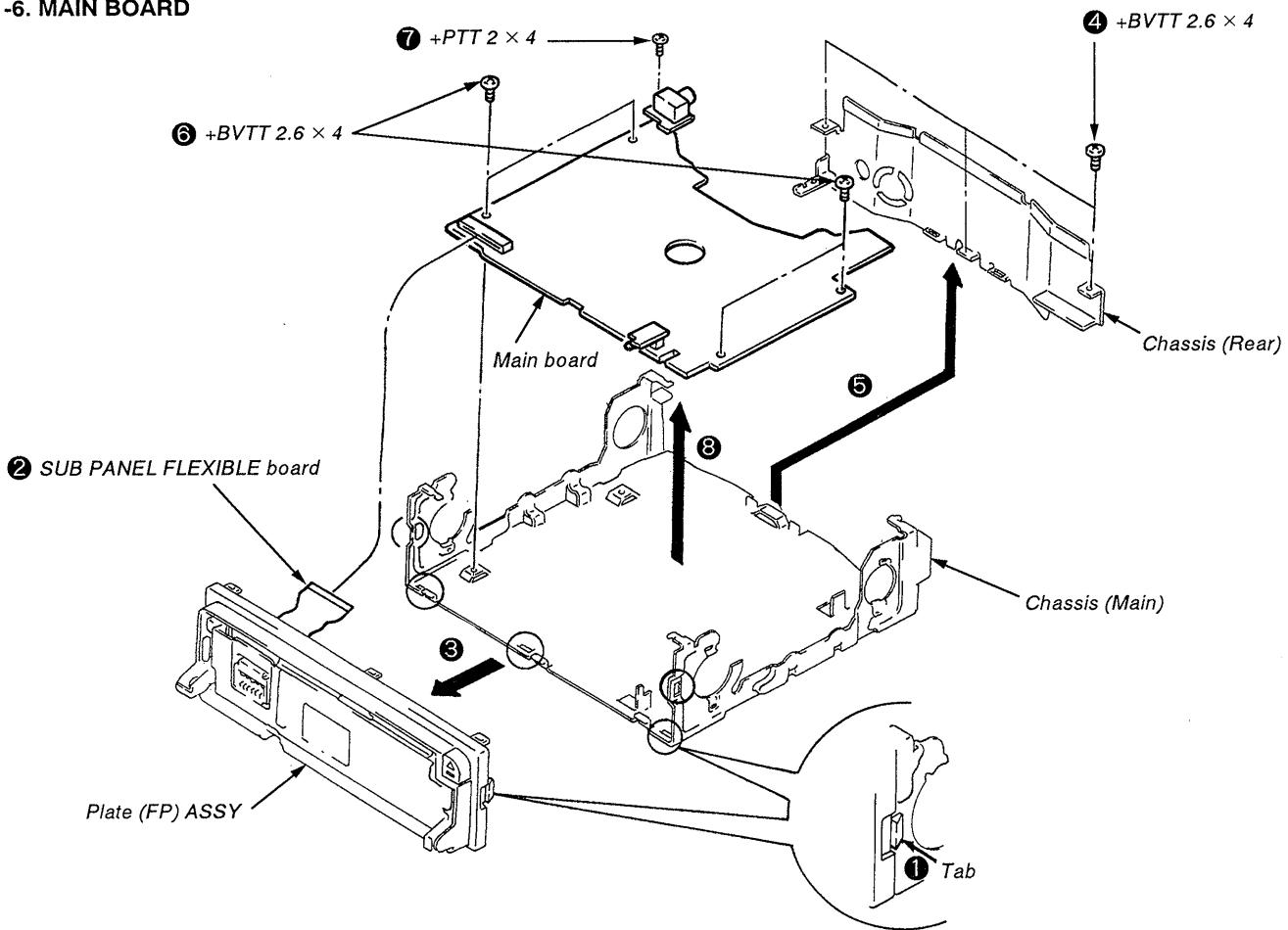
### 1-4. MECHANISM ASSY-1



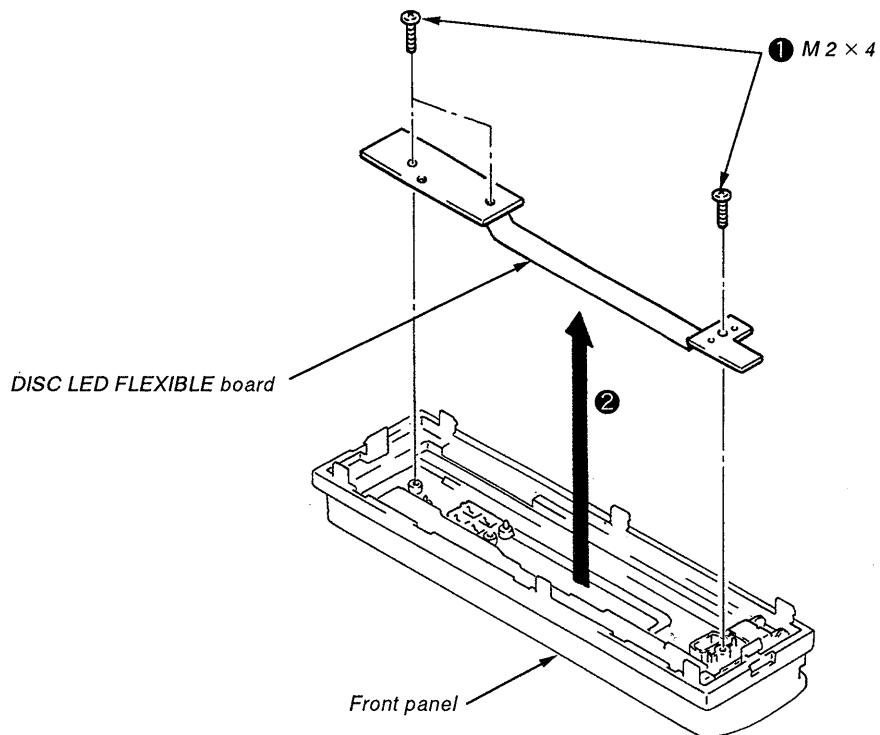
## 1-5. MECHANISM ASSY-2



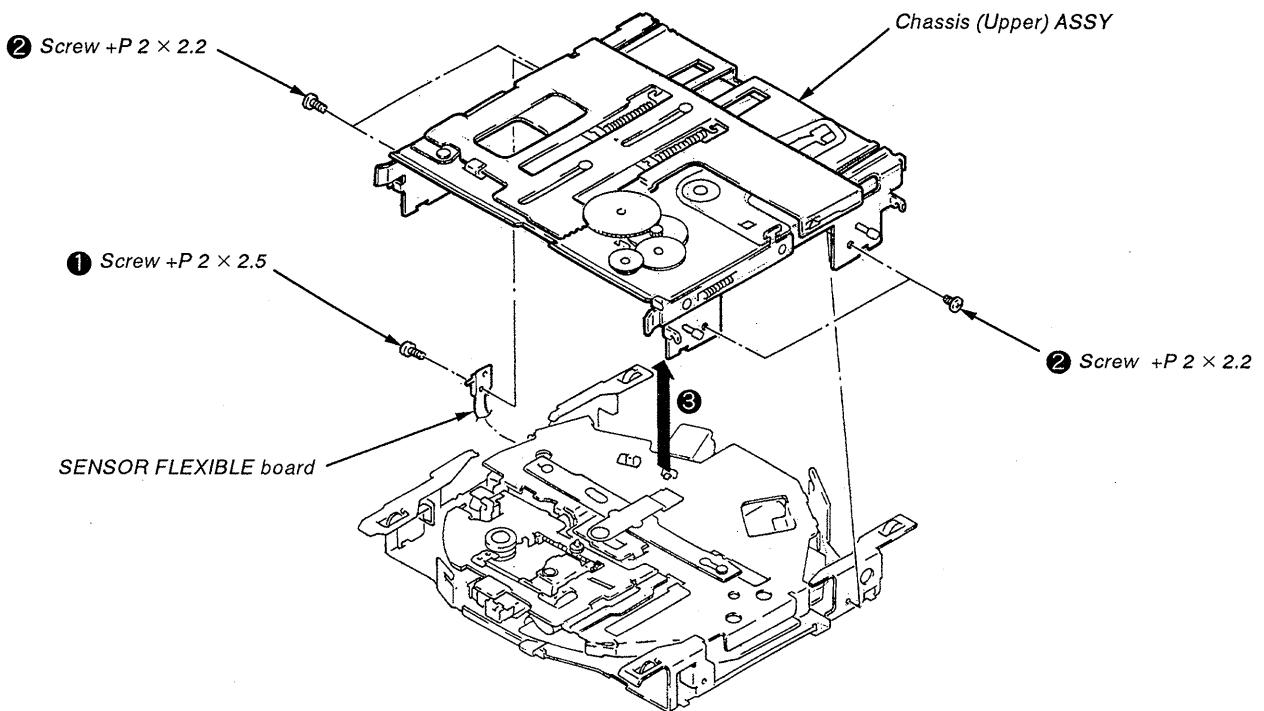
## 1-6. MAIN BOARD



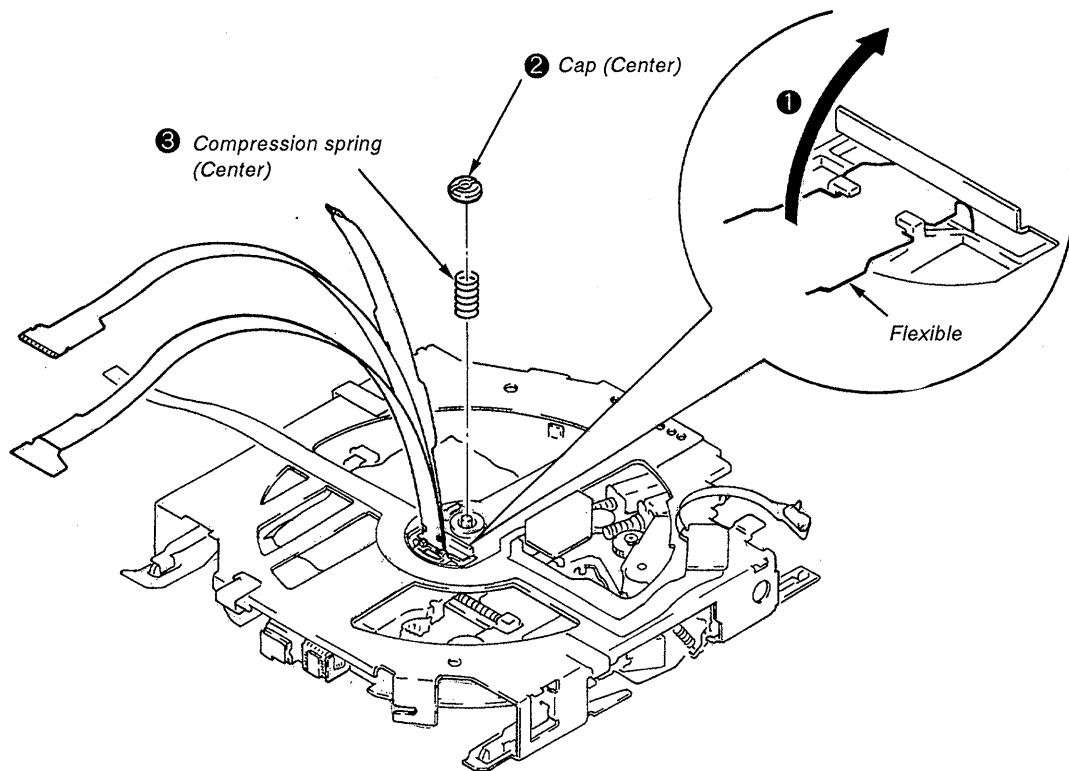
## 1-7. DISC LED FLEXIBLE BOARD



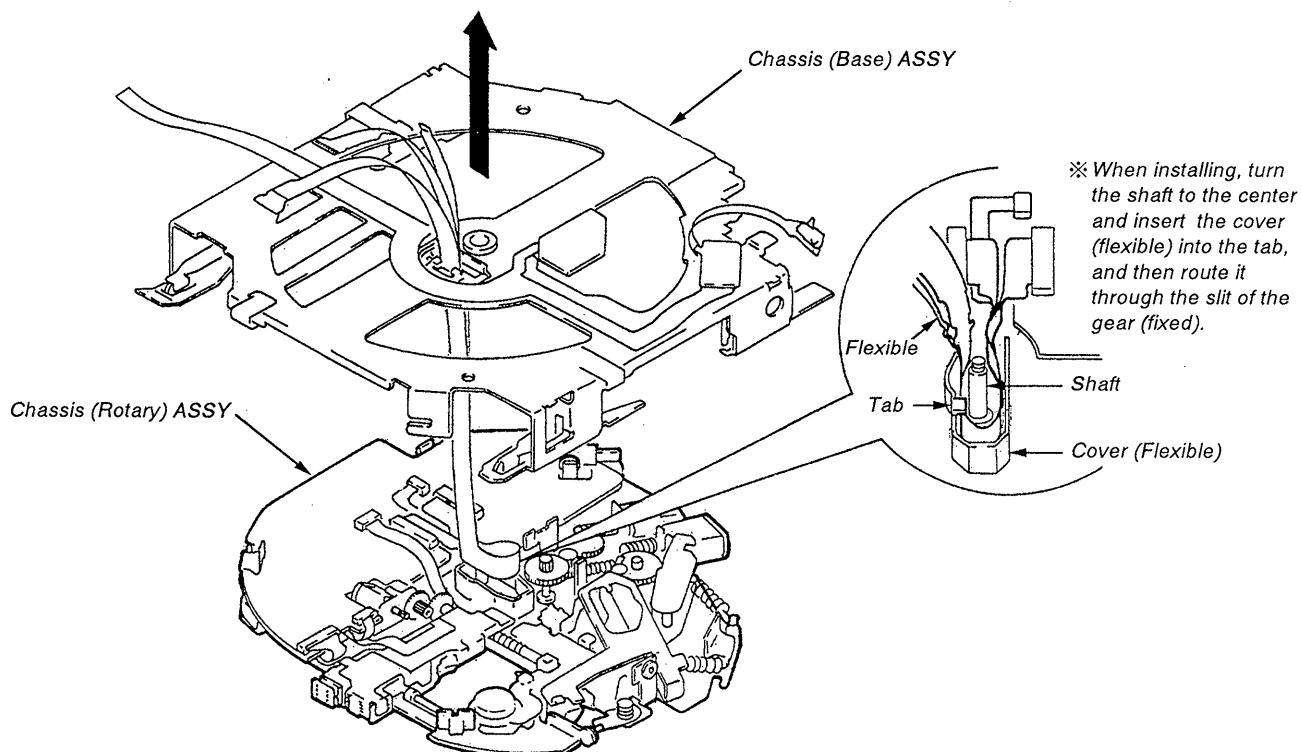
## 1-8. SENSOR FLEXIBLE BOARD, CHASSIS (UPPER) ASSY



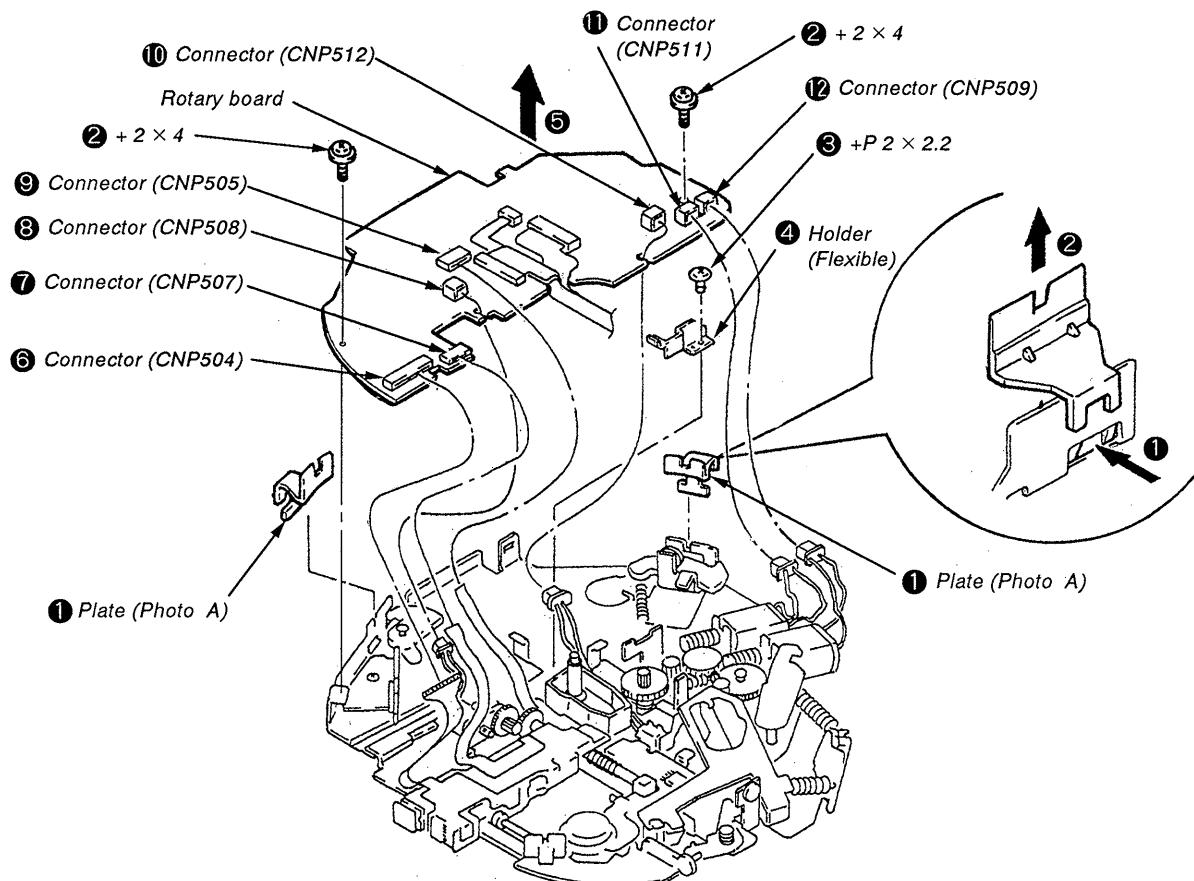
#### 1-9. CHASSIS (ROTARY) ASSY-1



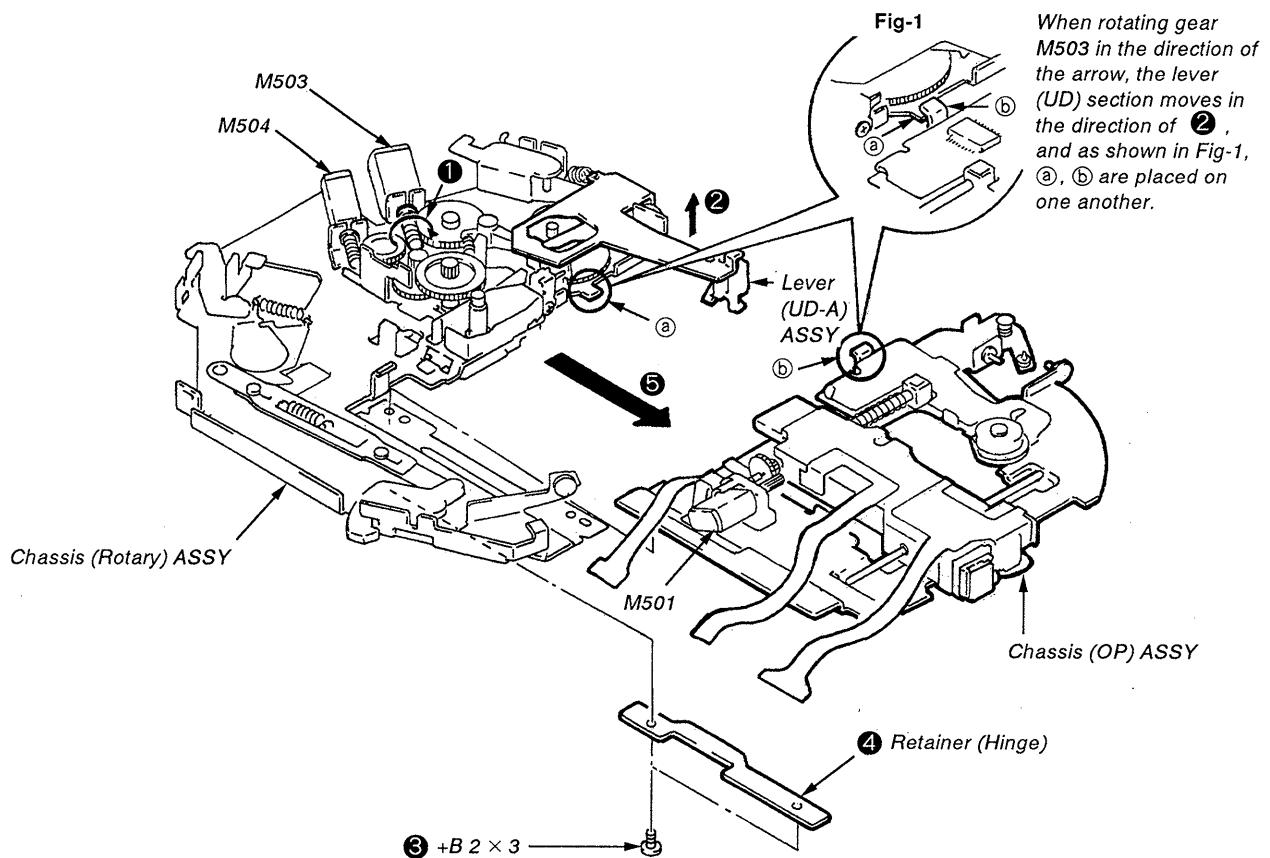
#### 1-10. CHASSIS (ROTARY) ASSY-2



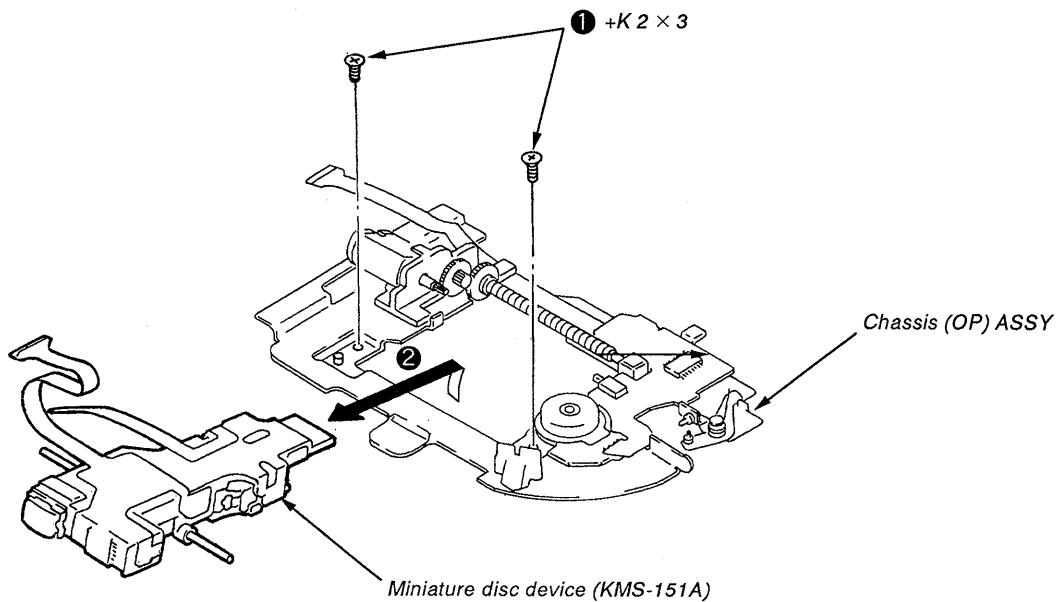
## 1-11. ROTARY BOARD



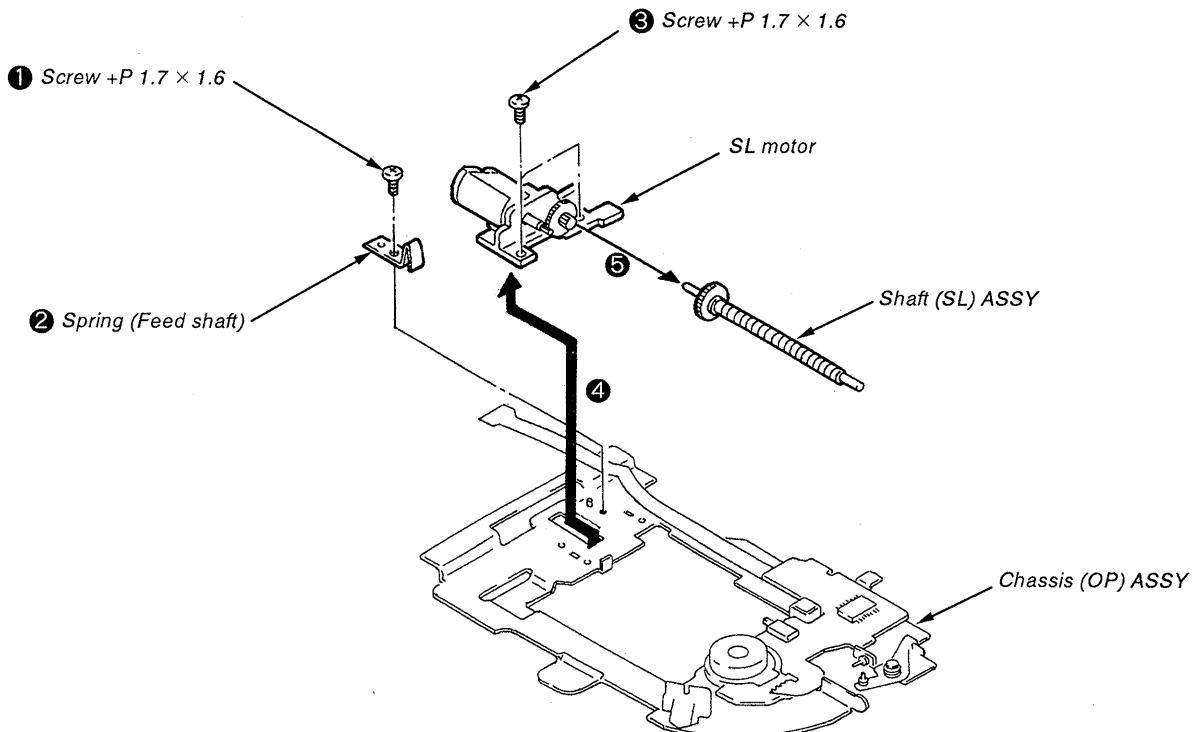
## 1-12. CHASSIS (OP) ASSY



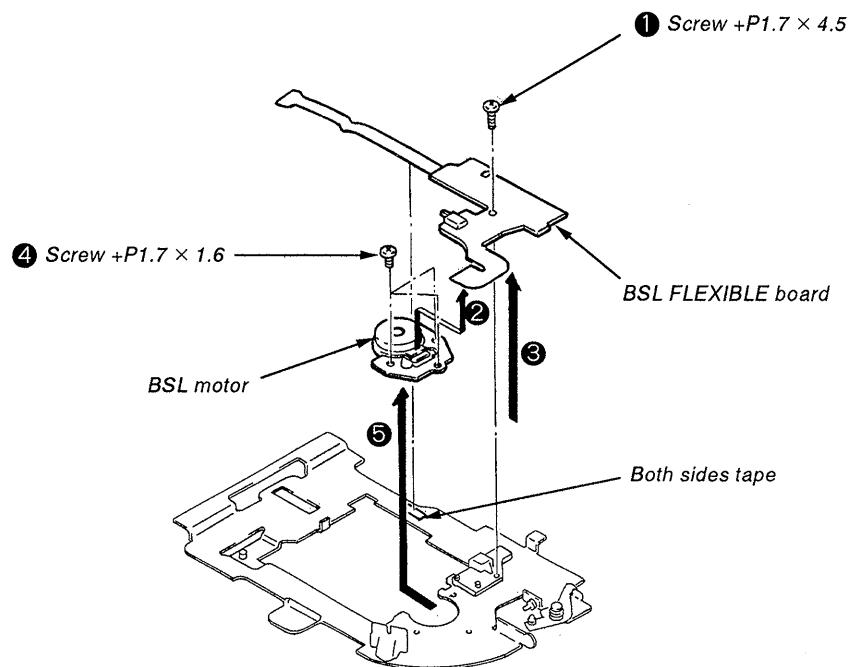
### 1-13. MINIATURE DISC DEVICE (KMS-151A)



### 1-14. SL MOTOR/SHAFT (SL) ASSY

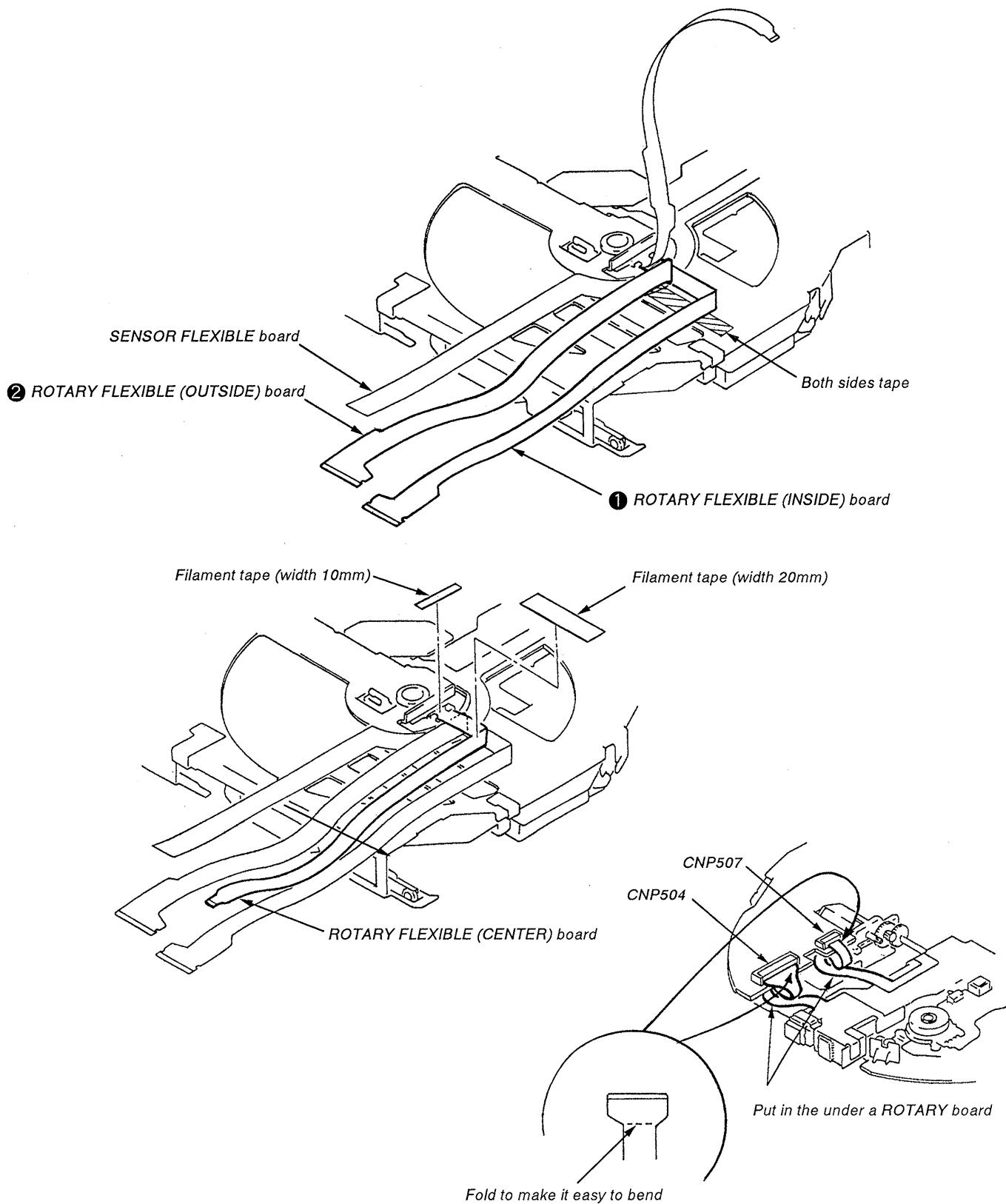


## 1-15. BSL MOTOR



## SECTION 2

### HOW TO BEND IN A ROTARY FLEXIBLE BOARD



## SECTION 3 TEST MODE

### OUTLINE OF TEST MODE

Mechanism and servo test mode are described here. Test mode can operate independently with only the mechanism deck, and it changes by the key input from nose panel. During test mode, ⑤ Pin (Lock) terminal of IC306 (CXD2525R) becomes interlocked with the display. The test mode is divided into MD test mode (indash test mode) and set test mode (test mode of the entire system).

#### Note :

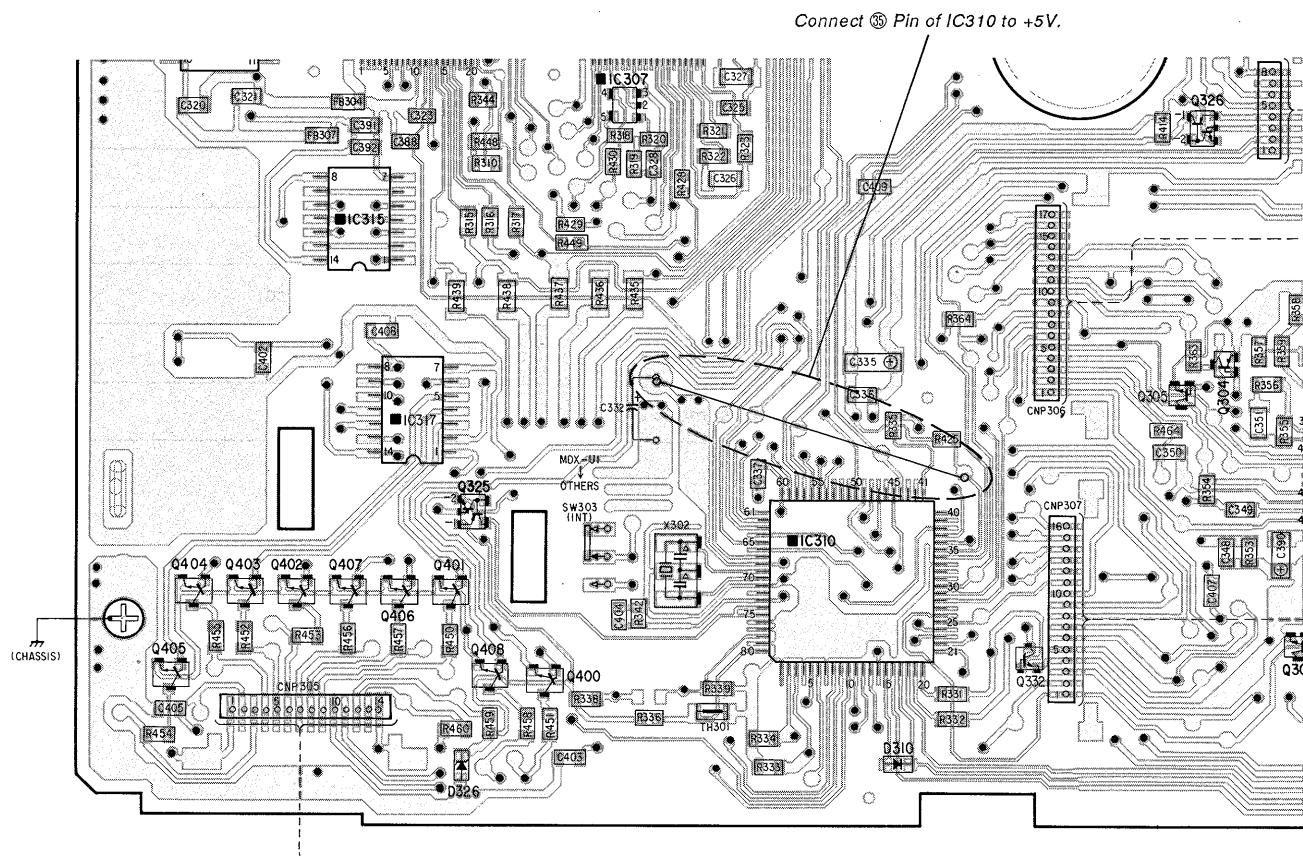
A master unit is required to operate this unit (XR-705 or XR-805).  
In the test mode or during electric adjustment, the buttons on the master unit shall be used.

### Set (entire system) test mode setting

1. Press preset button 4 .
2. Press preset button 5 .
3. Press preset button 1 for about 2 seconds.
4. All ON appears on the display, and test mode becomes set.  
(To cancel the test mode, press OFF button.)

### MD (indash) test mode setting

1. Press the MD button in test mode with the above setting (entire system).
2. Press the preset button 4 longer than 1 second, and stop the MD player.  
(To cancel the test mode, press the OFF button of the master unit.)



**1. Playback Test Mode (Set (entire system) at the time of test mode and MD (indash) test mode)**

No.	Key input	Operation
1	Press [MD] button	Regular playback test mode becomes set.
2	Press [1] button for 1 second	AMS down occurs.
	Press [2] button for 1 second	AMS UP occurs.
	Press [3] button for 1 second	PLAY mode (SHUFFLE OFF/INTRO SHUFFLE 2)
	Press [4] button for 1 second	MD stops.

**2. Mechanism/Servo Test Mode (MD (indash) at the time of test mode)**

No.	Key input	Operation
1	Press the [4] button for 1 second in test mode with the MD playback	Mechanism/servo test mode
2	Press [1] button for 1 second	High speed FOCUS serch/CLV ON.
	Press [2] button for 1 second	TRACKING SLED ON (CLVP)/OFF (CLVS) (Can be pressed only when FOCUS ON)
	Press [3] button for 1 second	Point feed during SLED (300ms peripheral feed, after innermost peripheral feed)
	Press [4] button for 1 second	Servo STOP
	Press [5] button for 1 second	Pre-MD LD ON/OFF (Switches over every time pressed)
	Press [6] button for 1 second	Rec-MD LD ON/OFF (Switches over every time pressed)
	Press [7] button for 1 second	SLED FW (While pressed)
	Press [8] button for 1 second	SLED RVS (While pressed)
	Press [9] button for 1 second	DISC chucking/release (State reversed every time pressed)
	Press [10] button for 1 second	DISC UP (1 – 2 – 3 – 4 – 1 address set, every time when pressed)
3	Press [OFF] button for 1 second	Causes test mode off/reset.

## SECTION 4

### ELECTRICAL ADJUSTMENTS

#### Setting of Test Mode

1. Press **[OFF]** button (OFF state becomes set).
2. Press preset **[4]** button.
3. Press preset **[5]** button.
4. Press the preset button **[1]** for approximately 1 second.
5. Entire display turns ON, and test mode is instated.

#### Prior to Adjustment

1. Set MD (indash) test mode (See page 11).
2. The functions of each button at this time are as per mechanism/servo test mode (See page 12).
3. Make all the adjustments in test mode, as in the given order.

#### FOK OFFSET Adjustment

1. Connect VOM between IC504 ① (VR) and ③ (ABCD).
2. Press **[6]** for 1 second (LASER ON), and adjust RV501 so that the VOM reading becomes  $-200 \pm 10\text{mV}$ .
3. Press **[4]** for 1 second (STOP).

#### Laser Power adjustment

##### ● Method using the laser power meter

1. Turn ON the laser by pressing **[6]** for 1 second.
2. Adjust the position of SLED by pressing **[3]** for 1 second.  
Adjust RV506 so that a laser output of  $810 \pm 5 \mu\text{W}$  is obtained with 780nm setting.

##### ● Method using EYE PATTERN

Set a playback DISC (Pre-master DISC), turn ON PLAY, and adjust RV506 so that  $1.4\text{Vp-p}$  is obtained.

#### MO Focus Bias Adjustment

1. Connect VOM between IC504 ① (VR) and ② (FE).
2. Press **[6]** for 1 second (LASER ON), and adjust RV504 so that the VOM reading becomes  $-300 \pm 10\text{mV}$ .
3. Press **[4]** for 1 second (STOP).

#### PIT Focus Bias Adjustment

1. Connect VOM between IC504 ① (VR) and ② (FE).
2. Turn ON the laser by pressing **[5]** for 1 second (LASER ON).
3. Adjust RV505 so that the VOM reading becomes  $-100 \pm 10\text{mV}$ .
4. Press **[4]** for 1 second (STOP).

#### PIT E-F Balance Adjustment

1. Connect VOM between IC504 ① (VR) and ④ (TE).
2. Set DISC (PIT).
3. Press **[1]** for 1 second (FOCUS ON), and adjust RV502 so that the VOM reading becomes  $-0 \pm 10\text{mV}$  (Check both playback DISC and MO DISC).

#### MO E-F Balance Adjustment

1. Connect VOM between IC504 ① (VR) and ④ (TE).
2. Set DISC (MO).
3. Press **[1]** for 1 second (FOCUS ON), and adjust RV503 so that the VOM reading becomes  $-0 \pm 10\text{mV}$  (Check both playback DISC and MO DISC).

## Focus/Tracking Gain Adjustment

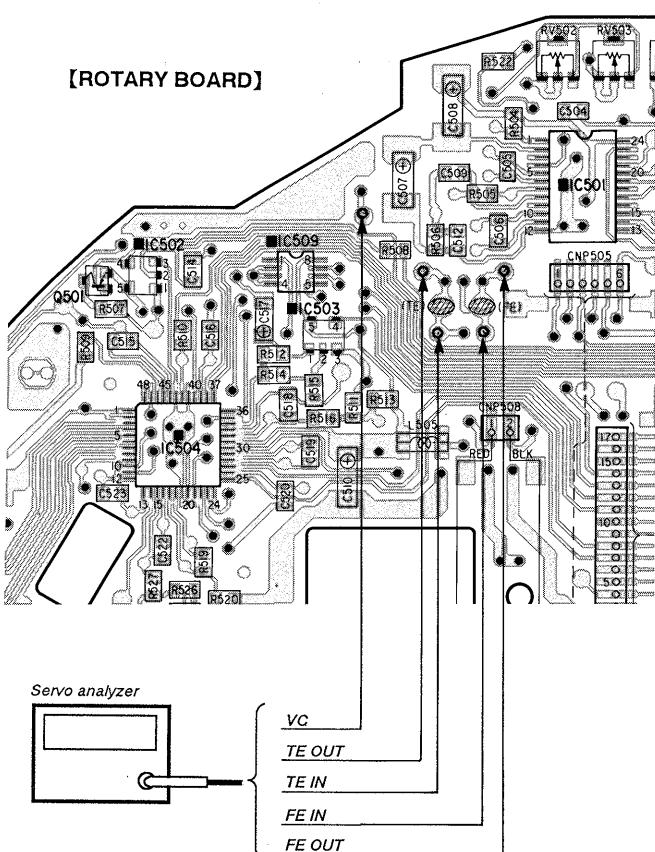
- Servo analyzer is needed to make this adjustment accurately.
  - Only adjust the servo gain when the pickup is replaced.
- In other cases, do not adjust the servo gain unless you have a servo analyzer.

### Method of connecting to servo analyzer :

1. Disconnect the 2 soldered jumpers of TE & FE, and connect the servo analyzer as shown in the following diagram. At this time, connect IC504 to the output of servo analyzer, and the volumes to the input of servo analyzer.
2. Set the disturbance of servo analyzer at 1.2kHz, 50mV.

### Procedure :

1. Insert MO disc (SONY 60 minute) in its magazine, and place it in the set.
2. Set MD (indash) test mode (See page 11).
3. Turn ON the FOCUS and CLV by pressing [1].
4. Turn on the tracking servo by pressing [2], and adjust RV507 (Tracking Gain Adjustment) and RV508 (Focus Gain Adjustment) so that both the tracking and focus become  $-1 \pm 0.5$  dB.
5. Disconnect the servo analyzer, and short the 2 soldered jumpers of TE & FE.



## Simple adjustment method

- When replacing the semi-fixed resistor for servo gain adjustment, set the new semi-fixed resistor to the same position as the old semi-fixed resistor, then adjust as follows.

### Not using the servo gain adjustment jig

#### 1. Focus gain adjustment

Play the 11th song of the defect disc fingerprint disc for at least 1 minute and check that not even one FOK drops out. Only if one does drop out, lower the gain so that no FOK drops out.

#### 2. Tracking gain adjustment

Play the defect disc dot band disc and check for one minute that the servo does not lose tracking (lock drop out) on any of the tracks. Only if the lock is lost for a track, lower the gain so that the lock is not lost.

### Using the servo gain adjustment jig (AEP, UK model only)

Connect the servo gain adjustment jig and adjust as follows.

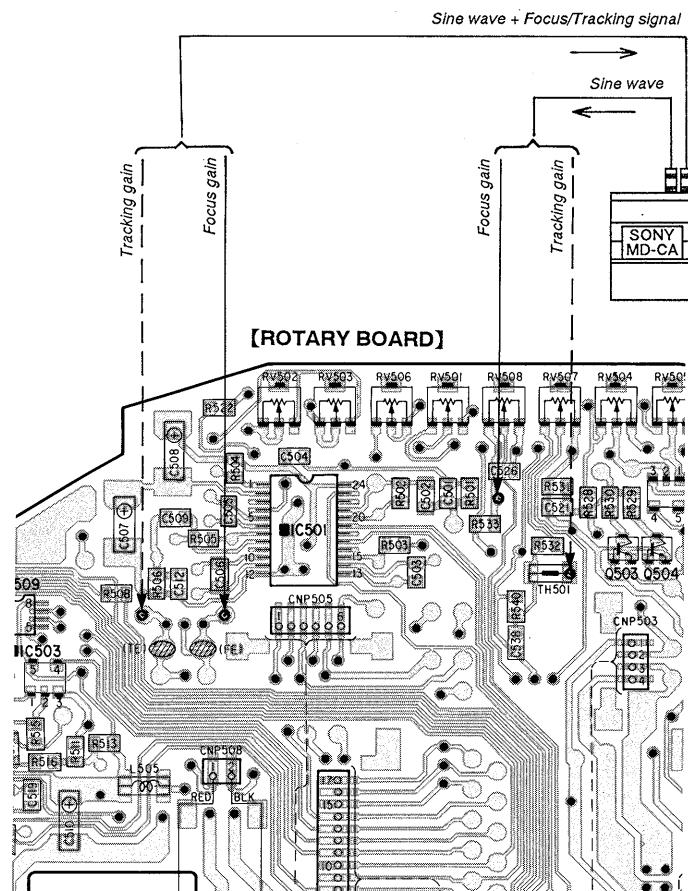
#### 1. Focus gain adjustment

Adjust RV508 so that the servo gain adjustment jig phase is  $90^\circ$ .

#### 2. Tracing gain adjustment

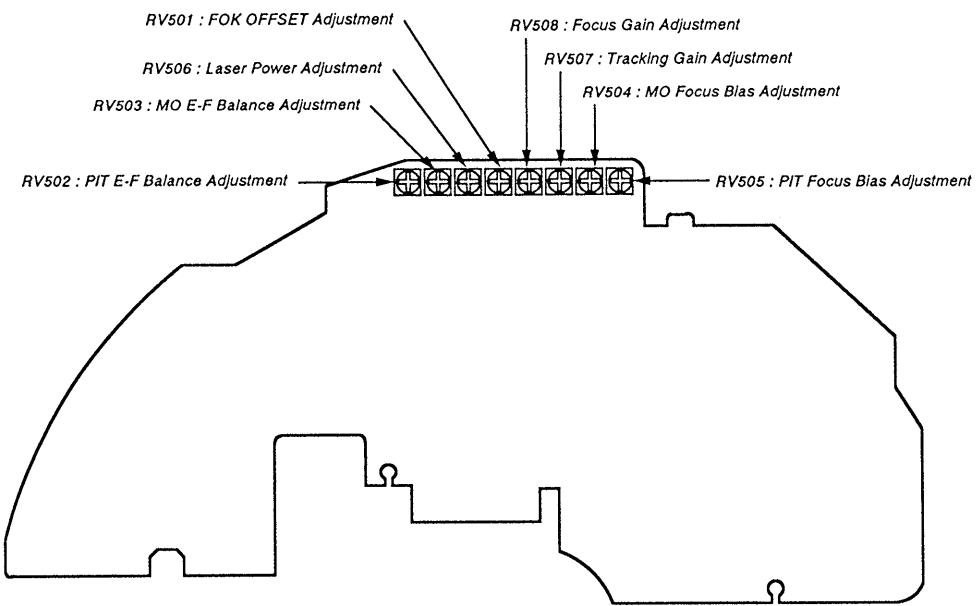
Adjust RV507 so that the servo gain adjustment jig phase is  $100^\circ$ .

**Note :** For sets for which C538 (0.001) is not mounted, connect R540 (10K) in parallel and adjust.



Adjustment Location :

【ROTARY BOARD】 (Conductor side)



## SECTION 5

### EXPLANATION OF IC TERMINALS

**IC301 AK4318 (MAIN BOARD)**

Pin No.	Pin name	I/O	Description
1	NC	—	Not used. (OPEN)
2	VREF	O	Reference voltage output terminal. (AVDD) – 3.6V
3	NC	—	Not used (GND connection in this device).
4	AVDD	—	Analog power supply terminal. (+5V)
5	AVss	—	Analog GND terminal.
6	TST	I	Test pin. Set open or at “L” (GND connection, in this device).
7	ZMUTE	I	Zero mute terminal Detects zero input and mutes the output, while “H”. (OPEN, in this device)
8	DIFO	I	Input format terminal (GND connection, in this device).
9	DIF1	I	Handles 4 modes.
10	DVss	—	Digital GND terminal.
11	DVDD	—	Digital power supply terminal. (+5V)
12	LRCK	I	L/R Clock terminal Determines the channel of the input serial data.
13	BICK	I	Serial bit clock terminal. Clocks for latching the serial data.
14	SDATA	I	Serial data input terminal. 2's Complement, MSB first
15	PD	I	Reset terminal. Filter and modulator become reset, when this pin is set at “L”.
16	XTI	I	Clock input terminal. Either a crystal oscillator is connected between this pin and XTO, or external CMOS clocks are input to XTI. The frequency of clocks can be selected with CKS pin.
17	XTO	O	Quartz oscillator output terminal. When using a quartz oscillator, it connected between this pin and XTI. When using external clocks, this pin is kept open. (OPEN, in this device)
18	SMUTE	I	Soft mute terminal. (pull down pin) Starts soft mute while “H”, and cancels it while “L”. (OPEN, in this device)
19	DEM0	I	De-emphasis mode terminal. Corresponds to frequency.
20	DEM1	—	Not used (GND connection, in this device).
21	CKS	I	Clock selection terminal (GND connection, in this device). “L” : CLS=256fs, “H” : CLK=384fs
22	DZF	I	ZERO input detected terminal.
23	AOUTR -	O	R ch Analog negative output terminal.
24	AOUTR +	O	R ch Analog positive output terminal.
25	AOUTL -	O	L ch Analog negative output terminal.
26	AOUTL +	O	L ch Analog positive output terminal.
27, 28	NC	—	Not used. (OPEN)

**IC310  $\mu$  PD78056YGC-W08-3B9 (MAIN BOARD)**

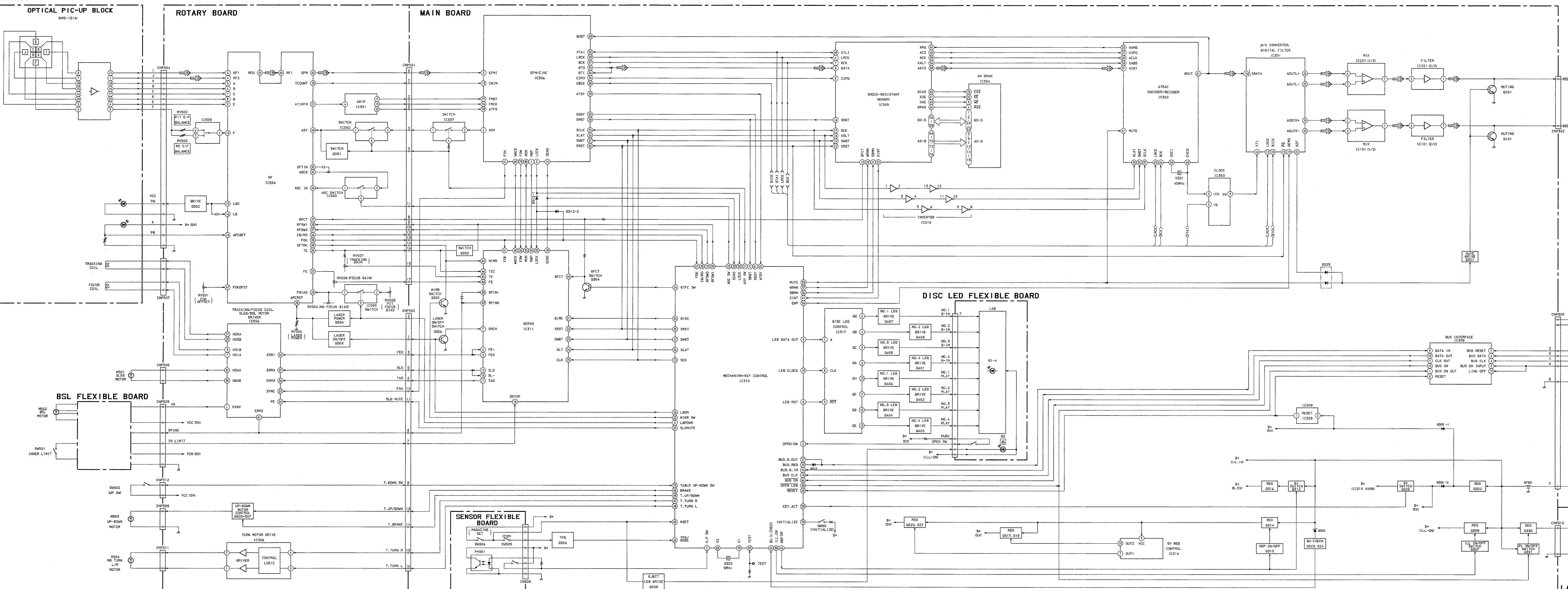
Pin No.	Pin name	I/O	Description
1	NOSE SW	I	Input terminal showing front panel or no front panel. 5V : Front panel, 0V : No front panel (GND connection, in this device).
2	HOME/TOP SW	I	Input terminal of HOME as well as TOP POSITION detecting SW of TURN TABLE. 5V : HOME, 2.5V : TOP, 0V : Others
3	PANEL	I	Input terminal showing OPEN/CLOSE of front panel. 5V : CLOSE, 0V : OPEN .
4	AVss	-	GND Potential of A/D converter.
5	LDPOWER	O	Laser power adjusting terminal. L : Low reflection DISC (MO) 0.5mW : 2.9V, H : High reflection DISC (CD) 0.25mW: 2.7V
6	RMS	-	RMS Output of DRAM (D/A output). (OPEN, in this device).
7	AVREF1	-	Reference voltage input of D/A converter. (GND)
8	LCD-BUSY	I	Terminal to input BUSY from LED driver. (74HC164AF)
9	LCD-DATAOUT	O	Terminal to output DATA to LED driver. (74HC164AF)
10	LCD-CLKOUT	O	Terminal to output CLK to LED driver. (74HC164AF)
11	SRDT	I	Terminal to input READ DATA for serial communication to MD servo IC.
12	SWDT	O	Terminal to output WRITE DATA for serial communication to MD servo IC.
13	SCK	O	Terminal to send CLOCK for serial communication to MD servo IC.
14	LINKOFF	-	Not used. (OPEN)
15	BUS-REQUEST	O	Terminals for uni-link
16	BUS-DATAIN	I	
17	BUS-DATAOUT	O	
18	BUS-CLKIN	I	
19	RF-SW0	O	DISC Mode. L : MO, H : CD
20	RF-SW1	O	DISC Mode. L : GROOVE, H : PIT
21	ASY-SW	O	At the time of PIT playback : Fixed at HIGH At the time of MO playback : Always H, L at the time of track jump
22	AGC-SW	O	L : FOCUS end (AGC time constant long), H : FOCUS start (AGC time constant short)
23	MIRR-SW	O	At the time of PIT playback : Fixed at LOW At the time of MO playback : Always H, CLV at the time of track jump, L until the build up of ON of tracking & thread becomes OK.
24	DFCT-SW	O	L : All servo ON, H : FOCUS start
25	SLD-MUTE	O	Motor drive control output terminal. L : OFF, H : ON
26	LD ON	O	LASER ON/OFF output. L : ON, H : OFF
27	NC	-	Not used. (OPEN)
28	CD/MO	I	CD/MO Identifying terminal. H : CD, L : MO
29	SENS	I	Terminal to input SENSE from CXA1082, CXD2525.
30	LOCK	I	Terminal to input from CXD2525. L : CLV UNLOCK, H : CLV LOCK

<b>Pin No.</b>	<b>Pin name</b>	<b>I/O</b>	<b>Description</b>
31, 32	NC	—	Not used. (OPEN)
33	Vss	—	Micro computer GND. (0V)
34	DIRC	O	L : 1 Track Jump End, H : 1' Track Jump TZC detect
35	TEST MODE	I	L : Normal, H : Indash Singular test mode
36	SBMN	O	CXD2526 SBNM switch over. H : SUB, L : MAIN
37	WRMN	O	L : DT=RAM Write stop, H : DRAM Write start
38	OPEN LED	O	Turns ON, when ILL ON and PANEL OPEN. H : OFF, L : ON
39	NC	—	Not used. (OPEN)
40	NC	—	Not used. (OPEN)
41	XINT	I	Interruption of CSD2526. Build-up edge detection.
42	NC	—	Not used. (OPEN)
43	NC	—	Not used. (OPEN)
44	MD-POWERON	O	Mechanism deck power terminal. L : OFF, H : ON
45	TABLE-UPDOWN	O	Terminal of the turn table up/down motor.
46	NC	—	Not used. (OPEN)
47	TABLE-R	O	Driver IC control terminal of the turn table drive motor.
48	TABLE-L	O	
49	TABLE-BRAKE	O	Brake terminal of the turn table up/down motor.
50	MUTE	O	Audio MUTE output. L : CANCEL, H : MUTE
51	NC	—	Not used. (OPEN)
52	NC	—	Not used. (OPEN)
53	NC	—	Not used. (OPEN)
54	DEEMP	O	DEEMPHASIS terminal. L : ON, H : OFF
55	XRST	O	2525, 2526 with build up, terminal to reset to digital filter.
56	XLAT	O	LATCH for serial communication to servo IC.
57	NC	—	Not used. (OPEN)
58	ILL ON	O	LED ON/OFF of SOURCE key of NOSE L : LED OFF, H : LED ON
59	KEY-ACTIVE	O	ON/OFF of the key of A/D input. L : Key non-operational, H : Operational
60	RESET	I	RESET Terminal of micro computer.
61	SQSY/ATSY	I	SUB Q SYNC Interruption. Go down edge detection (when PIT) AIDP SYNC Interruption. Go down edge detection (when GROOVE)
62	KEYACK/SIRCS	I	KEYACK Terminal, when ILL ON of P126 = L. KEY-ACTIVE of P127 is built up from L to H, as soon as this terminal is built up from L to H by key operation. SIRCS Input terminal of remote control, when ILL ON of P126 = H.
63	TPS/NOSE ON	I	Optical sensor input for detecting turn table rotation. Also for WAKE UP from SLEEP MODE of micro computer due to NOSE ON.
64	BU-CHECK	I	BACKUP Check terminal. L : No, H : Yes
65	MST	I	Magazine/no magazine detecting terminal. L : Nomagazine, H : Magazine

Pin No.	Pin name	I/O	Description
66	BUS-ON	I	Uni-link terminal. L : BUS ACTIVE, H : SLEEP
67	FOK	I	FOCUS OK. L : NG, H : OK
68	V <sub>DD</sub>	-	Micro computer power supply. (5V)
69	X2	-	Connection terminal for main system clock.
70	X1	-	Connection terminal for main system clock.
71	IC	-	Connection terminal for main system clock.
72	XT2	-	Not used. (OPEN)
73	TABLE- UPDWN SW	I	Position detection SW input of turn table L : Others, H : Top or bottom limit position.
74	A <sub>V</sub> <sub>DD</sub>	-	Analog power supply of A/D converter.
75	AVREF0	-	Reference voltage input of A/D converter.
76	NC	-	Not used. (GND connection, in this device)
77	NC	-	Not used. (GND connection, in this device)
78	INITIALIZE	I	0V : Digital, 5V : Analog
79	NC	-	Not used. (GND connection, in this device)
80	TEMP	I	Mechanism deck temperature detection. HIGH TEMP ERROR processing is executed immediately after dropping below a certain voltage value. HIGH TEMP, when less than 0.5889V. HIGH TEMP cancelled, when more than 0.6349V.

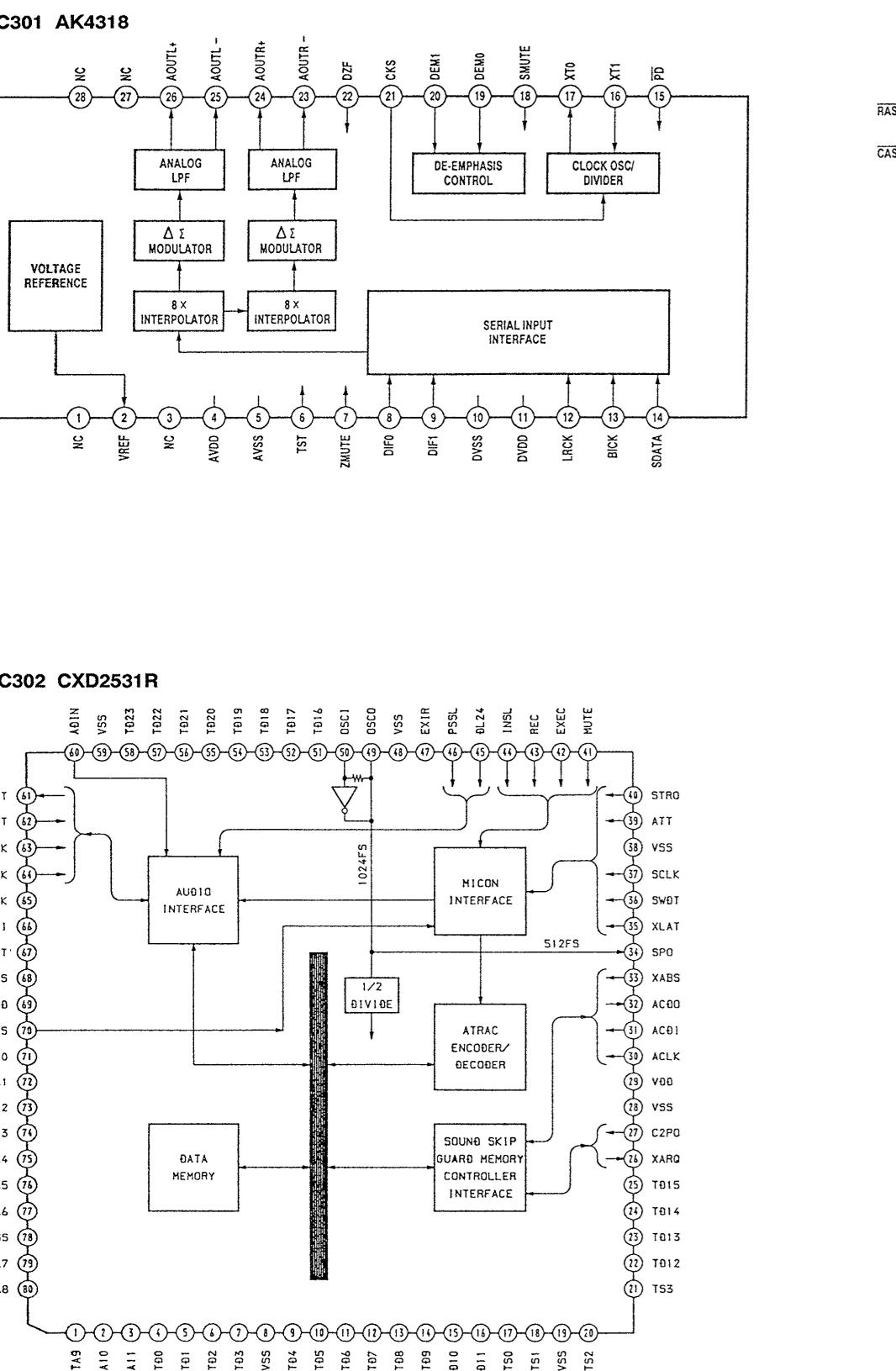
## SECTION 6 BLOCK DIAGRAM

## 1. BLOCK DIAGRAM

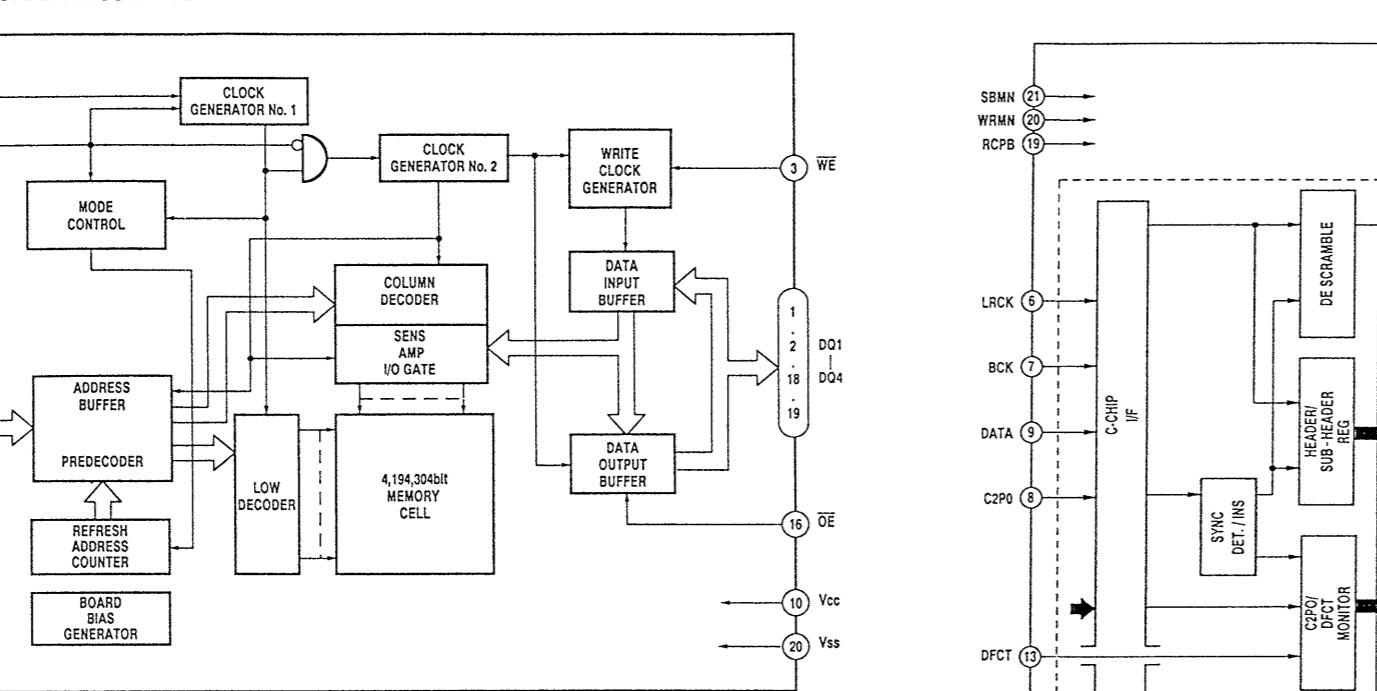


## **IC BLOCK DIAGRAMS**

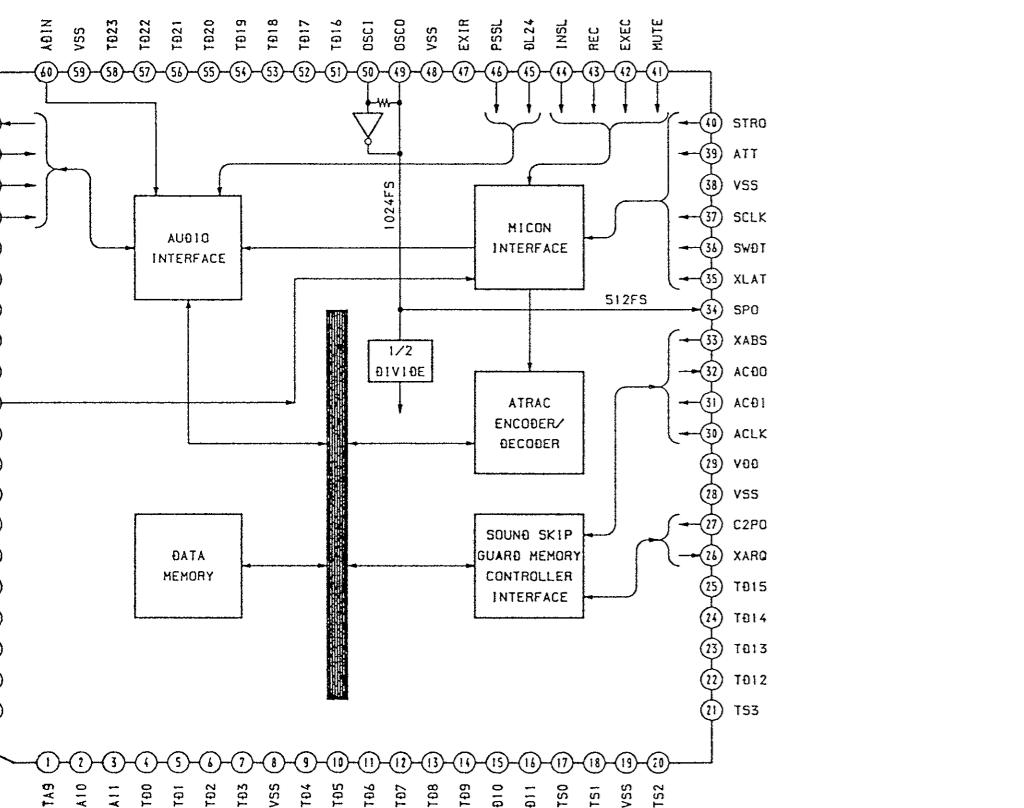
**- MAIN SECTION -**



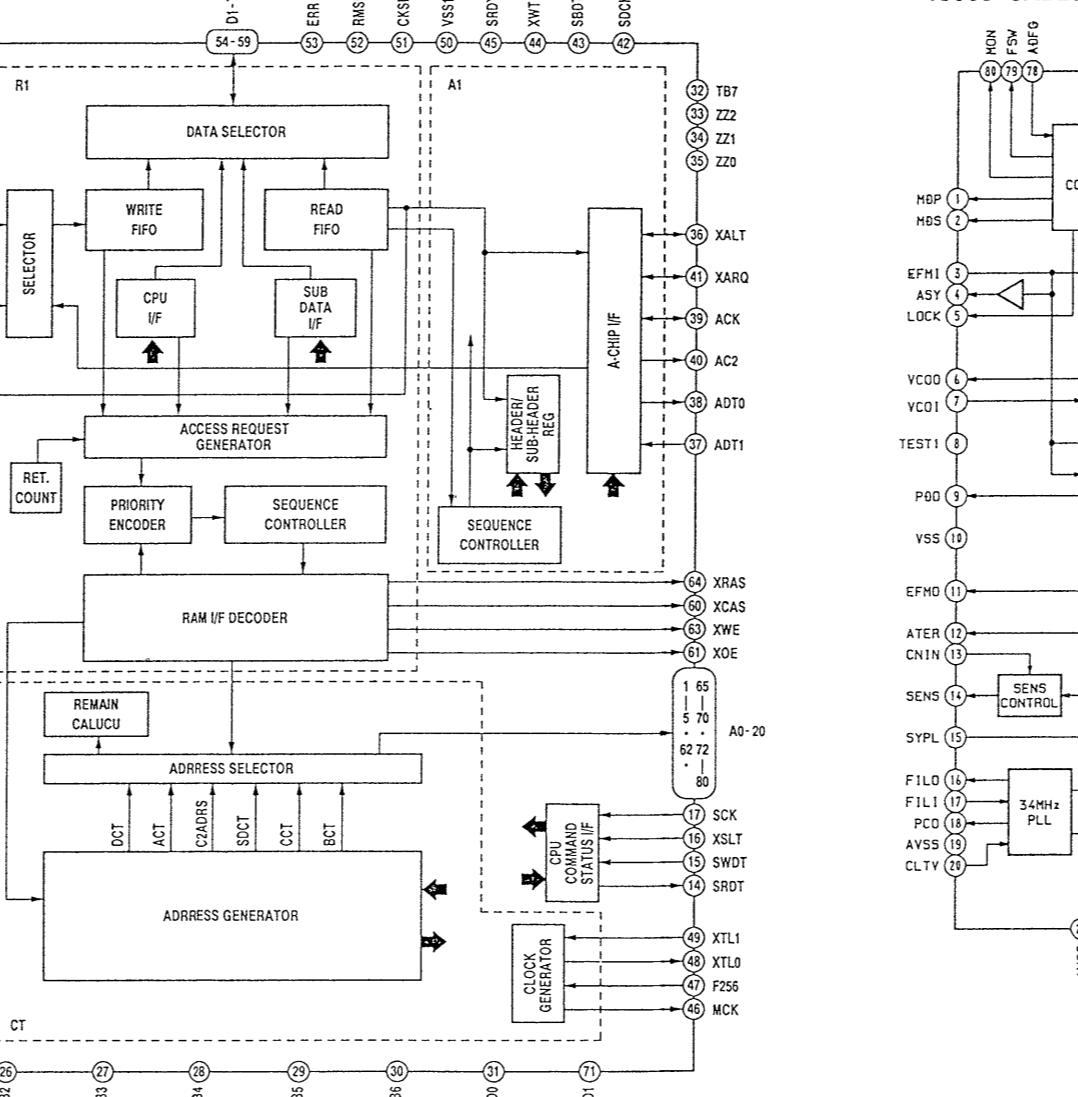
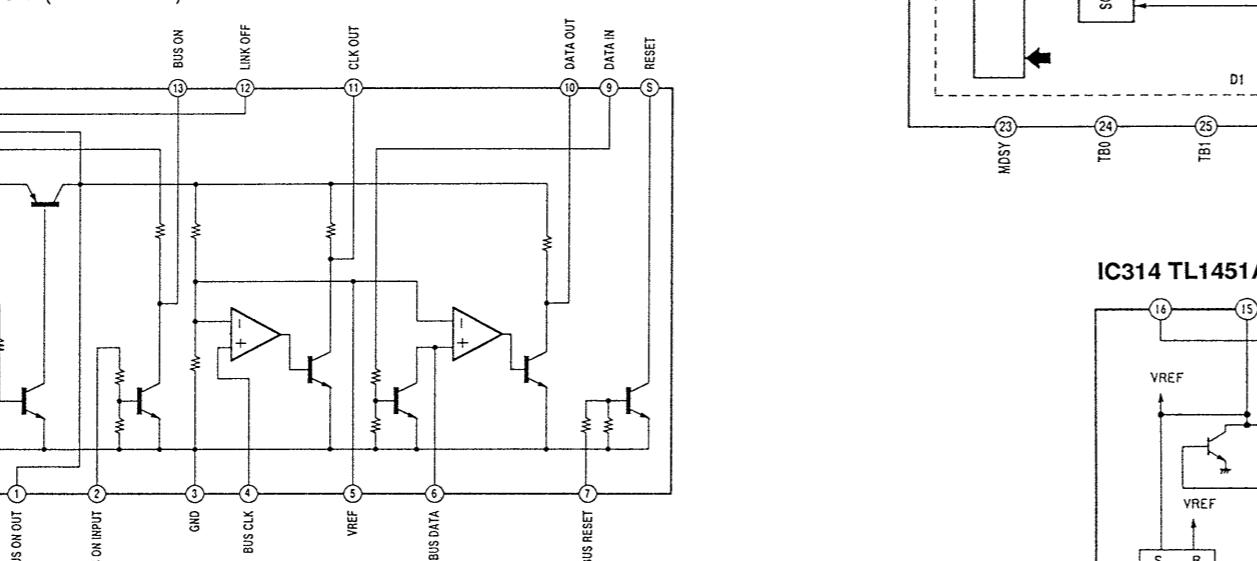
CXK414400TM-12



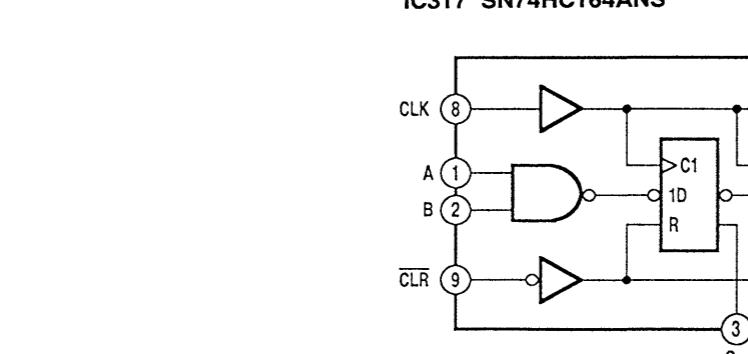
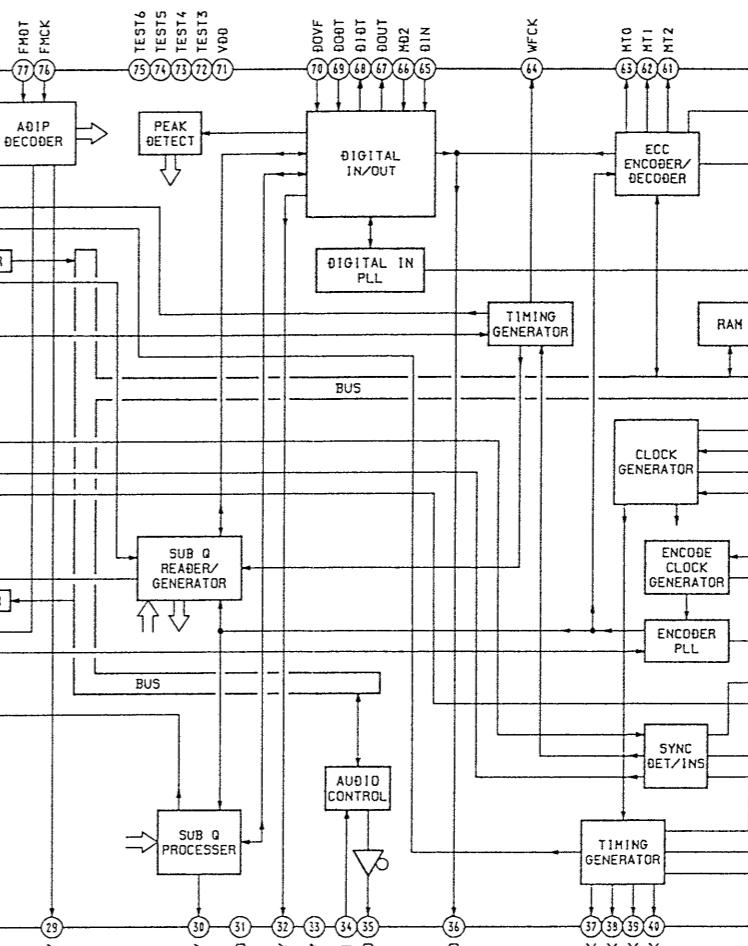
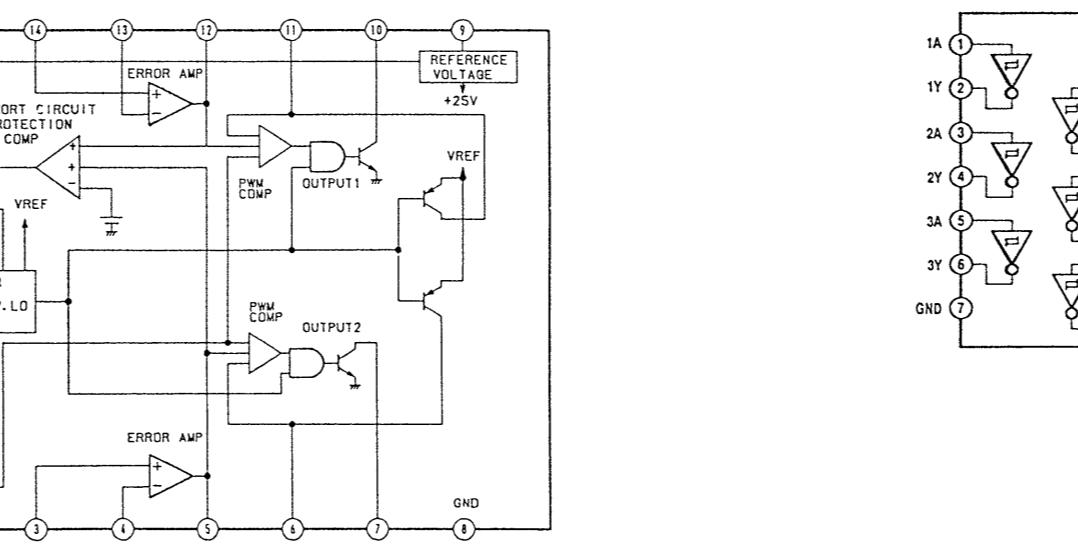
2 CXD2531R



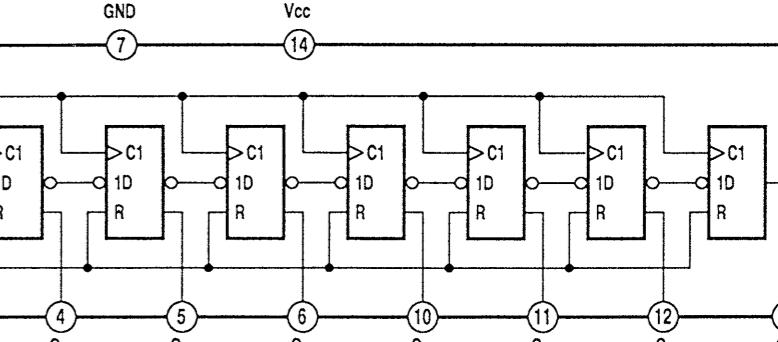
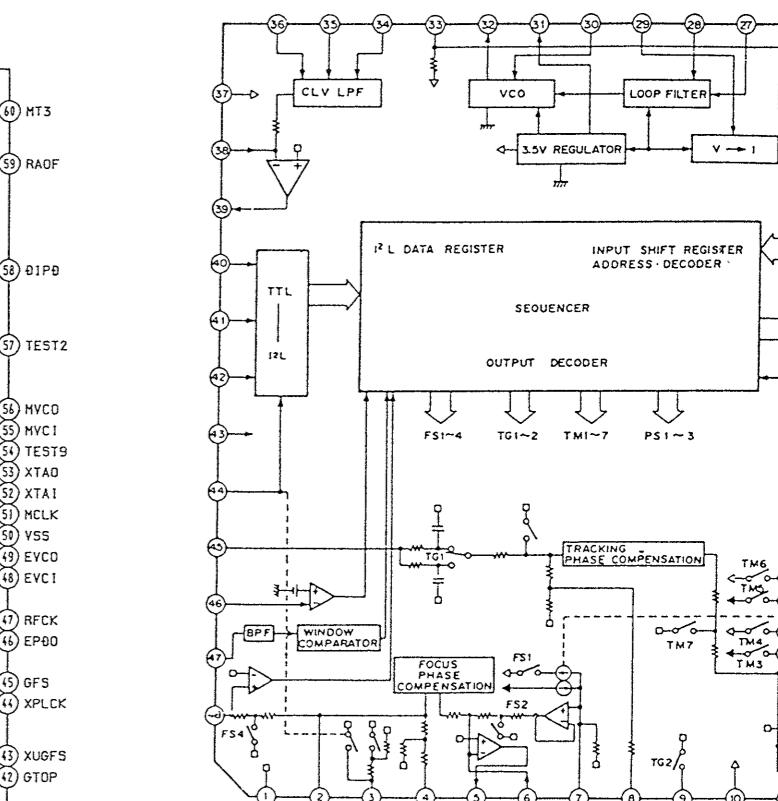
**FF (FORMER TYPE)**  
**FFE (NEW TYPE)**



OB

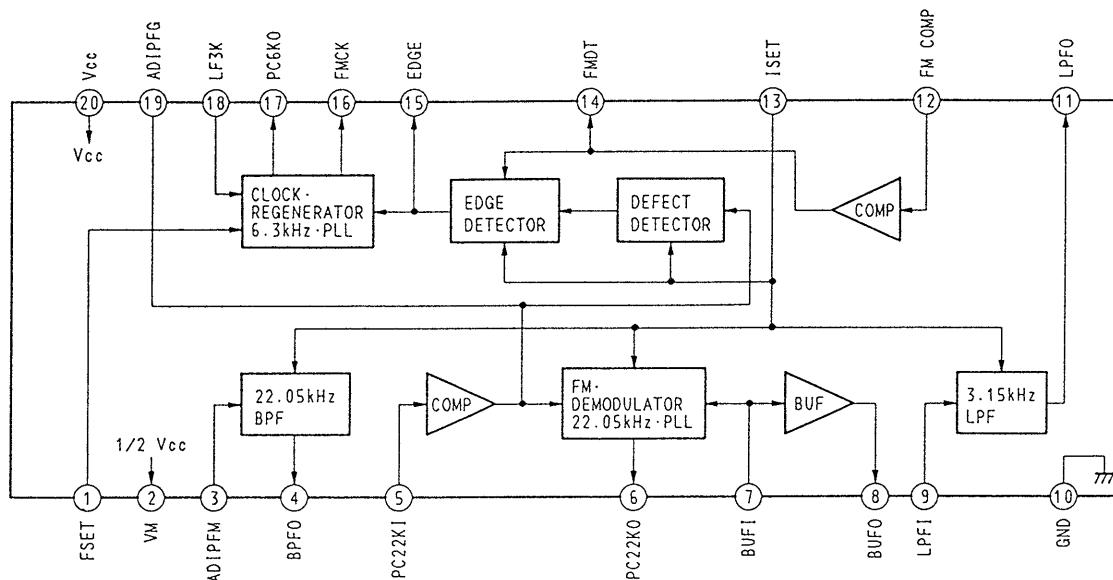


IC311 C

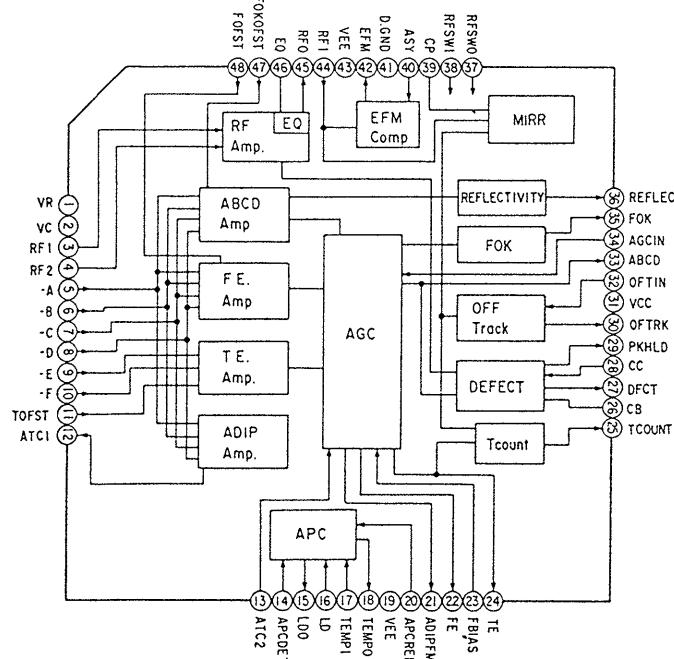


— ROTARY SECTION —

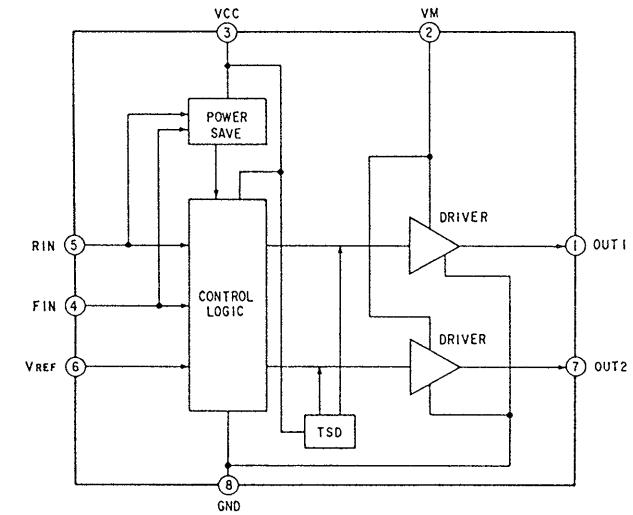
**IC501 CXA1380N**



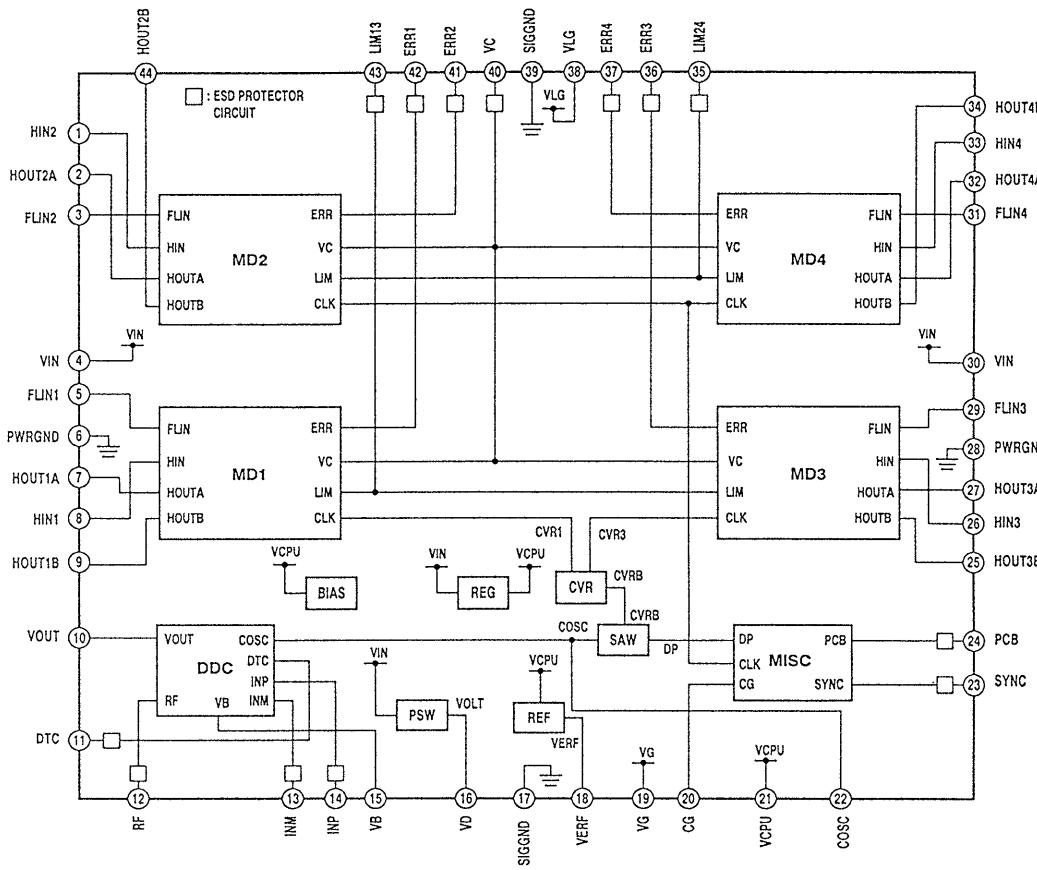
**IC504 CXA1381R**



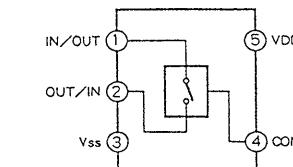
**IC508 BA6287F**



**IC506 MPC1718FU**



**IC502, 503, 505 TC4S66F**



# MDX-40

## SONY SERVICE MANUAL

US Model  
Canadian Model  
AEP Model  
UK Model  
E Model

### SUPPLEMENT-2

File the Supplement with the Service Manual and Supplement-1.

• CHANGE OF BOARD

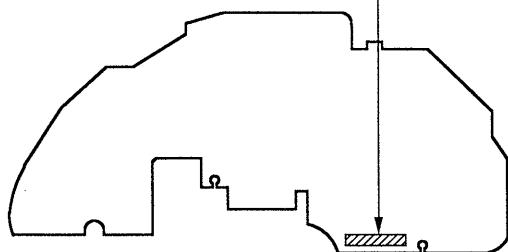
(ECN-CS402329)

The boards of this model have been changed in the midst of production.

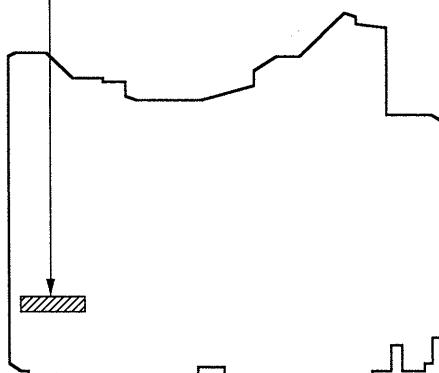
Board	Former Type	New Type
ROTARY board	1-650-785-12	1-650-785-13
MAIN board	1-652-484-12	1-652-484-13
LAMP board	1-652-485-12	DELETE

Accompanying these changes, only the SCHEMATIC DIAGRAM, the PRINTED WIRING BOARDS and the electrical parts list which have been added and changed are described in this SUPPLEMENT. Furthermore, refer to the part code numbers printed on the printed circuit boards to identify the boards.

ROTARY board  
1-650-785-□□



MAIN board  
1-652-484-□□



• EXPLODED VIEWS (Service Manual See page 25 – 28)

Ref. No.	Former Type		New Type	Remark
	Part No.	Description		
6	1-652-485-11	LAMP BOARD		Deleted
8	3-907-918-01	CUSHION (STOPPER B)		Deleted
237	3-909-431-01	COLLAR (CENTER)		Deleted

• ACCESSORIES & PACKING MATERIALS (Service Manual See page 36)

Ref. No.	Former Type		New Type	Remark	
	Part No.	Description			
	1-696-918-11	CORD, CONNECTION	1-769-145-11	CORD, CONNECTION	Changed

• HARDWARE LIST (Service Manual See page 36)

Ref. No.	Former Type		New Type	Remark	
	Part No.	Description			
#3	7-621-773-86	SCREW +B 2.6X4	7-621-773-95	SCREW +B 2.6X6	Changed
#16	7-621-772-08	SCREW +B 2X3	7-621-255-15	SCREW +B 2X3	Changed
#17			7-621-773-95	SCREW +B 2.6X6	Changed

• ELECTRICAL PARTS LIST

MAIN (Service Manual See page 30 – 34, Supplement-1 See page 38)

Ref. No.	Former Type		New Type	Remark	
	Part No.	Description			
CNP312	1-764-376-31	CONNECTOR 6P		Deleted	
IC309	8-759-940-45	IC S-8054HN-CB	8-759-097-36	IC RH5VA40AA	Changed
IC310	8-759-284-89	IC μPD78056YGC-W15-3B9	8-759-327-38	IC μPD78056GC-049-3B9	Changed
PL301			1-517-181-31	LAMP, PILOT	Added
R358	1-216-669-11	METAL CHIP 5.6K	1-208-800-11	METAL CHIP 5.6K 0.5% 1/10W	Changed

ROTARY (Service Manual See page 34, 35, Supplement-1 See page 38)

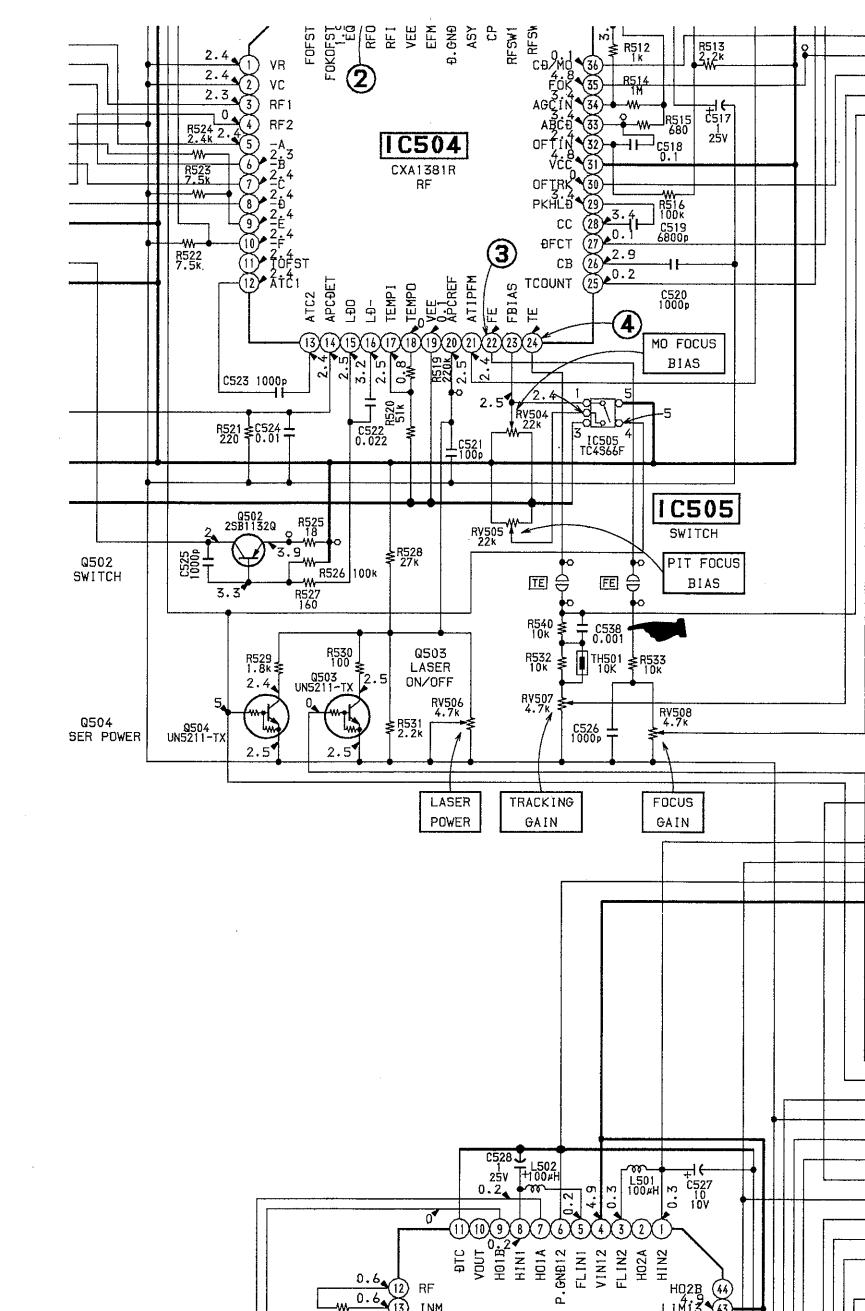
Ref. No.	Former Type		New Type	Remark	
	Part No.	Description			
C538			1-162-964-11	CERAMIC CHIP 0.001uF 10% 50V	Added

LAMP (Service Manual See page 30)

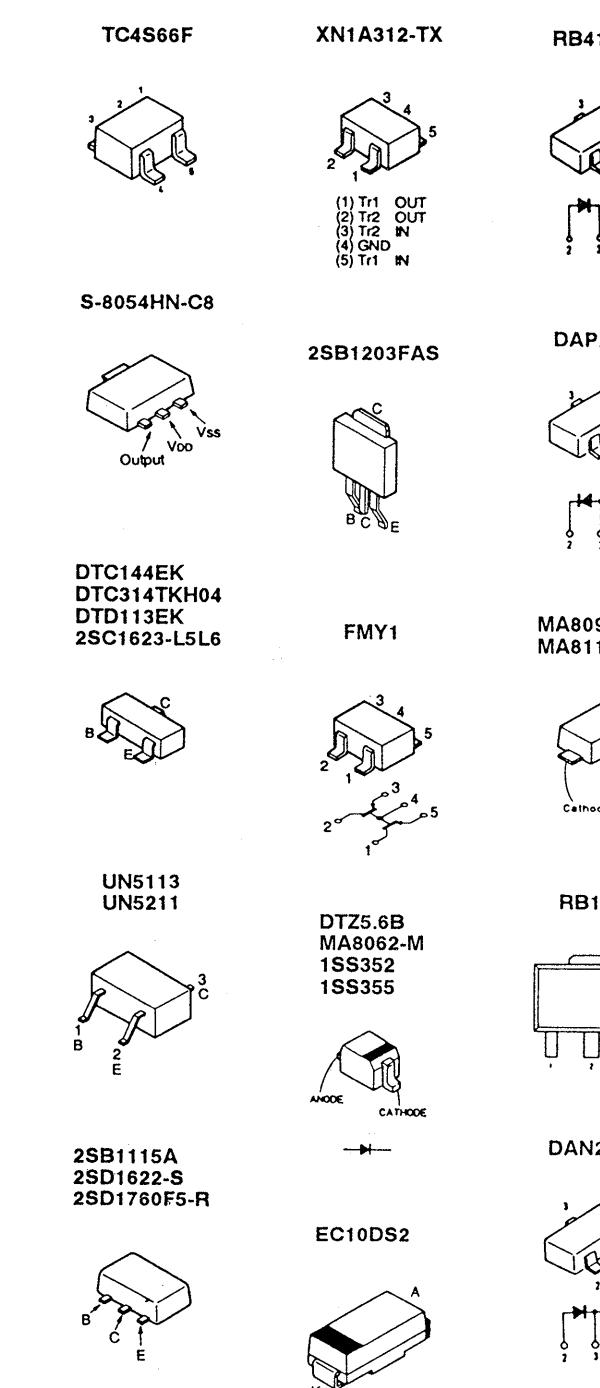
Ref. No.	Former Type		New Type	Remark
	Part No.	Description		
	1-652-485-11	LAMP BOARD		Deleted
CNP312	1-764-377-31	CONNECTOR 6P		Deleted
PL301	1-517-181-31	LAMP, PILOT (OPEN LED)		Deleted

1-2. SCHEMATIC DIAGRAM – ROTARY SECTION – (1-650-785-13)

(Service Manual See page 11 – 13)  
(Location E – M, 7 – 12)



• SEMICONDUCTOR LEAD LAYOUTS



## 1-3. PRINTED WIRING BOARDS - MAIN SECTION - (1-652-484-13)

• Refer to page 5 for Semiconductor Lead Layouts.

## • SEMICONDUCTOR LOCATION

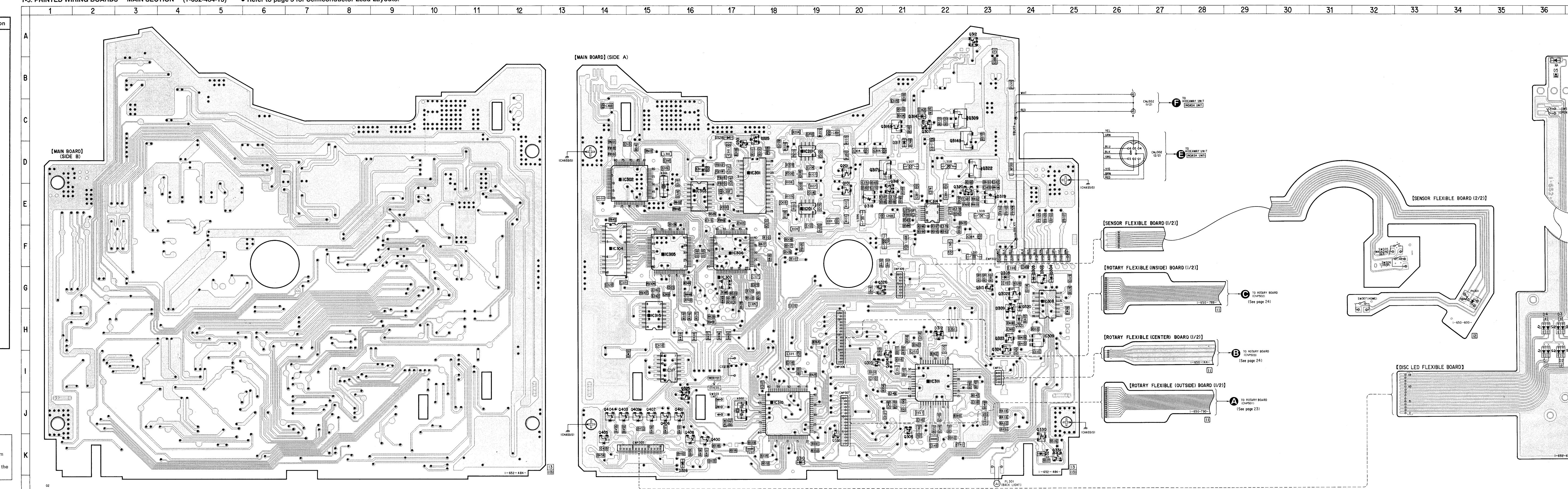
Ref. No.	Location	Ref. No.	Location
D1	I - 36	IC317	I - 15
D2	I - 36		
D3	H - 36	PH301	G - 34
D4	H - 36		
D5	B - 36		
D303	G - 24	Q101	E - 20
D304	G - 24	Q201	D - 20
D305	G - 24	Q301	D - 17
D308	G - 23	Q302	G - 24
D309	H - 23	Q304	I - 21
D310	K - 19	Q305	I - 20
D312	H - 22	Q306	J - 21
D314	C - 21	Q307	C - 22
D317	D - 21	Q309	C - 22
D318	E - 20	Q312	A - 23
D319	E - 23	Q314	D - 22
D320	G - 24	Q315	G - 23
D321	H - 24	Q316	C - 21
D324	K - 24	Q317	D - 21
D325	C - 18	Q318	E - 21
D326	K - 16	Q320	E - 23
D328	D - 17	Q322	D - 23
		Q323	H - 23
		Q324	H - 23
IC101	E - 19	Q325	J - 16
IC201	D - 19		
IC301	E - 17	Q326	G - 20
IC302	E - 15	Q330	K - 24
IC303	E - 16	Q331	K - 25
IC304	F - 14	Q332	K - 19
IC305	F - 15	Q400	K - 16
IC306	F - 17		
IC307	G - 17	Q401	J - 16
IC308	G - 24	Q402	J - 15
IC309	H - 24	Q403	J - 14
IC310	J - 18	Q404	J - 14
IC311	I - 22	Q405	K - 14
IC314	E - 22	Q406	J - 15
IC315	H - 15	Q407	J - 15
		Q408	K - 16

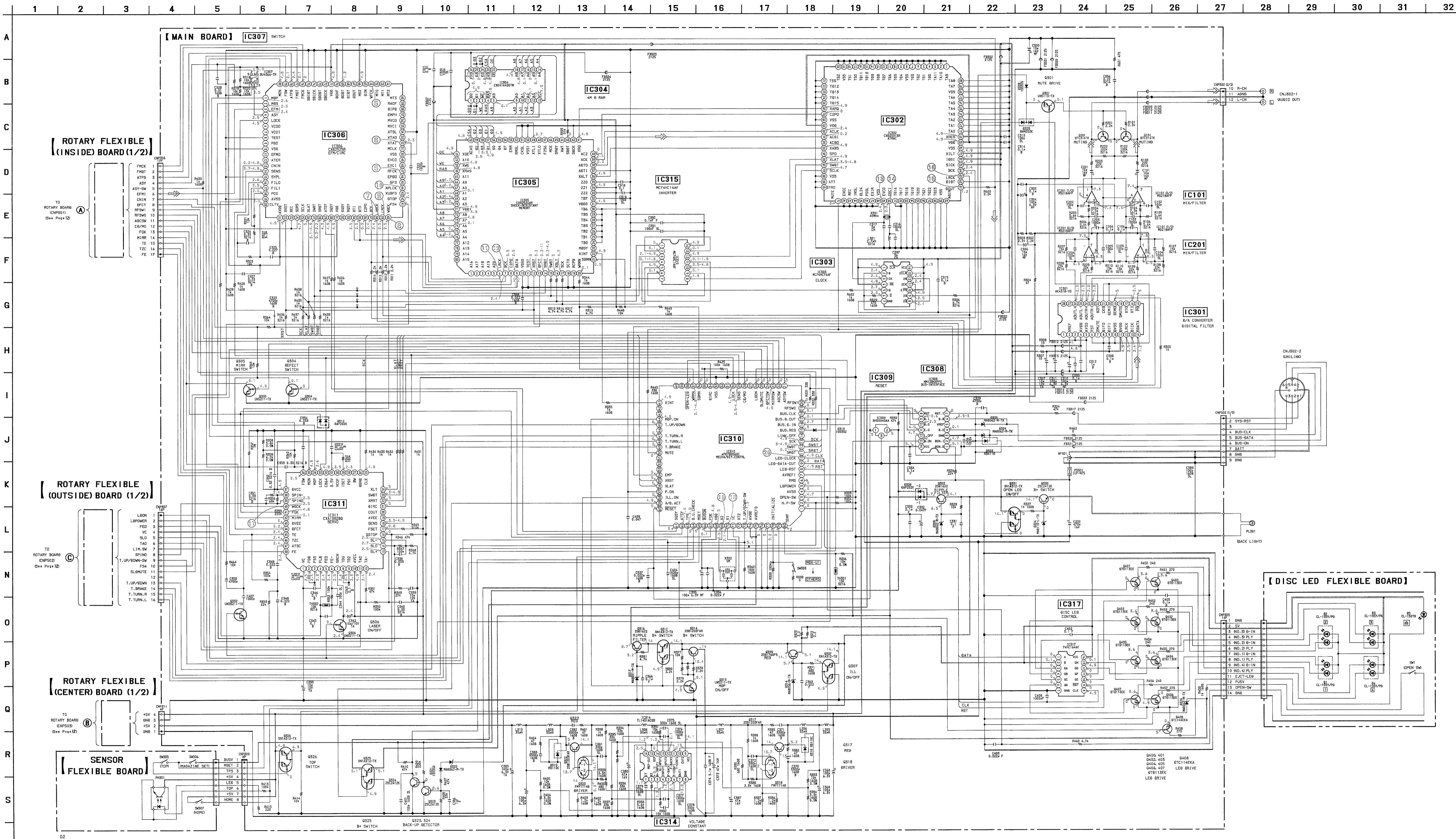
## Note:

- : parts extracted from the component side.
- : parts mounted on the conductor side.
- : Through hole.
- ◆ : Pattern from the side which enables seeing.  
(The other layers' patterns are not indicated)

## Caution :

Pattern face side : Parts on the pattern face side seen from  
(Conductor Side) the pattern face are indicated.  
Parts face side : Parts on the parts face side seen from the  
(Component side) parts face are indicated.





9-959-446-12  
Including 9-959-446-85  
with 9-959-446-81  
9-959-446-84

**Sony Corporation**  
Mobile Electronics Company

— 84 —

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Quality Engineering Dept.

# MDX-40

**SONY.**

## SERVICE MANUAL

US Model  
Canadian Model  
AEP Model  
UK Model  
E Model

### CORRECTION - 1

Fill this Correction with the Service Manual.

**Subject :**

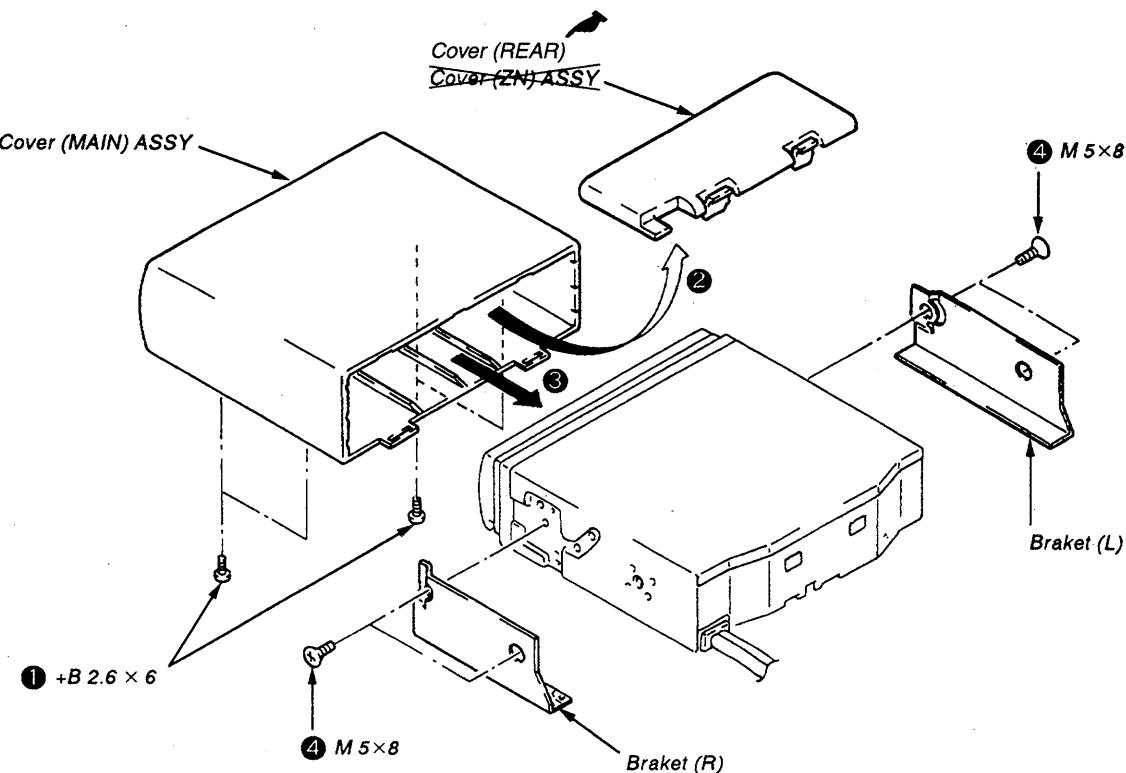
- 1. DISASSEMBLY
- 2. EXPLODED VIEWS

(RPC-97014)

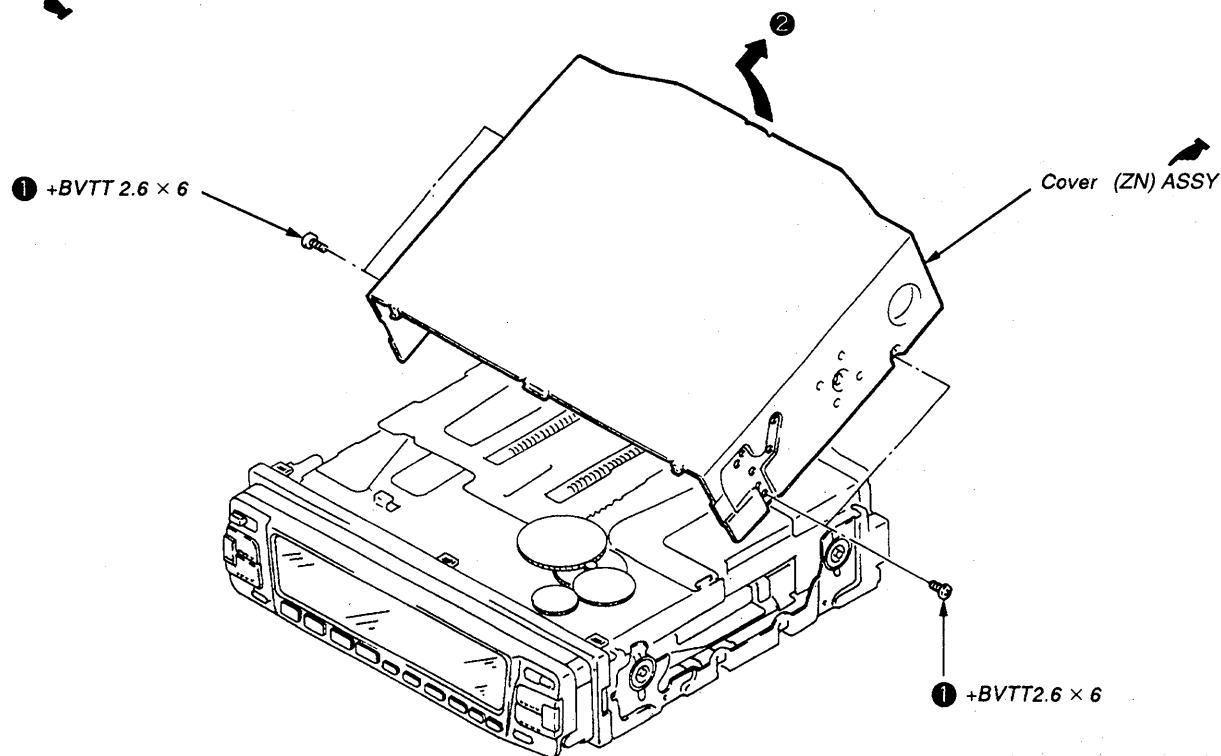
█ : Changed portion

#### 1. DISASSEMBLY (Supplement-1 see page 2)

##### 1-1. COVER (MAIN), BRACKET L/R



**1-2. COVER (ZN) ASSY**



**2. EXPLODED VIEWS** (Service Manual see page 25 and Supplement-1 see page 36)

